

SPECIFICATION

BENZAMIDE DERIVATIVE

TECHNICAL FIELD

[0001] This invention relates to novel benzamide derivatives, pharmaceuticals containing them as active ingredients, and particularly, angiogenesis inhibitors useful as agents for treatment of diseases, such as malignant tumors, in which angiogenesis partakes.

BACKGROUND ART

[0002] In healthy adults, angiogenesis is only observed as a physiological phenomenon, such as endometrial maturation associated with the menstrual cycle, or placentation, and is observed during the process of wound healing. In pathologic states, however, angiogenesis is noted in inflammation, rheumatoid arthritis, arteriosclerosis, diabetic retinopathy, or solid carcinoma, and may often lead to the progression or aggravation of these diseases. In solid carcinoma, in particular, cancer tissue grows to a diameter of more than 1 to 2 mm, thus necessitating the formation of nutrient vessels (see non-patent document 1). Furthermore, blood vessels which have infiltrated cancer tissue are deeply involved in cancer metastasis and the prognosis of cancer patients (see non-patent document 2 and non-patent document 3).

[0003] Thus, an angiogenesis inhibitor is expected as an anticancer drug with minimal injury to normal tissue, unlike an antineoplastic drug showing cytotoxicity, and is also expected as a postoperative adjuvant therapy because

of its effect of suppressing the infiltration and metastasis of cancer cells.

[0004] The process of angiogenesis comprises multiple steps, i.e., destruction of the vascular basement membrane by the dysfunction of vascular endothelial cells forming the lining of the blood vessel, spouting and migration of vascular endothelial cells, their proliferation, and tube formation (see non-patent document 4). Vascular endothelial cells involved in angiogenesis are also recruited from vascular endothelial precursor cells existent in the peripheral blood, etc. (see non-patent document 5).

[0005] These processes are activated by various angiogenic factors, and many reports have suggested the relationship between VEGF (vascular endothelial growth factor), which is one of the angiogenic factors, and cancer. In recent years, drugs targeting VEGF, or the tyrosine kinase activity of the receptor of VEGF, have been under development (see non-patent document 6 and non-patent document 7).

[0006] Many factors to partake in angiogenesis, other than VEGF, are known. An earnest demand for the development of inhibitors, which specifically act on vascular endothelial cells playing a central role in angiogenesis and inhibit their proliferation and function, has been uttered, with the expectation that such inhibitors will be promising as agents for treatment of angiogenic diseases such as cancer.

[0007] There have been no reports so far that benzamide derivatives have a specific growth inhibitor action on vascular endothelial cells.

[0008] As compounds similar in chemical structure to the benzamide derivatives of the present invention, or their salts, those described in the following documents are named:

Japanese Patent Application Laid-Open No. 2001-526255
(patent document 1, Warner Lambert),

Japanese Patent Application Laid-Open No. 2002-249473
(patent document 2, Ishihara Sangyo Kaisha),

International Publication No. 02/47679 pamphlet
(patent document 3, Emory Univ.),

International Publication No. 02/059080 pamphlet
(patent document 4, Guilford Pharmaceuticals), and

International Publication No. 93/23357 pamphlet
(patent document 5, Res. Corporation Tech. Inc.).

However, none of the compounds disclosed in these documents are described or suggested as having an angiogenesis suppressing effect. International Publication No. 02/49632 pamphlet (patent document 6, Institute of Medicinal Molecular Design) discloses compounds, which are similar in chemical structure to the benzamide derivatives of the present invention or their salts, as NFkB activity inhibitors, concretely as IKK inhibitors, and suggests cancer, cancer metastasis, and vascular hyperplastic disease as applications for which such inhibitors are targeted. However, this document does not disclose

concrete facts.

[0009] KDR tyrosine kinase inhibitors are named as compounds which act specifically on vascular endothelial cells and inhibit their proliferation (see non-patent document 8, non-patent document 9, and non-patent document 10 for outlines). Of these compounds, SU11248 (Sugen/Pfizer, a compound having a 3-(pyrrol-2-ylmethylidene)-2-indolinone skeleton, see patent document 7), PTK787 (Novartis, a compound having a 1-anilino-(4-pyridylmethyl)-phthalazine skeleton, see patent document 8), ZD6474 (AstraZeneca, a compound having a quinazoline skeleton, see patent document 9), and CP-547.632 (Pfizer, a compound having an isothiazole skeleton, see patent document 10), for example, are at the stage of clinical development as anticancer drugs. However, all of these compounds are different from the present invention in chemical structure and the mechanism of action.

[Patent document 1] Japanese Patent Application Laid-Open No. 2001-526255

[Patent document 2] Japanese Patent Application Laid-Open No. 2002-249473

[Patent document 3] International Publication No. 02/47679 pamphlet

[Patent document 4] International Publication No. 02/59080 pamphlet

[Patent document 5] International Publication No. 93/23357 pamphlet

[Patent document 6] International Publication No.

02/49632 pamphlet

[Patent document 7] International Publication No.

01/37820 pamphlet

[Patent document 8] U.S. Patent 6258812

[Patent document 9] International Publication No.

01/32651 pamphlet

[Patent document 10] International Publication No.

99/62890 pamphlet

[Non-patent document 1] Folkmann, J., J. Natl.

Cancer Inst., Vol. 82, pages 4-6, 1990

[Non-patent document 2] Weidner, N. et al. N. Engl. J. Med., Vol. 324, pages 1-8, 1991

[Non-patent document 3] Bochner, B.H. et al., J. Natl. Cancer Inst., Vol. 87, pages 1603-1612, 1995

[Non-patent document 4] Klagsbrun, M. and Folkmann, J., Handbook of Experimental Pharmacology, Vol. 95 II, pp. 549-586, 1990

[Non-patent document 5] Asahara, T. et al., Science, Vol. 275, pp. 964-967, 1997

[Non-patent document 6] Kabbinavar, F. et al., J. Clinical Oncology, Vol. 21, pp. 60-65, 2003

[Non-patent document 7] Laird, A.D. and Cherrington, J. M., Expert Opinion Investigational Drugs, Vol. 12, pp. 51-64, 2003

[Non-patent document 8] Boyer, S.J., Current Topics in Medicinal Chemistry, Vol. 2, pp. 973-1000, 2002

[Non-patent document 9] Glade-Bender, J., Kandel, J.J. and Yamashiro, D.J., Expert Opinion on Biological Therapy,

Vol. 3, No. 2, pp. 263-276, 2003

[Non-patent document 10] Laird, A.D. and J.M.

Cherrington, Expert Opinion Investigational Drugs, Vol. 12,
No. 1, pp. 51-64, 2003

DISCLOSURE OF THE INVENTION

PROBLEMS TO BE SOLVED BY THE INVENTION

[0010] An object of the present invention is to provide compounds which show strong anti-angiogenic activity and are useful as agents for treatment and prevention of diseases involving pathologic angiogenesis, for example, cancer and cancer metastasis, processes for producing the compounds, intermediate compounds useful for their production, and pharmaceutical compositions containing these compounds.

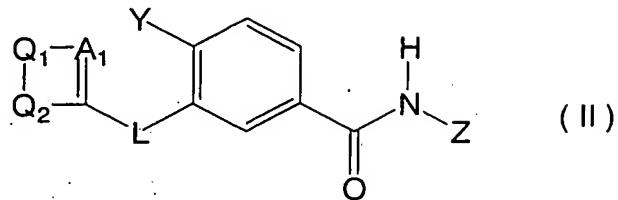
MEANS FOR SOLVING THE PROBLEMS

[0011] The inventors diligently conducted studies with the aim of providing novel agents for treatment and prevention which are effective against diseases involving pathologic angiogenesis, for example, cancer and cancer metastasis. As a result, the inventor has found that the compounds of the present invention have selective and strong activity of inhibiting angiogenesis. Further, the inventors have discovered manufacturing methods capable of easily synthesizing these compounds, and have accomplished the present invention.

[0012] According to an aspect of the present invention, there is provided a compound of formula (II), or a prodrug thereof, or a pharmaceutically acceptable salt of the

compound or the prodrug:

[0013] [Formula 1]



[0014] where A_1 is $C-X_1$ or N ;

Q_1 is $-A_2=A_3-$, or a heteroatom selected from $-O-$, $-S-$, and $-N(R_{10})-$; Q_2 is $-A_4=A_5-$, or a heteroatom selected from $-O-$, $-S-$, and $-N(R_{10})-$; provided that Q_1 and Q_2 are not heteroatoms at the same time;

A_2 is $C-X_2$ or N , A_3 is $C-X_3$ or N , A_4 is $C-X_4$ or N , and A_5 is $C-X_5$ or N ;

R_{10} is a hydrogen atom, C_{1-6} alkyl, $haloC_{1-6}$ alkyl, C_{1-6} alkylcarbonyl or aryl; the aryl being optionally substituted by one or more substituents selected from a halogen atom, C_{1-6} alkyl, and C_{1-6} alkoxy;

X_1 , X_2 , X_3 , X_4 and X_5 are each independently selected from the group consisting of a hydrogen atom, hydroxy, a halogen atom, cyano, hydroxyaminocarbonyl, hydroxyamidino, nitro, amino, amidino, guanidino, C_{1-6} alkylamino, diC_{1-6} alkylamino, C_{1-6} alkylamidino, diC_{1-6} alkylamidino, C_{1-6} alkylguanidino, diC_{1-6} alkylguanidino, C_{1-6} alkylthio, C_{1-6} alkylsulfo, C_{1-6} alkylsulfonyl, C_{1-6} alkylphosphono, diC_{1-6} alkylphosphono, C_{1-6} alkyl, C_{1-6} alkoxy, C_{3-9} cycloalkyl, C_{3-9} cycloalkoxy, C_{2-7} alkenyl, C_{2-7} alkynyl, C_{1-6} alkylcarbonyl, C_{1-6} alkoxycarbonyl (the above 19 groups may be substituted

by one or more substituents selected from a halogen atom, hydroxy, aryl, heteroaryl, and cyano), aryl, aryloxy, arylcarbonyl, heteroaryl, heteroaryloxy, heteroarylcarbonyl, and arylC₁₋₆alkyloxy (the above 7 groups may be substituted by one or more substituents selected from a halogen atom, C₁₋₆alkyl, and C₁₋₆alkoxy); or

X₁ and X₂, X₂ and X₃, X₃ and X₄, and X₄ and X₅, together with the carbon atoms to which they are bound, form a saturated or unsaturated 5- to 7-membered carbocyclic ring, or a saturated or unsaturated 5- to 7-membered heterocyclic ring containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom;

Y is selected from the group consisting of C₁₋₆alkyl, C₃₋₉cycloalkyl, C₂₋₇alkenyl, C₂₋₇alkynyl, C₁₋₆alkylcarbonyl, C₁₋₆alkoxycarbonyl, arylcarbonyl, heteroarylcarbonyl, aryloxycarbonyl, heteroaryloxycarbonyl, C₁₋₆alkoxy, C₂₋₇alkenyloxy, C₂₋₇alkynyloxy, C₁₋₆alkylthio, C₁₋₆alkylsulfonyl {the above 15 groups may be substituted by one or more substituents selected from a saturated or unsaturated 3- to 7-membered carbocyclyl, a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom, a halogen atom, hydroxy, C₁₋₆alkoxy, hydroxyC₁₋₆alkoxy, C₁₋₆alkoxyC₁₋₆alkoxy, aminoC₁₋₆alkoxy, N-C₁₋₆alkylaminoC₁₋₆alkoxy, N,N-diC₁₋₆alkylaminoC₁₋₆alkoxy, amino, C₁₋₆alkylamino, hydroxyC₁₋₆alkylamino, C₁₋₆alkoxyC₁₋₆alkylamino, aminoC₁₋₆alkylamino, diC₁₋₆alkylamino, bis(hydroxyC₁₋₆alkyl)amino, bis(C₁₋₆alkoxyC₁₋₆alkyl)amino,

bis(aminoC₁₋₆alkyl)amino, amidino, C₁₋₆alkylamidino, diC₁₋₆alkylamidino, guanidino, C₁₋₆alkylguanidino, diC₁₋₆alkylguanidino, cyano, carboxyl, C₁₋₆alkoxycarbonyl, C₁₋₆alkylthio, C₁₋₆alkylsulfonyl, C₁₋₆alkylphosphono, and diC₁₋₆alkylphosphono}, amino, C₁₋₆alkylamino, diC₁₋₆alkylamino (the above 2 groups may be substituted by one or more substituents selected from a saturated or unsaturated 3- to 7-membered carbocyclyl, a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom, a halogen atom, hydroxy, C₁₋₆alkoxy, hydroxyC₁₋₆alkoxy, C₁₋₆alkoxyC₁₋₆alkoxy, aminoC₁₋₆alkoxy, N-C₁₋₆alkylaminoC₁₋₆alkoxy, N,N-diC₁₋₆alkylaminoC₁₋₆alkoxy, amino, C₁₋₆alkylamino, hydroxyC₁₋₆alkylamino, C₁₋₆alkoxyC₁₋₆alkylamino, aminoC₁₋₆alkylamino, diC₁₋₆alkylamino, bis(hydroxyC₁₋₆alkyl)amino, bis(C₁₋₆alkoxyC₁₋₆alkyl)amino, bis(aminoC₁₋₆alkyl)amino, amidino, C₁₋₆alkylamidino, diC₁₋₆alkylamidino, guanidino, C₁₋₆alkylguanidino, diC₁₋₆alkylguanidino, cyano, carboxyl, C₁₋₆alkoxycarbonyl, C₁₋₆alkylthio, C₁₋₆alkylsulfonyl, C₁₋₆alkylphosphono, and diC₁₋₆alkylphosphono), a halogen atom, nitro, cyano, carboxyl, and a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom (the heterocyclyl may be substituted by one or more substituents selected from hydroxy, C₁₋₆alkyl, haloC₁₋₆alkyl, hydroxyC₁₋₆alkyl, C₁₋₆alkoxyC₁₋₆alkyl, and oxo); Z is selected from the group consisting of a hydrogen atom, hydroxy, C₁₋₆alkyl, C₃₋₉cycloalkyl {the above 2 groups

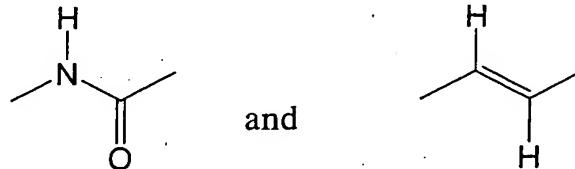
may be substituted by one or more substituents selected from a saturated or unsaturated 3- to 7-membered carbocyclyl (the carbocyclyl group may be substituted by one or more substituents selected from C_{1-6} alkyl, hydroxy C_{1-6} alkyl, and C_{1-6} alkoxy C_{1-6} alkyl), a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom (the heterocyclyl group may be substituted by one or more substituents selected from C_{1-6} alkyl, hydroxy C_{1-6} alkyl, and C_{1-6} alkoxy C_{1-6} alkyl); a halogen atom, hydroxy, C_{1-6} alkoxy, hydroxy C_{1-6} alkoxy, C_{1-6} alkoxy C_{1-6} alkoxy, hydroxy C_{1-6} alkoxy C_{1-6} alkoxy, amino C_{1-6} alkoxy, $N-C_{1-6}$ alkylamino C_{1-6} alkoxy, N,N -di C_{1-6} alkylamino C_{1-6} alkoxy, amino, C_{1-6} alkylamino, hydroxy C_{1-6} alkylamino, C_{1-6} alkoxy C_{1-6} alkylamino, amino C_{1-6} alkylamino, di C_{1-6} alkylamino, bis(hydroxy C_{1-6} alkyl)amino, bis(C_{1-6} alkoxy C_{1-6} alkyl)amino, bis(amino C_{1-6} alkyl)amino, cyano, carboxyl, C_{1-6} alkoxycarbonyl, aryloxycarbonyl, carbamoyl, C_{1-6} alkylcarbamoyl, di C_{1-6} alkylcarbamoyl{the above 2 groups may be substituted by one or more substituents selected from a halogen atom, hydroxy, cyano and amino), phosphono, C_{1-6} alkylphosphono, di C_{1-6} alkylphosphono, sulfonic acid, and C_{1-6} alkylsulfo}, and -OR₁ and -NR₁R₂;

R₁ and R₂ are each dependently selected from the group consisting of a hydrogen atom, C_{1-6} alkyl, C_{1-6} alkylcarbonyl, and a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom

(the above 3 groups may be substituted by one or more substituents selected from a saturated or unsaturated 3- to 7-membered carbocyclyl, a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom, a halogen atom, hydroxy, C_{1-6} alkoxy, hydroxy C_{1-6} alkoxy, C_{1-6} alkoxy C_{1-6} alkoxy, amino C_{1-6} alkoxy, $N-C_{1-6}$ alkylamino C_{1-6} alkoxy, N,N -di C_{1-6} alkylamino C_{1-6} alkoxy, amino, C_{1-6} alkylamino, hydroxy C_{1-6} alkylamino, C_{1-6} alkoxy C_{1-6} alkylamino, amino C_{1-6} alkylamino, di C_{1-6} alkylamino, bis(hydroxy C_{1-6} alkyl)amino, bis(C_{1-6} alkoxy C_{1-6} alkyl)amino, bis(amino C_{1-6} alkyl)amino, cyano, carboxyl, C_{1-6} alkoxycarbonyl, aryloxycarbonyl, phosphono, C_{1-6} alkylphosphono, di C_{1-6} alkylphosphono, sulfonic acid, and C_{1-6} alkylsulfo); or R_1 and R_2 , together with the nitrogen atoms to which they are bound, form a saturated or unsaturated 5- to 7-membered heterocyclic ring containing one nitrogen atom and optionally further containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom; and

L is selected from the formula:

[0015] [Formula 2]

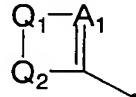


[0016]

[0017] In the formula (II), if Q_1 is $-A_2=A_3-$, A_2 binds to A_1 to form $A_1-A_2=A_3-$. If Q_2 is $-A_4=A_5-$, A_4 binds to Q_1 to form $Q_1-A_4=A_5-$.

[0018] Further, if L is $-\text{NHC}(=\text{O})-$, the carbon atom of the carbonyl group binds to the benzene ring, while the nitrogen atom binds to the following moiety:

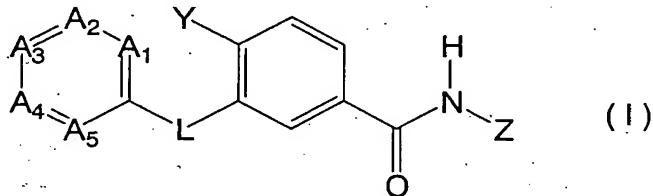
[0019] [Formula 3]



[0020]

[0021] According to another aspect of the present invention, there is provided the compound of the formula (II), or the prodrug thereof, or the pharmaceutically acceptable salt of the compound or the prodrug, the compound being represented by the formula (I):

[0022] [Formula 4]



[0023] where A₁, A₂, A₃, A₄, A₅, L, Y, and Z are as defined above.

[0024] According to still another aspect of the present invention, there is provided the compound of the formula (II) or (I), or the prodrug thereof, or the pharmaceutically acceptable salt of the compound or the prodrug, wherein Z is a hydrogen atom, C₁₋₆alkyl, C₃₋₉cycloalkyl, hydroxyC₁₋₆alkyl, hydroxyC₁₋₆alkoxyC₁₋₆alkyl, C₁₋₆alkoxyC₁₋₆alkyl, cyanoC₁₋₆alkyl, pyridylC₁₋₆alkyl, dihydroxyC₁₋₆alkyl, trihydroxyC₁₋₆alkyl, morpholinoC₁₋₆alkyl, (N,N-diC₁₋₆alkylamino)C₁₋₆alkyl, or (N,N-bis(hydroxyC₁₋₆alkyl)amino)C₁₋₆alkyl.

ϵ alkyl)amino)C₁₋₆alkyl. Examples of Z in these formulas include a hydrogen atom, methyl, ethyl, cyclopropyl, cyclopentyl, 2-hydroxyethyl, 2-(2-hydroxyethoxy)ethyl, 2-methoxyethyl, 2-cyanoethyl, 4-pyridylmethyl, 1-methoxybut-2-yl, 2,3-dihydroxyprop-1-yl, 1,3-dihydroxyprop-2-yl, 1,3-dihydroxy-2-hydroxymethylprop-2-yl, 2-morpholinoethyl, 1-hydroxyprop-2-yl, 1-hydroxy-3-methylbut-2-yl, 2-(N,N-dimethylamino)ethyl, 2-(N,N-bis(2-hydroxyethyl)amino)ethyl, 2,4-dihydroxylbutyl, 2,3,4-trihydroxybutyl, 2,3,4,5-tetrahydroxypentyl, and 2,3,4,5,6-pentahydroxyhexyl.

[0025] According to a further aspect of the present invention, there is provided the compound of the formula (II) or (I), or the prodrug thereof, or the pharmaceutically acceptable salt of the compound or the prodrug, wherein Y is a halogen atom, cyano, C₁₋₆alkyl, haloC₁₋₆alkyl, C₂₋₇alkenyl, C₂₋₇alkynyl, C₁₋₆alkoxy, C₃₋₉cycloalkylC₁₋₆alkoxy, C₂₋₇alkynyloxy, or haloC₁₋₆alkoxy. Examples of Y in these formulas include chloro, bromo, cyano, methyl, trifluoromethyl, ethyl, n-propyl, i-propyl, ethynyl, methoxy, trifluoromethoxy, cyclopropylmethoxy, 2-butyn-1-yloxy, and 2-chloroethoxy.

[0026] According to a still further aspect of the present invention, there is provided the compound of the formula (II) or (I), or the prodrug thereof, or the pharmaceutically acceptable salt of the compound or the prodrug, wherein

A₁ is C-X₁ or N, A₂ is C-X₂ or N, A₃ is C-X₃ or N, A₄ is C-X₄ or N, and A₅ is C-X₅ or N;

X_1 , X_2 , X_3 , X_4 and X_5 are each independently selected from a hydrogen atom, a halogen atom, C_{1-6} alkyl, C_{1-6} alkoxy, $haloC_{1-6}$ alkyl, $haloC_{1-6}$ alkoxy, C_{1-6} alkylthio, and $haloC_{1-6}$ alkylthio; or

X_1 and X_2 , X_2 and X_3 , X_3 and X_4 , and X_4 and X_5 , together with the carbon atoms to which they are bound, form a cyclohexane ring, a cyclopentane ring, a benzene ring, a pyridine ring, a pyrimidine ring, a 1,4-dioxane ring, a 1,3-dioxolane ring, a pyrrole ring, an imidazole ring, a thiazole ring, or a furan ring. Examples of X_1 , X_2 , X_3 , X_4 and X_5 in these formulas include a hydrogen atom, fluoro, chloro, bromo, methyl, ethyl, t-butyl, i-propyl, methoxy, i-propoxy, trifluoromethyl, trifluoromethoxy, methylthio, and trifluoromethylthio. Alternatively, X_1 and X_2 , together with the carbon atoms to which they are bound, form a cyclohexane ring; X_1 and X_2 , together with the carbon atoms to which they are bound, form a pyridine ring; X_2 and X_3 , together with the carbon atoms to which they are bound, form a 1,4-dioxane ring; or X_2 and X_3 , together with the carbon atoms to which they are bound, form a cyclopentane ring.

[0027] According to an additional aspect of the present invention, there is provided the compound of the aforementioned formulas, or the prodrug thereof, or the pharmaceutically acceptable salt of the compound or the prodrug, wherein A_1 is $C-X_1$ or N , A_2 is $C-X_2$ or N , A_3 is $C-X_3$ or N , A_4 is $C-X_4$, and A_5 is $C-X_5$; and two or more of A_1 , A_2 and A_3 are not N at the same time.

[0028] According to a still additional aspect of the present invention, there are provided a pharmaceutical composition, an angiogenesis inhibitor, an agent for treatment and prevention of a disease involving angiogenesis, such as a cancerous disease including solid tumor, and an agent for treatment and prevention of metastasis of solid tumor, each of the pharmaceutical composition, the angiogenesis inhibitor, and the two agents containing the above-described compound, or the prodrug thereof, or the pharmaceutically acceptable salt of the compound or the prodrug, as an active ingredient.

[0029] In the present invention, the "halogen atom" refers to a fluorine atom, a chlorine atom, a bromine atom, or an iodine atom. If the halogen atom is the substituent for the aromatic carbon ring or the aromatic heterocycle in the present invention, a chlorine atom and a bromine atom are named as examples of the preferred halogen atom. If the halogen atom is the substituent for the alkyl group, or the group containing alkyl in its part (i.e., alkoxy, alkenyl, unsaturated carbon ring, or unsaturated heterocycle) in the present invention, a fluorine atom is named as an example of the preferred halogen atom.

[0030] In the present invention, the "C₁₋₆alkyl" refers to a straight chain or branched chain alkyl group having 1 to 6 carbon atoms, including, for example, methyl, ethyl, n-propyl, i-propyl, n-butyl, s-butyl, i-butyl, t-butyl, n-pentyl, 3-methylbutyl, 2-methylbutyl, 1-methylbutyl, 1-ethylpropyl, n-hexyl, 4-methylpentyl, 3-methylpentyl,

2-methylpentyl, 1-methylpentyl, 3-ethylbutyl, and 2-ethylbutyl.

[0031] In the present invention, the "C₃-₉cycloalkyl" refers to a cyclic or partially cyclic alkyl group having 3 to 9 carbon atoms, including, for example, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, cyclononyl, cyclopropylmethyl, cyclohexylmethyl, cyclopropyl substituted by a C₁-alkyl group, cyclopentyl substituted by a C₁-₄alkyl group, and cyclohexyl substituted by a C₁-₃alkyl group.

[0032] In the present invention, the "C₂-₇alkenyl" refers to a straight chain or branched chain alkenyl group having 2 to 7 carbon atoms, including, for example, ethenyl (vinyl), 1-propenyl, 2-propenyl (allyl), propen-2-yl, and 3-butenyl (homoallyl).

[0033] In the present invention, the "C₂-₇alkynyl" refers to a straight chain or branched chain alkynyl group having 2 to 7 carbon atoms, including, for example, ethynyl, 1-propynyl, 2-propynyl, 1-butynyl, 2-butynyl, and 3-butynyl.

[0034] In the present invention, the "C₁-₆alkoxy" refers to an alkyloxy group having the straight chain or branched chain alkyl group having 1 to 6 carbon atoms which has already been defined as the alkyl portion, including, for example, methoxy, ethoxy, n-propoxy, i-propoxy, n-butoxy, s-butoxy, i-butoxy, t-butoxy, n-pentoxy, 3-methylbutoxy, 2-methylbutoxy, 1-methylbutoxy, 1-ethylpropoxy, n-hexyloxy, 4-methylpentoxy, 3-methylpentoxy, 2-methylpentoxy, 1-methylpentoxy, 3-ethylbutoxy, and 2-ethylbutoxy.

[0035] In the present invention, the "aryl" refers to a C₆₋₁₀ aromatic hydrocarbon group, including, for example, phenyl, 1-naphthyl, and 2-naphthyl.

[0036] In the present invention, the "heteroaryl" refers to a 5- to 10-membered aromatic heterocyclic group containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom and a sulfur atom, including, for example, furyl, thienyl, pyrrolyl, imidazolyl, pyrazolyl, oxazolyl, isooxazolyl, thiazolyl, isothiazolyl, oxadiazolyl, thiadiazolyl, triazolyl, tetrazolyl, pyridinyl, pyrimidinyl, pyrazinyl, pyridazinyl, indolyl, and quinolinyl.

[0037] In the present invention, the "C₁₋₆alkylcarbonyl" refers to an alkylcarbonyl group having the straight chain or branched chain alkyl group having 1 to 6 carbon atoms which has already been defined as the alkyl portion, including, for example, acetyl, propionyl, methylpropionyl, and pivaloyl.

[0038] In the present invention, the "C₁₋₆alkoxycarbonyl" refers to an alkylcarbonyl group having the straight chain or branched chain alkyl group having 1 to 6 carbon atoms which has already been defined as the alkoxy portion, including, for example, methoxycarbonyl, ethoxycarbonyl, n-propoxycarbonyl, i-propoxycarbonyl, n-butoxycarbonyl, s-butoxycarbonyl, i-butoxycarbonyl, t-butoxycarbonyl, n-pentoxy carbonyl, 3-methylbutoxycarbonyl, 2-methylbutoxycarbonyl, 1-methylbutoxycarbonyl, 1-ethylpropoxycarbonyl, n-hexyloxycarbonyl, 4-methylpentoxycarbonyl, 3-methylpentoxycarbonyl,

2-methylpentoxy carbonyl, 1-methylpentoxy carbonyl,
3-ethylbutoxy carbonyl, and 2-ethylbutoxy carbonyl.

[0039] In the present invention, the "C₁₋₆alkylthio" refers to an alkylthio group having the straight chain or branched chain alkyl group having 1 to 6 carbon atoms which has already been defined as the alkyl portion, including, for example, methylthio, ethylthio, n-propylthio, i-propylthio, n-butylthio, s-butylthio, i-butylthio, t-butylthio, n-pentylthio, 3-methylbutylthio, 2-methylbutylthio, 1-methylbutylthio, 1-ethylpropylthio, n-hexylthio, 4-methylpentylthio, 3-methylpentylthio, 2-methylpentylthio, 1-methylpentylthio, 3-ethylbutylthio, and 2-ethylbutylthio.

[0040] In the present invention, the "C₁₋₆alkylsulfonyl" refers to an alkylsulfonyl group having the straight chain or branched chain alkyl group having 1 to 6 carbon atoms which has already been defined as the alkyl portion, including, for example, methylsulfonyl, ethylsulfonyl, n-propylsulfonyl, i-propylsulfonyl, n-butylsulfonyl, s-butylsulfonyl, i-butylsulfonyl, t-butylsulfonyl, n-pentylsulfonyl, 3-methylbutylsulfonyl, 2-methylbutylsulfonyl, 1-methylbutylsulfonyl, 1-ethylpropylsulfonyl, n-hexylsulfonyl, 4-methylpentylsulfonyl, 3-methylpentylsulfonyl, 2-methylpentylsulfonyl, 1-methylpentylsulfonyl, 3-ethylbutylsulfonyl, and 2-ethylbutylsulfonyl.

[0041] In the present invention, the "C₁₋₆alkylamino" refers to an alkylamino group having the straight chain or

branched chain alkyl group having 1 to 6 carbon atoms which has already been defined as the alkyl portion, including, for example, methylamino, ethylamino, n-propylamino, i-propylamino, n-butylamino, s-butylamino, i-butylamino, t-butylamino, n-pentylamino, 3-methylbutylamino, 2-methylbutylamino, 1-methylbutylamino, 1-ethylpropylamino, n-hexylamino, 4-methylpentylamino, 3-methylpentylamino, 2-methylpentylamino, 1-methylpentylamino, 3-ethylbutylamino, and 2-ethylbutylamino.

[0042] In the present invention, the "diC₁₋₆alkylamino" refers to a dialkylamino group having two of the straight chain or branched chain alkyl groups having 1 to 6 carbon atoms which have already been defined as the alkyl portions, and these two alkyl portions may be the same or different. The "diC₁₋₆alkylamino" includes, for example, dimethylamino, diethylamino, di-n-propylamino, di-i-propylamino, di-n-butylamino, methyl-n-butylamino, methyl-s-butylamino, methyl-i-butylamino, methyl-t-butylamino, ethyl-n-butylamino, ethyl-s-butylamino, ethyl-i-butylamino, and ethyl-t-butylamino.

[0043] In the present invention, the "saturated or unsaturated 3- to 7-membered carbocyclic ring" refers to a saturated, or an unsaturated bond-containing hydrocarbon ring having 3 to 7 carbon atoms contained in the ring, and also includes an aromatic hydrocarbon ring. The "saturated or unsaturated 3- to 7-membered carbocyclic ring" includes, for example, cyclopropane, cyclobutane, cyclopentane, cyclohexane, cycloheptane, cyclopentene, cyclohexene, and

benzene.

[0044] In the present invention, the "saturated or unsaturated 5- to 7-membered carbocyclic ring" refers to a saturated, or an unsaturated bond-containing hydrocarbon ring having 5 to 7 carbon atoms contained in the ring, and also includes an aromatic hydrocarbon ring. The "saturated or unsaturated 5- to 7-membered carbocyclic ring" includes, for example, cyclopentane, cyclohexane, cycloheptane, cyclopentene, cyclohexene, and benzene.

[0045] In the present invention, the "saturated or unsaturated 3- to 7-membered heterocyclic ring" refers to a saturated, or an unsaturated bond-containing heterocycle, which has 3 to 7 carbon atoms contained in the ring and contains one or more heteroatoms selected from an oxygen atom, a nitrogen atom and a sulfur atom, and also includes an aromatic heterocycle. The "saturated or unsaturated 3- to 7-membered heterocyclic ring" includes, for example, oxirane, aziridine, azetidine, pyrrolidine, piperidine, piperazine, furan, thiophene, pyrrole, imidazole, pyrazole, oxazole, thiazole, thiadiazole, triazole, tetrazole, pyridine, pyrimidine, pyrazine, tetrahydrofuran, tetrahydropyran, 1,4-dioxane, morpholine, and thiomorpholine.

[0046] If, in the present invention, the "saturated or unsaturated 3- to 7-membered heterocyclyl" binds, as a substituent, to an aromatic carbon ring such as a benzene ring, the heterocyclyl includes a saturated or unsaturated 5- to 7-membered heterocyclyl binding to the aromatic

carbon ring at the nitrogen atom in the ring. The "saturated or unsaturated 3- to 7-membered heterocyclyl" includes, for example, pyrrolidin-1-yl, piperidin-1-yl, morpholin-4-yl, piperazin-1-yl, thiomorpholin-4-yl, pyrrol-1-yl, pyrazol-1-yl, and imidazol-1-yl. The preferred heterocycles are pyrrolidin-1-yl, piperidin-1-yl, morpholin-4-yl, and piperazin-1-yl.

[0047] In the present invention, the "saturated or unsaturated 5- to 7-membered heterocyclic ring" refers to a saturated, or an unsaturated bond-containing heterocycle, which has 5 to 7 carbon atoms contained in the ring and contains one or more heteroatoms selected from an oxygen atom, a nitrogen atom and a sulfur atom, and also includes an aromatic heterocycle. The "saturated or unsaturated 5- to 7-membered heterocyclyl" includes, for example, pyrrolidine, piperidine, piperazine, furan, thiophene, pyrrole, imidazole, pyrazole, oxazole, isoxazole, thiazole, isothiazole, oxadiazole, thiadiazole, triazole, tetrazole, pyridine, pyrimidine, pyrazine, pyridazine, tetrahydrofuran, tetrahydropyran, 1,4-dioxane, morpholine, and thiomorpholine.

[0048] In the present invention, the "C₂-7 alkenyloxy" refers to an alkenyloxy group having the straight chain or branched chain alkenyl group having 2 to 7 carbon atoms which has already been defined as the alkenyl portion.

[0049] In the present invention, the "C₂-7 alkynyloxy" refers to an alkynyloxy group having the straight chain or branched chain alkynyl group having 2 to 7 carbon atoms.

which has already been defined as the alkynyl portion.

[0050] In the present invention, the alkyl portion, the alkynyl portion, and the alkoxy portion contained in the "C₁₋₆alkylcarbamoyl", the "diC₁₋₆alkylcarbamoyl", the "hydroxyC₁₋₆alkoxy", the "C₁₋₆alkoxyC₁₋₆alkoxy", the "aminoC₁₋₆alkoxy", the "N-C₁₋₆alkylaminoC₁₋₆alkoxy", the "N,N-diC₁₋₆alkylaminoC₁₋₆alkoxy", the "hydroxyC₁₋₆alkylamino", the "C₁₋₆alkoxyC₁₋₆alkylamino", the "aminoC₁₋₆alkylamino", the "bis(hydroxyC₁₋₆alkyl)amino", the "bis(C₁₋₆alkoxyC₁₋₆alkyl)amino", the "bis(aminoC₁₋₆alkyl)amino", the "C₁₋₆alkylamidino", the "diC₁₋₆alkylamidino", the "cyanoC₁₋₆alkyl", the "pyridylC₁₋₆alkyl", the "C₁₋₆alkoxyC₂₋₇alkyl", the "hydroxyC₁₋₆alkyl", the "hydroxyC₁₋₆alkoxyC₁₋₆alkyl", the "dihydroxyC₁₋₆alkyl", the "trihydroxyC₁₋₆alkyl", the "morpholinoC₁₋₆alkyl", the "(N,N-diC₁₋₆alkylamino)C₁₋₆alkyl", or the "(N,N-bis(hydroxyC₁₋₆alkyl)amino)C₁₋₆alkyl" refer to the alkyl group having 1 to 6 carbon atoms, the alkoxy group having 1 to 6 carbon atoms, and the alkynyl group having 2 to 7 carbon atoms which have already been defined.

[0051] In the present invention, no limitation is imposed on the substitution position of the alkyl group on the pyridine ring or the morpholine ring in the "pyridylC₁₋₆alkyl" and the "morpholinoC₁₋₆alkyl".

[0052] In the present invention, the "haloC₁₋₆alkyl" refers to an alkyl group formed by substituting a halogen atom for the straight chain or branched chain alkyl group having 1 to 6 carbon atoms which has already been defined as the alkyl portion, the halogen atom being as already

defined. The number of the halogen atoms that the $\text{haloC}_{1-6}\text{alkyl}$ has as substituents may be 1 or more, and the $\text{haloC}_{1-6}\text{alkyl}$ includes, for example, monohalo $\text{C}_{1-6}\text{alkyl}$, dihalo $\text{C}_{1-6}\text{alkyl}$, trihalo $\text{C}_{1-6}\text{alkyl}$, and perhalo $\text{C}_{1-6}\text{alkyl}$.

[0053] In the present invention, the " $\text{haloC}_{1-6}\text{alkoxy}$ " refers to an alkoxy group formed by substituting a halogen atom for the straight chain or branched chain alkoxy group having 1 to 6 carbon atoms which has already been defined as the alkoxy portion, the halogen atom being as already defined. The number of the halogen atoms that the $\text{haloC}_{1-6}\text{alkoxy}$ has as substituents may be 1 or more, and the $\text{haloC}_{1-6}\text{alkoxy}$ includes, for example, monohalo $\text{C}_{1-6}\text{alkoxy}$, dihalo $\text{C}_{1-6}\text{alkoxy}$, trihalo $\text{C}_{1-6}\text{alkoxy}$, and perhalo $\text{C}_{1-6}\text{alkoxy}$.

[0054] In the present invention, the " $\text{haloC}_{1-6}\text{alkylthio}$ " refers to an alkylthio group formed by substituting a halogen atom for the straight chain or branched chain alkyl group having 1 to 6 carbon atoms which has already been defined as the alkyl portion, the halogen atom being as already defined. The number of the halogen atoms that the $\text{haloC}_{1-6}\text{alkyl}$ has as substituents may be 1 or more, and the $\text{haloC}_{1-6}\text{alkylthio}$ includes, for example, monohalo $\text{C}_{1-6}\text{alkylthio}$, dihalo $\text{C}_{1-6}\text{alkylthio}$, trihalo $\text{C}_{1-6}\text{alkylthio}$, and perhalo $\text{C}_{1-6}\text{alkylthio}$.

[0055] In the present invention, the "aryloxycarbonyl" refers to aryloxycarbonyl having the already defined C_{6-10} aromatic hydrocarbon group as the aryl portion, and includes, for example, phenoxy carbonyl, 1-naphthoxycarbonyl, and 2-naphthoxycarbonyl.

[0056] In the present invention, the "C₁₋₆alkylguanidino" refers to a guanidino group (-NHC(NH)NH₂) in which one of the three nitrogen atoms contained has been substituted by a C₁₋₆alkyl group. The "C₁₋₆alkylguanidino" includes, for example, -NHC(NH)NH(C₁₋₆alky).

[0057] In the present invention, the "diC₁₋₆alkylguanidino" refers to a guanidino group (-NHC(NH)NH₂) which has been substituted by C₁₋₆alkyl groups at two sites on the nitrogen atom. The "diC₁₋₆alkylguanidino" includes, for example, -NHC(NH)N(C₁₋₆alky)₂.

[0058] In the present invention, the "diC₁₋₆alkylamidino" refers to an amidino group (-C(NH)NH₂) which has been substituted by C₁₋₆alkyl groups at two sites on the nitrogen atom. The "diC₁₋₆alkylamidino" includes, for example, -C(NH)N(C₁₋₆alky)₂.

[0059] In the present invention, the "hydroxyaminocarbonyl" refers to "-C(O)NH-OH". In the present invention, the "hydroxyamidino" refers to "-C(NH)NH-OH" or its tautomer.

[0060] In the present invention, the "phosphono" refers to "-PO(OH)₂". In the present invention, the "C₁₋₆alkylphosphono" refers to "-PO(OH)(O-C₁₋₆alkyl)" having the already defined C₁₋₆alkyl as the alkyl portion. The "diC₁₋₆alkylphosphono" refers to "-PO(O-C₁₋₆alkyl)₂" having the already defined C₁₋₆alkyls as the two alkyl portions.

[0061] In the present invention, the "sulfonic acid" refers to "-SO₂OH". In the present invention, the "C₁₋₆alkylsulfo" refers to "-SO₂O-C₁₋₆alkyl" having the

already defined $C_{1-6}alkyl$ as the alkyl portion.

[0062] Herein, the "oxo" refers to " $=O$ ". For example, a methylene group substituted by an oxo group forms a carbonyl group " $-C(=O)-$ ".

[0063] In the present invention, the " $C_{1-6}alkylamino$ ", the " $diC_{1-6}alkylamino$ ", the " $C_{1-6}alkylamidino$ ", the " $diC_{1-6}alkylamidino$ ", the " $C_{1-6}alkylguanidino$ ", the " $diC_{1-6}alkylguanidino$ ", the " $C_{1-6}alkylthio$ ", the " $C_{1-6}alkylsulfo$ ", the " $C_{1-6}alkylsulfonyl$ ", the " $C_{1-6}alkylphosphono$ ", the " $diC_{1-6}alkylphosphono$ ", the " $C_{1-6}alkyl$ ", the " $C_{1-6}alkoxy$ ", the " $C_{3-9}cycloalkyl$ ", the " $C_{3-9}cycloalkoxy$ ", the " $C_{2-7}alkenyl$ ", the " $C_{2-7}alkynyl$ ", the " $C_{1-6}alkylcarbonyl$ ", and " $C_{1-6}alkoxycarbonyl$ " may, in some cases, be substituted by one or more substituents selected from a halogen atom, hydroxy, aryl, heteroaryl, and cyano. The number of the substituents may be 1 to the largest number that can be taken in terms of chemical structure. The number of the substituents is, for example, 1 to 5, preferably 1 to 3.

[0064] In the present invention, the "aryl", the "aryloxy", the "arylcarbonyl", the "heteroaryl", the "heteroaryloxy", and the "heteroarylcarbonyl" may, in some cases, be substituted by one or more halogen atoms, $C_{1-6}alkyls$, or $C_{1-6}alkoxys$. The number of the substituents may be 1 to the largest number that can be taken in terms of chemical structure. The number of the substituents is, for example, 1 to 5, preferably 1 to 3.

[0065] In the present invention, the " $C_{1-6}alkyl$ ", the " $C_{3-9}cycloalkyl$ ", the " $C_{2-7}alkenyl$ ", the " $C_{2-7}alkynyl$ ", the

"C₁₋₆alkylcarbonyl", "C₁₋₆alkoxycarbonyl", the "arylcarbonyl", the "heteroarylcarbonyl", the "aryloxycarbonyl", the "heteroaryloxycarbonyl", the "C₁₋₆alkoxy", the "C₂₋₇alkenyloxy", the "C₂₋₇alkynyloxy", the "C₁₋₆alkylthio", and the "C₁₋₆alkylsulfonyl" may, in some cases, be substituted by one or more substituents selected from a saturated or unsaturated 3- to 7-membered carbocyclyl, a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom, a halogen atom, hydroxy, C₁₋₆alkoxy, hydroxyC₁₋₆alkoxy, C₁₋₆alkoxyC₁₋₆alkoxy, aminoC₁₋₆alkoxy, N-C₁₋₆alkylaminoC₁₋₆alkoxy, N,N-diC₁₋₆alkylaminoC₁₋₆alkoxy, amino, C₁₋₆alkylamino, hydroxyC₁₋₆alkylamino, C₁₋₆alkoxyC₁₋₆alkylamino, aminoC₁₋₆alkylamino, diC₁₋₆alkylamino, bis(hydroxyC₁₋₆alkyl)amino, bis(C₁₋₆alkoxyC₁₋₆alkyl)amino, bis(aminoC₁₋₆alkyl)amino, amidino, C₁₋₆alkylamidino, diC₁₋₆alkylamidino, guanidino, C₁₋₆alkylguanidino, diC₁₋₆alkylguanidino, cyano, carboxyl, C₁₋₆alkylthio, C₁₋₆alkylsulfonyl, C₁₋₆alkylphosphono, and diC₁₋₆alkylphosphono. The number of the substituents may be 1 to the largest number that can be taken in terms of chemical structure. The number of the substituents is, for example, 1 to 5, preferably 1 to 3.

[0066] In the present invention, the "C₁₋₆alkyl" and the "C₃₋₉cycloalkyl" may, in some cases, be substituted by one or more substituents selected from a saturated or unsaturated 3- to 7-membered carbocyclyl (the carbocyclyl group may be substituted by one or more substituents

selected from $C_{1-6}alkyl$, $hydroxyC_{1-6}alkyl$, and $C_{1-6}alkoxyC_{1-6}alkyl$), a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom (the heterocyclyl group may be substituted by one or more substituents selected from $C_{1-6}alkyl$, $hydroxyC_{1-6}alkyl$, and $C_{1-6}alkoxyC_{1-6}alkyl$), a halogen atom, hydroxy, $C_{1-6}alkoxy$, $hydroxyC_{1-6}alkoxy$, $C_{1-6}alkoxyC_{1-6}alkoxy$, $aminoC_{1-6}alkoxy$, $N-C_{1-6}alkylaminoC_{1-6}alkoxy$, $N,N-diC_{1-6}alkylaminoC_{1-6}alkoxy$, amino, $C_{1-6}alkylamino$, $hydroxyC_{1-6}alkylamino$, $C_{1-6}alkoxyC_{1-6}alkylamino$, $aminoC_{1-6}alkylamino$, $diC_{1-6}alkylamino$, $bis(hydroxyC_{1-6}alkyl)amino$, $bis(C_{1-6}alkoxyC_{1-6}alkyl)amino$, $bis(aminoC_{1-6}alkyl)amino$, cyano, carboxyl, $C_{1-6}alkoxycarbonyl$, aryloxycarbonyl, phosphono, $C_{1-6}alkylphosphono$, $diC_{1-6}alkylphosphono$, sulfonic acid, or $C_{1-6}alkylsulfonyl$. The number of the substituents may be 1 to the largest number that can be taken in terms of chemical structure. The number of the substituents is, for example, 1 to 5, preferably 1 to 3.

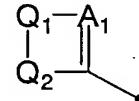
[0067] In the present invention, the " $C_{1-6}alkyl$ ", the " $C_{1-6}alkylcarbonyl$ ", and the "saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur atom" may, in some cases, be substituted by one or more substituents selected from a saturated or unsaturated 3- to 7-membered carbocyclyl, a saturated or unsaturated 3- to 7-membered heterocyclyl containing one or more heteroatoms selected from an oxygen atom, a nitrogen atom, and a sulfur

atom, a halogen atom, hydroxy, C_{1-6} alkoxy, hydroxy C_{1-6} alkoxy, C_{1-6} alkoxy C_{1-6} alkoxy, amino C_{1-6} alkoxy, N- C_{1-6} alkylamino C_{1-6} alkoxy, N,N-di C_{1-6} alkylamino C_{1-6} alkoxy, amino, C_{1-6} alkylamino, hydroxy C_{1-6} alkylamino, C_{1-6} alkoxy C_{1-6} alkylamino, amino C_{1-6} alkylamino, di C_{1-6} alkylamino, bis(hydroxy C_{1-6} alkyl)amino, bis(C_{1-6} alkoxy C_{1-6} alkyl)amino, bis(amino C_{1-6} alkyl)amino, cyano, carboxyl, C_{1-6} alkoxycarbonyl, aryloxycarbonyl, phosphono, C_{1-6} alkylphosphono, di C_{1-6} alkylphosphono, sulfonic acid, or C_{1-6} alkylsulfo. The number of the substituents may be 1 to the largest number that can be taken in terms of chemical structure. The number of the substituents is, for example, 1 to 5, preferably 1 to 3.

[0068] Herein, if the arbitrary group is substituted by one or more substituents, these substituents may be the same or different, and the number of the substituents is 1 to the largest number that can be taken in terms of chemical structure. The number of the substituents is, for example, 1 to 7, typically 1 to 5, preferably 1 to 3.

[0069] The group

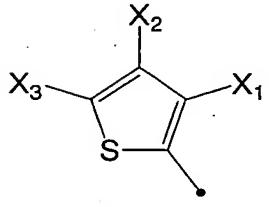
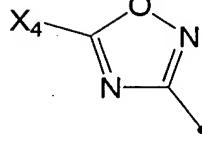
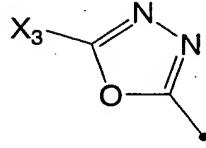
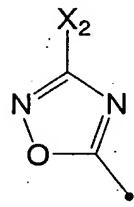
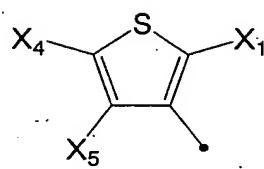
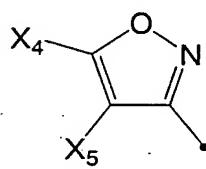
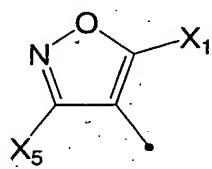
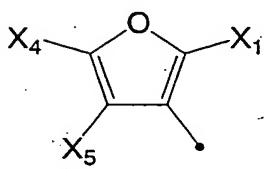
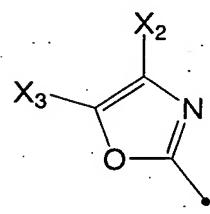
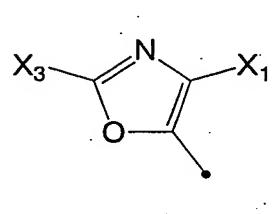
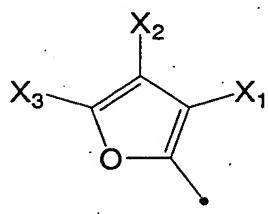
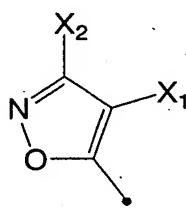
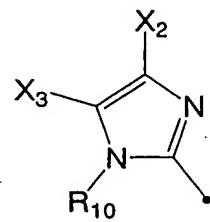
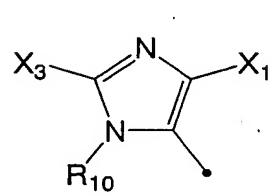
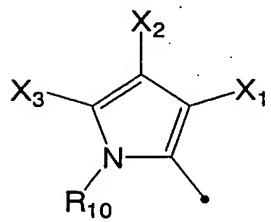
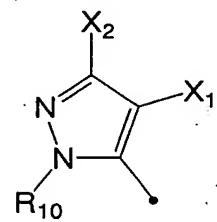
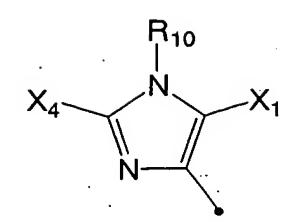
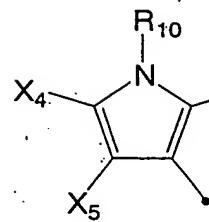
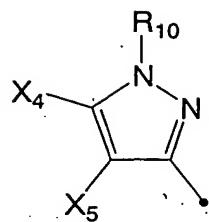
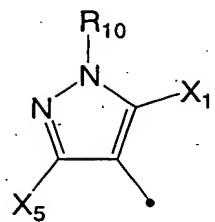
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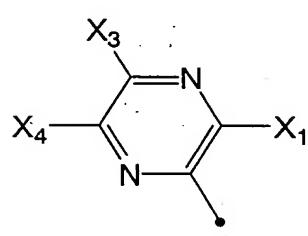
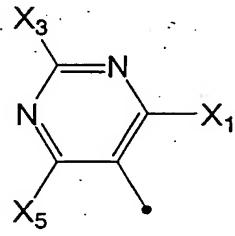
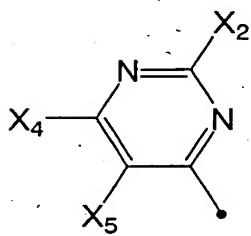
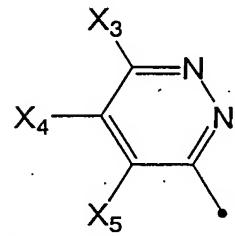
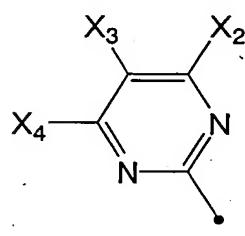
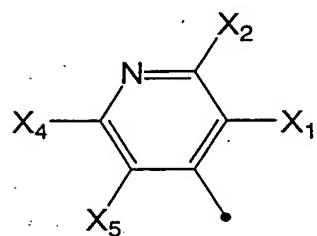
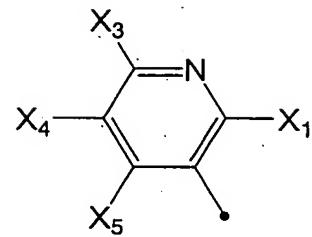
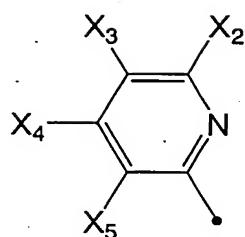
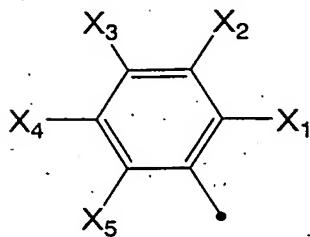
[0071]

which the compound of the present invention represented by the formula (II) has, includes, for example, the following aromatic carbon ring groups or aromatic heterocyclic groups:

[0072] [Formula 6]



[0073] [Formula 7]



[0074] The present invention includes salts of the compounds represented by the formula (I) or the formula (II), and pharmaceutically acceptable salts of prodrugs of the compounds. These salts are produced by bringing the compounds or the prodrugs of the compounds into contact with acids or bases which can be used in the production of medicines. These salts include, for example, hydrochlorides, hydrobromides, hydriodides, sulfates, sulfonates, phosphates, phosphonates, carboxylates such as acetates, citrates, malates and salicylates, or alkali metal salts such as sodium salts and potassium salts; alkaline earth metal salts such as magnesium salts and

calcium salts; and ammonium salts such as ammonium salts, alkylammonium salts, dialkylammonium salts, trialkylammonium salts, and tetraalkylammonium salts.

[0075] The "prodrugs" in the present invention refer to derivatives of the compounds of the formula (I) or (II) which are converted into the compounds of the formula (I) or (II) or their pharmaceutically acceptable salts by enzymatic or non-enzymatic decomposition under physiological conditions. The prodrugs are those which may be inert when administered to patients, but *in vivo*, are present in active forms converted into the compounds of the formula (I) or (II).

[0076] The prodrugs are those which may be inert when administered to patients, but *in vivo*, are present in active forms converted into the compounds of the formula (I).

[0077] Next, the methods of producing the compounds of the present invention will be described. If, in the manufacturing methods shown below, the defined groups undergo undesirable chemical conversion under the conditions of the methods practiced, the production can be performed by using means such as protection or deprotection of functional groups. Operations for selecting and detaching the protective groups can be performed, for example, by the methods described in "Greene and Wuts, "Protective Groups in Organic Synthesis" (2nd Ed., John Wiley & Sons, 1991)". These methods may be employed, as appropriate, according to the reaction conditions. Where

necessary, the sequence of the reaction steps such as the introduction of substituents can be changed. Various method are conceivable as the manufacturing methods for the compounds of the present invention represented by formula (I), and these compounds can be synthesized by use of ordinary means for organic synthesis. Representative methods which can produce the compounds are as shown below.

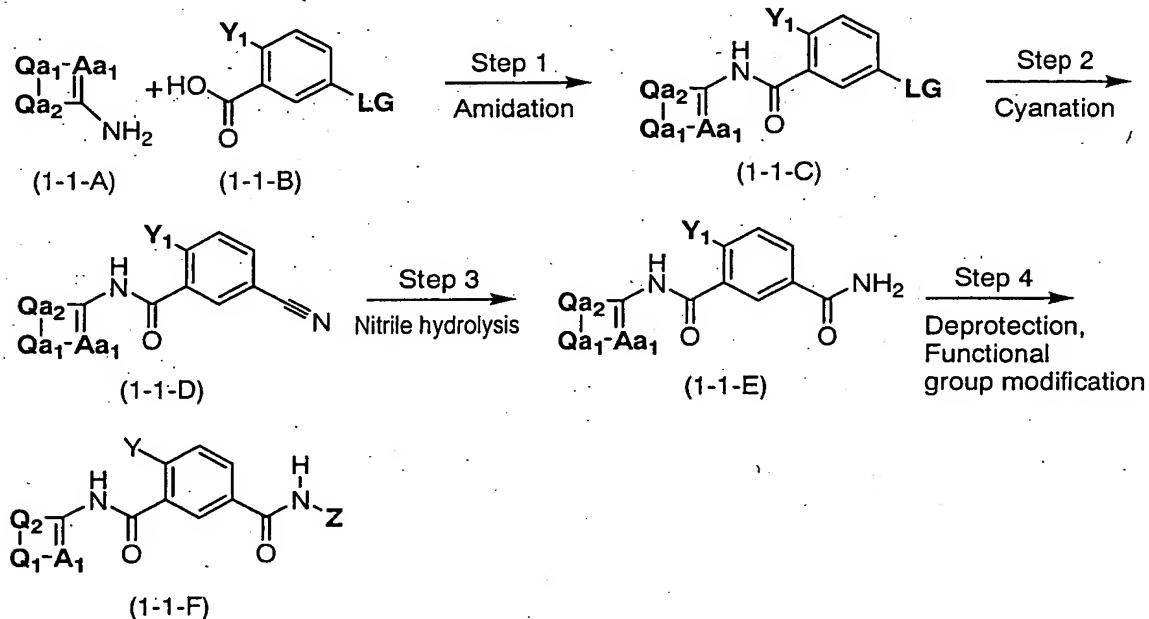
[0078] Representative methods for manufacture

Manufacturing method 1

The compounds of the formula (II) where L denotes $-\text{NH}-\text{C}(\text{O})-$ can be produced, for example, by the method shown as the manufacturing method 1-1, 1-2, 1-3 or 1-4.

[0079] Manufacturing method 1-1

[0080] [Formula 8]



[0081] In the formulas, A_1 , Q_1 , Q_2 , Y and Z are as defined in the formula (II), and Aa_1 , Qa_1 , Qa_2 , Y_1 , and Z_1 ,

respectively, have the same definitions as for A₁, Q₁, Q₂, Y and Z in the definitions of the formula (II), or represent groups which can be converted into A₁, Q₁, Q₂, Y and Z by functional group modification or deprotection. LG denotes a leaving group applicable to the reaction concerned, such as halogen or sulfonate.

[0082] Step 1 (amidation)

An amine derivative (1-1-A) and a benzoic acid derivative (1-1-B) are subjected to dehydration condensation, whereby an amide (1-1-C) can be prepared. This reaction is carried out under reaction conditions at 0°C to 180°C in an aprotic solvent in the presence of an acid halogenating agent or a dehydration condensation agent, in the presence or absence of an active esterifying agent, or in the presence or absence of a base.

[0083] Examples of the acid halogenating agent are oxalyl chloride and thionyl chloride. Examples of the dehydration condensation agent are carbodiimide compounds carried on polymers (for example, N-cyclohexylcarbodiimide-N'-propyloxymethylpolystyrene (PS-carbodiimide), 1,3-dicyclohexylcarbodiimide (DCC), 2-ethoxy-1-ethoxycarbonyl-1,2-dihydroquinoline (EEDQ), bromo-tris(pyrrolidino)-phosphonium-hexafluorophosphate (PyBrOP), 1-ethyl-3-(3'-dimethylaminopropyl)carbodiimide (EDC), and (benzotriazolyloxy)trypyrrrolidino-phosphonium hexafluorophosphate (PyBOP)). Examples of the active esterifying agent are N-hydroxybenzotriazole (HOBT), di(N-succinimidyl) carbonate, and carbonyldiimidazole. Examples

of the base are triethylamine, N,N-diisopropylethylamine, and 1,8-diazabicyclo[5.4.0]-7-undecene (DBU). Examples of the aprotic solvent are carboxylic acid amides such as formamide or N,N-dimethylformamide, halogenated hydrocarbons such as dichloromethane, carbon tetrachloride or chlorobenzene, ketones such as acetone, cyclic ethers such as tetrahydrofuran or dioxane, esters such as ethyl acetate, nitriles such as acetonitrile, and their mixtures.

[0084] Step 2 (cyanation)

In the formulas, LG denotes a leaving group applicable to the reaction concerned, such as a halogen atom or sulfonate. Cyanation of a compound having a leaving group on the benzene ring can be performed, for example, by applying, as appropriate, the method described in Synthetic Communication, 887-90, 24(6), (1994). Concretely, the compound (1-1-C) is reacted with a metal cyanide, for example, zinc cyanide, in a solvent inert to the reaction, for example, N,N-dimethylformamide, in the presence of a catalytic amount of a palladium complex, for example, tetrakis(triphenylphosphine) palladium, whereby a corresponding cyanation product (1-1-D) can be obtained.

[0085] Step 3 (nitrile hydrolysis)

The hydrolysis of the nitrile group to an amide can be performed, for example, by applying, as appropriate, a method using hydrogen peroxide and an inorganic base (for example, Org. Syn. Coll. vol. 2, 586-588 (1943), and J. Med. Chem., 43, 873-882 (2000)), a method performed in an aliphatic alcohol or dimethyl sulfoxide in the presence of

an inorganic base (for example, Japanese Patent Application Laid-Open No. 2000-86610 or Japanese Patent Application Laid-Open No. 2001-39936), or a method involving hydrolysis in the presence of an acid (Japanese Patent Application Laid-Open No. 1994-239810). The preferred method is the conversion of the nitrile group into an amide (1-1-E) performed using an aqueous solution of hydrogen peroxide in the presence of an inorganic base, for example, potassium carbonate. Dimethyl sulfoxide or the like can be used as the reaction solvent. The reaction time is about 10 minutes to about 30 hours. The reaction temperature is in a temperature range of from about 10°C to about 100°C.

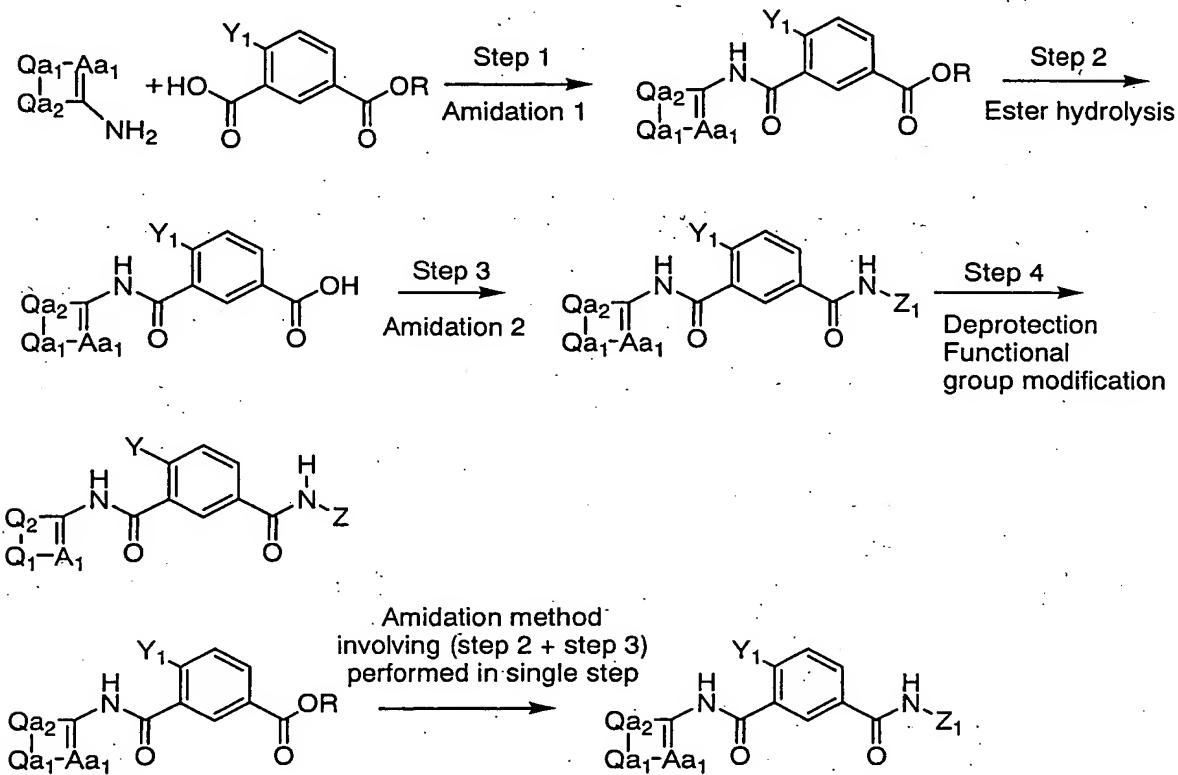
[0086] Step 4 (deprotection, functional group modification)

If the amide (1-1-E) has a protective group and/or a substituent capable of functional group modification (for example, a hydroxyl group, an amino group, halogen, a carboxyl group, a carbonyl group, a nitro group, a cyano group, or carbon-carbon unsaturated bond), a deprotection reaction and/or functional group modification is performed during this step, whereby a compound (1-1-F), the desired final product, can be produced. Various publicly known methods are available for this reaction, and selection and detachment of the protective group are performed, for example, by the method described in "Greene and Wuts, "Protective Groups in Organic Synthesis" (2nd Ed., John Wiley & Sons, 1991)". The functional group modification reaction is performed, for example, by the method described

in "Smith and March, "March's Advanced Organic Chemistry" (5th Ed., John Wiley & Sons, 2001)" or "Richard C. Larock, Comprehensive Organic Transformations (VCH Publishers, Inc. 1989)".

[0087] Manufacturing method 1-2

[0088] [Formula 9]

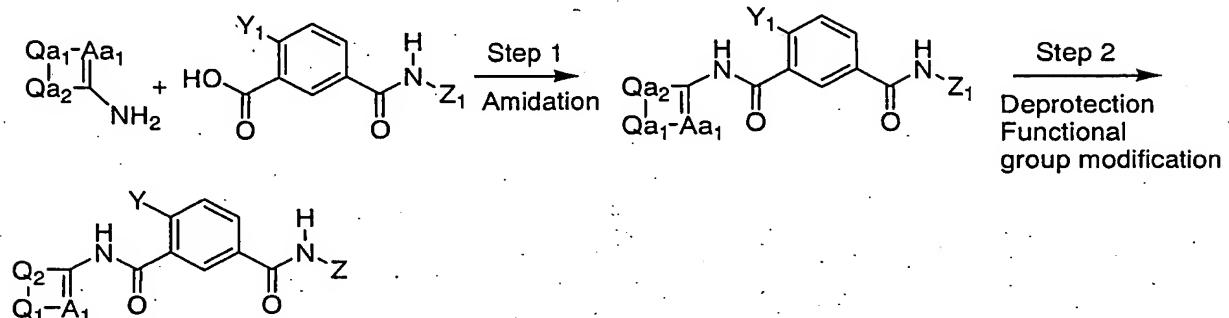


[0089] In the formulas, A_1 , Q_1 , Q_2 , Y and Z are as defined in the formula (II), and Aa_1 , Qa_1 , Qa_2 , Y_1 , and Z_1 , respectively, have the same definitions as for A_1 , Q_1 , Q_2 , Y and Z in the definitions of the formula (II), or represent groups which can be converted into A_1 , Q_1 , Q_2 , Y and Z by functional group modification or deprotection. R represents a C_{1-6} alkyl group such as methyl, ethyl, propyl, butyl, pentyl, isopropyl, or tert-butyl. In the amidation

of step 3, an optically active amine is used as the starting material, whereby the compound of the present invention having optical activity can be obtained.

[0090] Manufacturing method 1-3

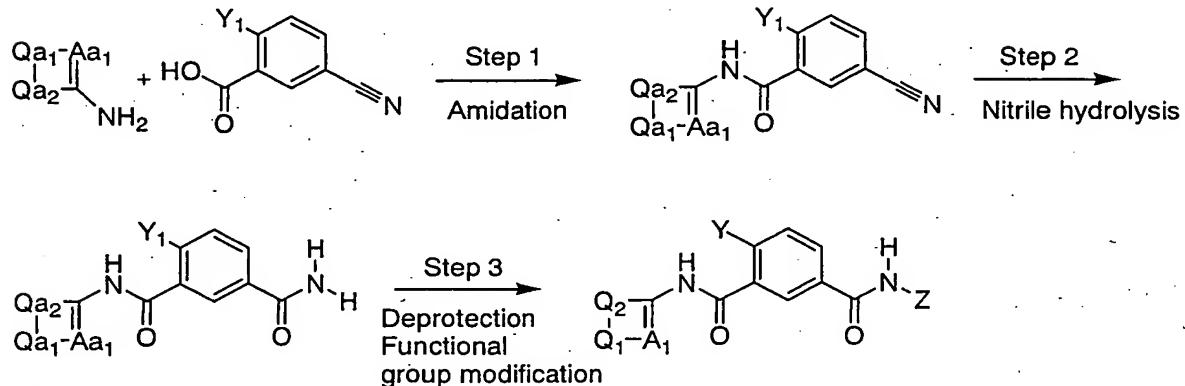
[0091] [Formula 10]



[0092] In the formulas, A₁, Q₁, Q₂, Y and Z are as defined in the formula (II), and Aa₁, Qa₁, Qa₂, Y₁, and Z₁, respectively, have the same definitions as for A₁, Q₁, Q₂, Y and Z in the definitions of the formula (II), or represent groups which can be converted into A₁, Q₁, Q₂, Y and Z by functional group modification or deprotection.

[0093] Manufacturing method 1-4

[0094] [Formula 11]



[0095] In the formulas, A_1 , Q_1 , Q_2 , Y and Z are as defined in the formula (II), and Aa_1 , Qa_1 , Qa_2 , Y_1 , and Z_1 , respectively, have the same definitions as for A_1 , Q_1 , Q_2 , Y and Z in the definitions of the formula (II), or represent groups which can be converted into A_1 , Q_1 , Q_2 , Y and Z by functional group modification or deprotection.

[0096] Step 1 (amidation 1).

The same conditions as those for the amidation of Step 1 in the manufacturing method 1-1 can be applied.

[0097] Step 2 (nitrile hydrolysis)

The same conditions as those for the nitrile hydrolysis of Step 3 in the manufacturing method 1-1 can be applied.

[0098] Step 3 (deprotection, functional group modification)

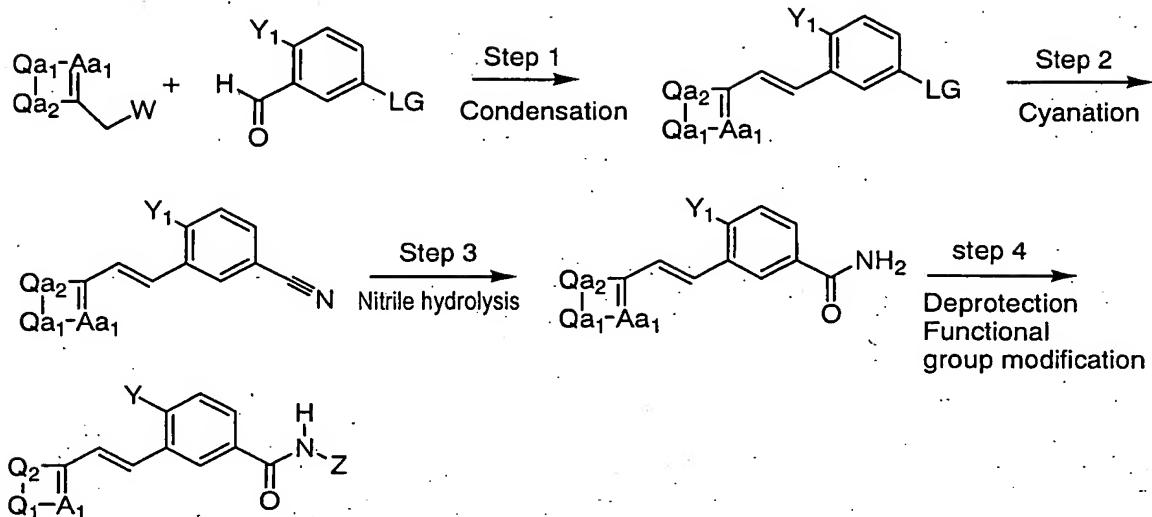
The same conditions as those for the deprotection and functional group modification of Step 4 in the manufacturing method 1-1 can be applied.

[0099] Manufacturing method 2

The compounds of the formula (II) where L denotes - $CH=CH-$ can be produced, for example, by the method shown as the manufacturing method 2-1, 2-2, 2-3 or 2-4.

[0100] Manufacturing method 2-1

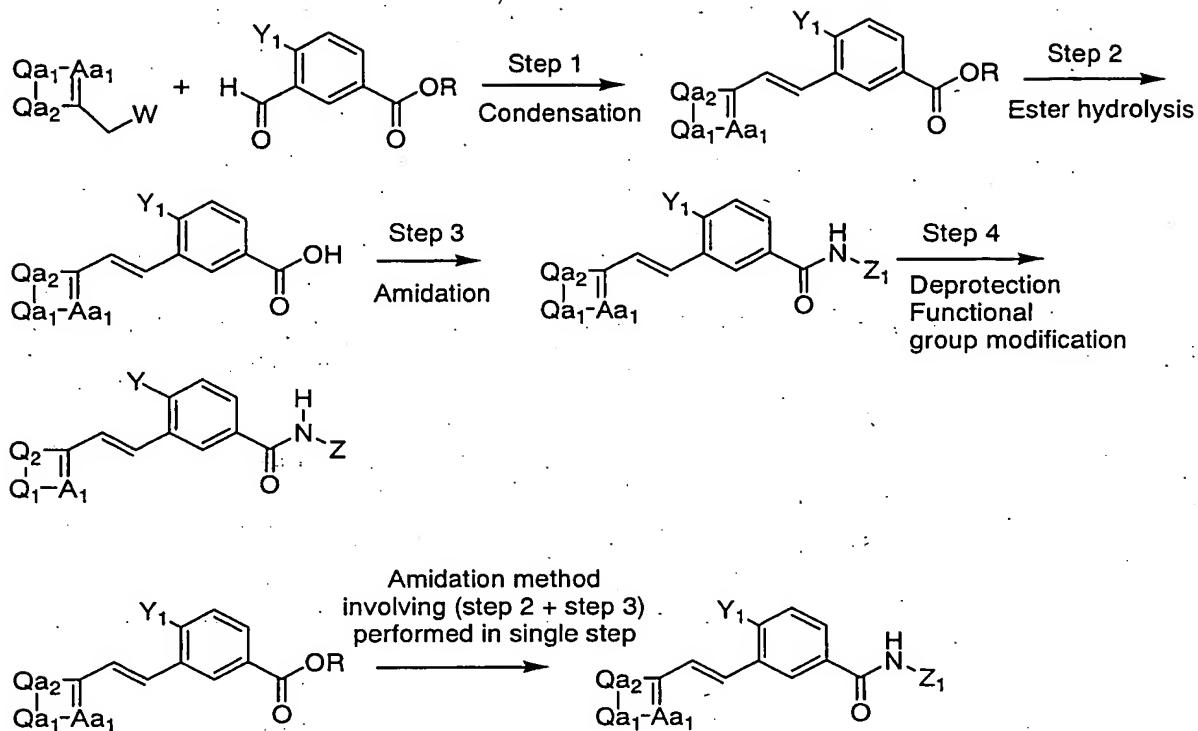
[0101] [Formula 12]



[0102] In the formulas, A_1 , Q_1 , Q_2 , Y and Z are as defined in the formula (II), and Aa_1 , Qa_1 , Qa_2 , Y_1 , and Z_1 , respectively, have the same definitions as for A_1 , Q_1 , Q_2 , Y and Z in the definitions of the formula (II), or represent groups which can be converted into A_1 , Q_1 , Q_2 , Y and Z by functional group modification or deprotection. LG denotes a leaving group applicable to the reaction concerned, such as halogen or sulfonate. W represents an O,O' -di-hydrocarbon-phosphono group, or a triarylphosphonium group. If W represents a triarylphosphonium group, a part of the phenyl group of the phosphonium portion may be polymerized.

[0103] Manufacturing method 2-2

[0104] [Formula 13]

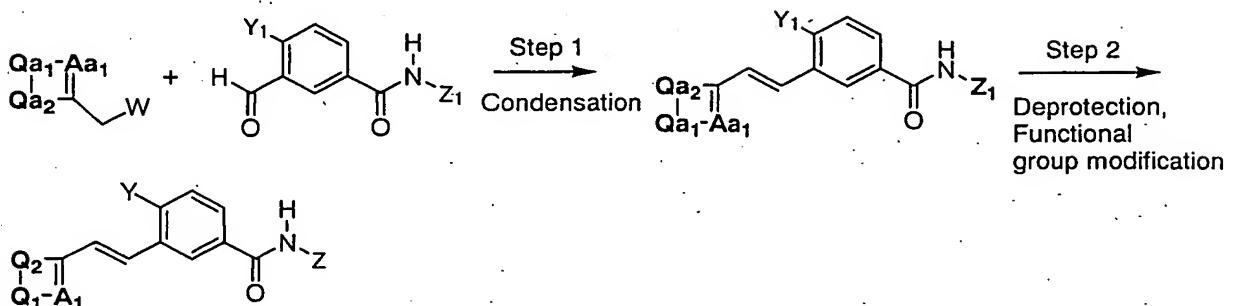


[0105] In the formulas, A_1 , Q_1 , Q_2 , Y and Z are as defined in the formula (II), and Aa_1 , Qa_1 , Qa_2 , Y_1 , and Z_1 , respectively, have the same definitions as for A_1 , Q_1 , Q_2 , Y and Z in the definitions of the formula (II), or represent groups which can be converted into A_1 , Q_1 , Q_2 , Y and Z by functional group modification or deprotection. R represents a C_{1-6} alkyl group such as methyl, ethyl, propyl, butyl, pentyl, isopropyl, or tert-butyl. W represents an O,O' -di-hydrocarbon-phosphono group, or a triarylphosphonium group. If W represents a triarylphosphonium group, a part of the phenyl group of the phosphonium portion may be polymerized. In the amidation of step 3, an optically active amine is used as the starting material, whereby the compound of the present

invention having optical activity can be obtained.

[0106] Manufacturing method 2-3

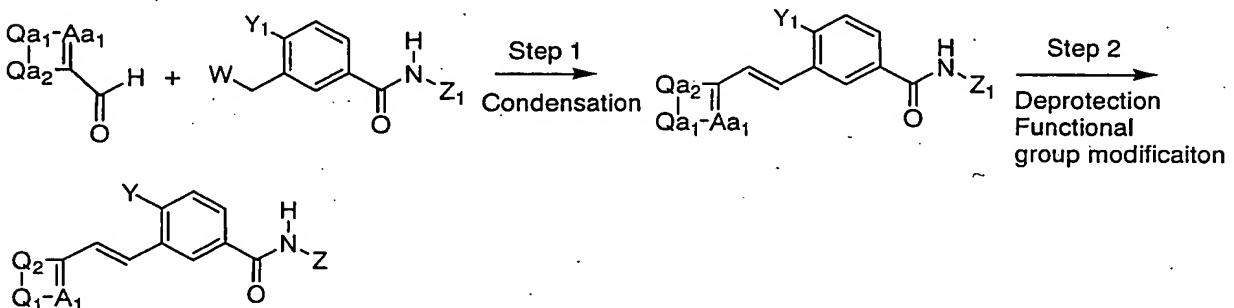
[0107] [Formula 14]



[0108] In the formulas, A_1 , Q_1 , Q_2 , Y and Z are as defined in the formula (II), and Aa_1 , Qa_1 , Qa_2 , Y_1 , and Z_1 , respectively, have the same definitions as for A_1 , Q_1 , Q_2 , Y and Z in the definitions of the formula (II), or represent groups which can be converted into A_1 , Q_1 , Q_2 , Y and Z by functional group modification or deprotection. W represents an O,O' -di-hydrocarbon-phosphono group, or a triarylphosphonium group. If W represents a triarylphosphonium group, a part of the phenyl group of the phosphonium portion may be polymerized.

[0109] Manufacturing method 2-4

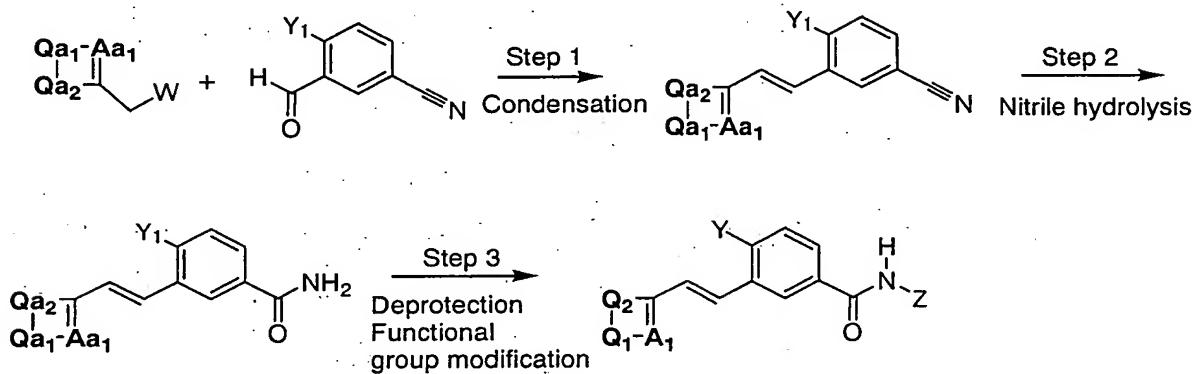
[0110] [Formula 15]



[0111] In the formulas, A_1 , Q_1 , Q_2 , Y and Z are as defined in the formula (II), and Aa_1 , Qa_1 , Qa_2 , Y_1 , and Z_1 , respectively, have the same definitions as for A_1 , Q_1 , Q_2 , Y and Z in the definitions of the formula (II), or represent groups which can be converted into A_1 , Q_1 , Q_2 , Y and Z by functional group modification or deprotection. W represents an O,O' -di-hydrocarbon-phosphono group, or a triarylphosphonium group. If W represents a triarylphosphonium group, a part of the phenyl group of the phosphonium portion may be polymerized.

[0112] Manufacturing method 2-5

[0113] [Formula 16]



[0114] In the formulas, A_1 , Q_1 , Q_2 , Y and Z are as defined in the formula (II), and Aa_1 , Qa_1 , Qa_2 , Y_1 , and Z_1 , respectively, have the same definitions as for A_1 , Q_1 , Q_2 , Y and Z in the definitions of the formula (II), or represent groups which can be converted into A_1 , Q_1 , Q_2 , Y and Z by functional group modification or deprotection. W represents an O,O' -di-hydrocarbon-phosphono group, or a triarylphosphonium group. If W represents a

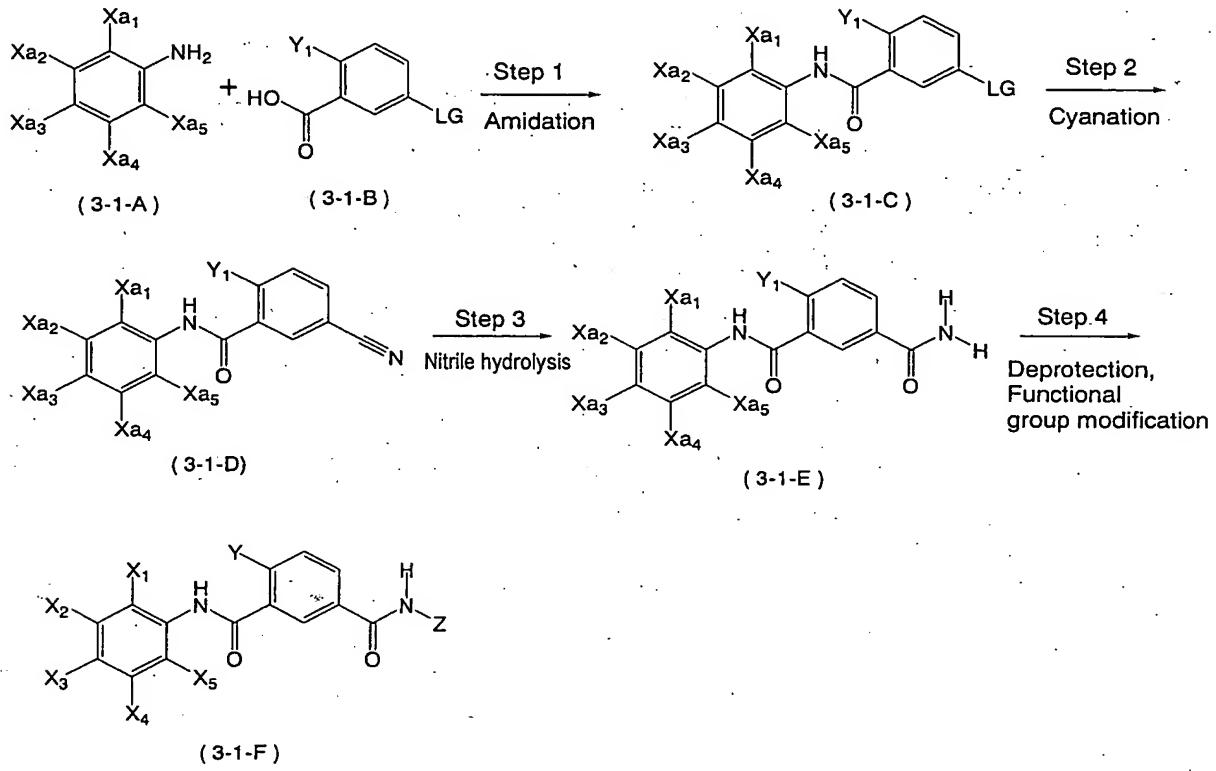
triarylphosphonium group, a part of the phenyl group of the phosphonium portion may be polymerized.

[0115] Manufacturing method 3

The compounds of the formula (I) where L denotes $-\text{NH}-\text{C}(\text{O})-$ can be produced, for example, by the method shown as the manufacturing method 3-1, 3-2 or 3-3.

[0116] Manufacturing method 3-1

[0117] [Formula 17]



[0118] In the formulas, X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z are as defined in the formula (I), and Xa_1 , Xa_2 , Xa_3 , Xa_4 , Xa_5 , Y_1 , and Z_1 , respectively, have the same definitions as for X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z in the definitions of the formula (I), or represent groups which can be converted into X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z by functional group modification or

deprotection. LG denotes a leaving group applicable to the reaction concerned, such as halogen or sulfonate.

[0119] Step 1 (amidation)

An aniline derivative (3-1-A) and a benzoic acid derivative (3-1-B) are subjected to dehydration condensation, whereby an amide (3-1-C) can be prepared. This reaction is carried out under reaction conditions at 0°C to 180°C in an aprotic solvent in the presence of an acid halogenating agent or a dehydration condensation agent, in the presence or absence of an active esterifying agent, or in the presence or absence of a base.

[0120] Examples of the acid halogenating agent are oxalyl chloride and thionyl chloride. Examples of the dehydration condensation agent are carbodiimide compounds carried on polymers (for example, N-cyclohexylcarbodiimide-N'-propyloxymethylpolystyrene (PS-carbodiimide), 1,3-dicyclohexylcarbodiimide (DCC), 2-ethoxy-1-ethoxycarbonyl-1,2-dihydroquinoline (EEDQ), bromo-tris(pyrrolidino)-phosphonium hexafluorophosphate (PyBrOP), 1-ethyl-3-(3'-dimethylaminopropyl)carbodiimide (EDC), and (benzotriazolyloxy)trypyrrolidino-phosphonium hexafluorophosphate (PyBOP)). Examples of the active esterifying agent are N-hydroxybenzotriazole (HOt), di(N-succinimidyl) carbonate, and carbonyldiimidazole. Examples of the base are triethylamine, N,N-diisopropylethylamine, and 1,8-diazabicyclo[5.4.0]-7-undecene (DBU). Examples of the aprotic solvent are carboxylic acid amides such as formamide or N,N-dimethylformamide, halogenated

hydrocarbons such as dichloromethane, carbon tetrachloride or chlorobenzene, ketones such as acetone, cyclic ethers such as tetrahydrofuran or dioxane, esters such as ethyl acetate, nitriles such as acetonitrile, and their mixtures.

[0121] Step 2 (cyanation)

In the formulas, LG denotes a leaving group applicable to the reaction concerned, such as a halogen atom or sulfonate. Cyanation of a compound having a leaving group on the benzene ring can be performed, for example, by applying, as appropriate, the method described in Synthetic Communication, 887-90, 24(6), (1994). Concretely, the compound (3-1-C) is reacted with a metal cyanide, for example, zinc cyanide, in a solvent inert to the reaction, for example, N,N-dimethylformamide, in the presence of a catalytic amount of a palladium complex, for example, tetrakis(triphenylphosphine) palladium, whereby a corresponding cyanation product (3-1-D) can be obtained.

[0122] Step 3 (nitrile hydrolysis)

The hydrolysis of the nitrile group to an amide can be performed, for example, by applying, as appropriate, a method using hydrogen peroxide and an inorganic base (for example, Org. Syn. Coll. vol. 2, 586-588 (1943), and J. Med. Chem., 43, 873-882 (2000)), a method performed in an aliphatic alcohol or dimethyl sulfoxide in the presence of an inorganic base (for example, Japanese Patent Application Laid-Open No. 2000-86610 or Japanese Patent Application Laid-Open No. 2001-39936), or a method involving hydrolysis in the presence of an acid (Japanese Patent Application

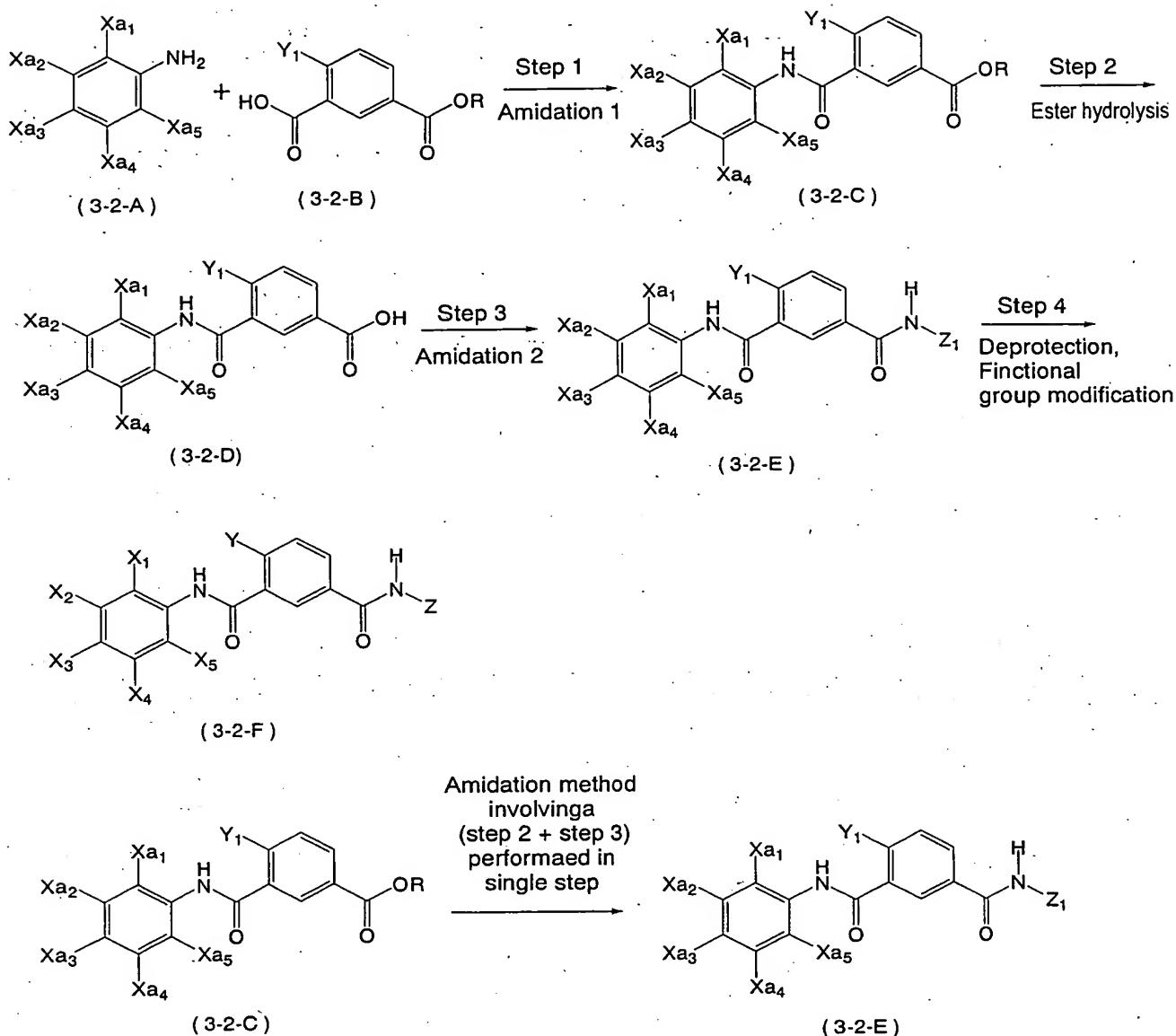
Laid-Open No. 1994-239810). The preferred method is the conversion of the nitrile group into an amide (3-1-E) performed using an aqueous solution of hydrogen peroxide in the presence of an inorganic base, for example, potassium carbonate. Dimethyl sulfoxide or the like can be used as the reaction solvent. The reaction time is about 10 minutes to about 30 hours. The reaction temperature is in a temperature range of from about 10°C to about 100°C.

[0123] Step 4 (deprotection, functional group modification)

If the amide (3-1-E) has a protective group and/or a substituent capable of functional group modification (for example, a hydroxyl group, an amino group, halogen, a carboxyl group, a carbonyl group, a nitro group, a cyano group, or carbon-carbon unsaturated bond), a deprotection reaction and/or functional group modification is performed during this step, whereby a compound (3-1-F), the desired final product, can be produced. Various publicly known methods are available for this reaction, and selection and detachment of the protective group are performed, for example, by the method described in "Greene and Wuts, "Protective Groups in Organic Synthesis" (2nd Ed., John Wiley & Sons, 1991)". The functional group modification reaction is performed, for example, by the method described in "Smith and March, "March's Advanced Organic Chemistry" (5th Ed., John Wiley & Sons, 2001)" or "Richard C. Larock, Comprehensive Organic Transformations (VCH Publishers, Inc. 1989)".

[0124] Manufacturing method 3-2

[0125] [Formula 18]



[0126] In the formulas, $X_1, X_2, X_3, X_4, X_5, Y$ and Z are as defined in the formula (I), and $Xa_1, Xa_2, Xa_3, Xa_4, Xa_5, Y_1$, and Z_1 , respectively, have the same definitions as for $X_1, X_2, X_3, X_4, X_5, Y$ and Z in the definitions of the formula

(I), or represent groups which can be converted into X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z by functional group modification or deprotection. R represents a C_{1-6} alkyl group such as methyl, ethyl, propyl, butyl, pentyl, isopropyl, or tert-butyl.

[0127] Step 1 (amidation 1)

The same conditions as those for the amidation of Step 1 in the manufacturing method 3-1 can be applied.

[0128] Step 2 (ester hydrolysis)

For the hydrolysis of the ester group, there are named, for example, a method involving hydrolysis performed in an aqueous solvent, for example, an alcohol-based solvent, in the presence of an inorganic base (for example, Corey, E.J.; Szekely, I.; Shiner, C.S. *Tetrahedron Lett.* 3529, 1977), and a method of hydrolysis in the presence of an acid (for example, Bryan, D.B.; Hall, R.F.; Holden, K.G.; Fuffman, W. F.; Gleason, J.G. *J. Am. Chem. Soc.*, 1977, 99, 2353). The methods described there can be applied, as appropriate, for the hydrolysis. The preferred method is the hydrolysis of the ester group performed using an aqueous solution of potassium hydroxide or sodium hydroxide in an alcohol solvent such as ethanol. The reaction time is about 10 minutes to about 30 hours, preferably about 30 minutes to about 3 hours. The reaction temperature is in a temperature range of from about 0°C to the boiling point of the solvent, preferably about 80°C to about 100°C.

[0129] Step 3 (amidation 2)

Various amines, for example, ammonia, hydrazine, mono-

substituted amines, substituted hydrazines, and a benzoic acid derivative (3-2-D) are subjected to dehydration condensation, whereby an amide (3-2-E) can be prepared. This reaction is carried out under reaction conditions at 0°C to 180°C in an aprotic solvent in the presence of an acid halogenating agent or a dehydration condensation agent, in the presence or absence of an active esterifying agent, or in the presence or absence of a base. By using an optically active amine as the starting material, the compound of the present invention having optical activity can be obtained.

[0130] Examples of the acid halogenating agent are oxalyl chloride and thionyl chloride. Examples of the dehydration condensation agent are carbodiimide compounds carried on polymers (for example, N-cyclohexylcarbodiimide-N'-propyloxymethylpolystyrene (PS-carbodiimide), 1,3-dicyclohexylcarbodiimide (DCC), 2-ethoxy-1-ethoxycarbonyl-1,2-dihydroquinoline (EEDQ), bromo-tris(pyrrolidino)-phosphonium hexafluorophosphate (PyBrOP), 1-ethyl-3-(3'-dimethylaminopropyl)carbodiimide (EDC), and (benzotriazolyloxy)tripyrrrolidino-phosphonium=hexafluorophosphate (PyBOP)). Examples of the active esterifying agent are N-hydroxybenzotriazole (HOBT), di(N-succinimidyl) carbonate, and carbonyldiimidazole. Examples of the base are triethylamine, N,N-diisopropylethylamine, and 1,8-diazabicyclo[5.4.0]-7-undecene (DBU). Examples of the aprotic solvent are carboxylic acid amides such as formamide or N,N-dimethylformamide, halogenated

hydrocarbons such as dichloromethane, carbon tetrachloride or chlorobenzene, ketones such as acetone, cyclic ethers such as tetrahydrofuran or dioxane, esters such as ethyl acetate, nitriles such as acetonitrile, and their mixtures.

[0131] Method of amidation involving (step 2 + step 3) performed in single step

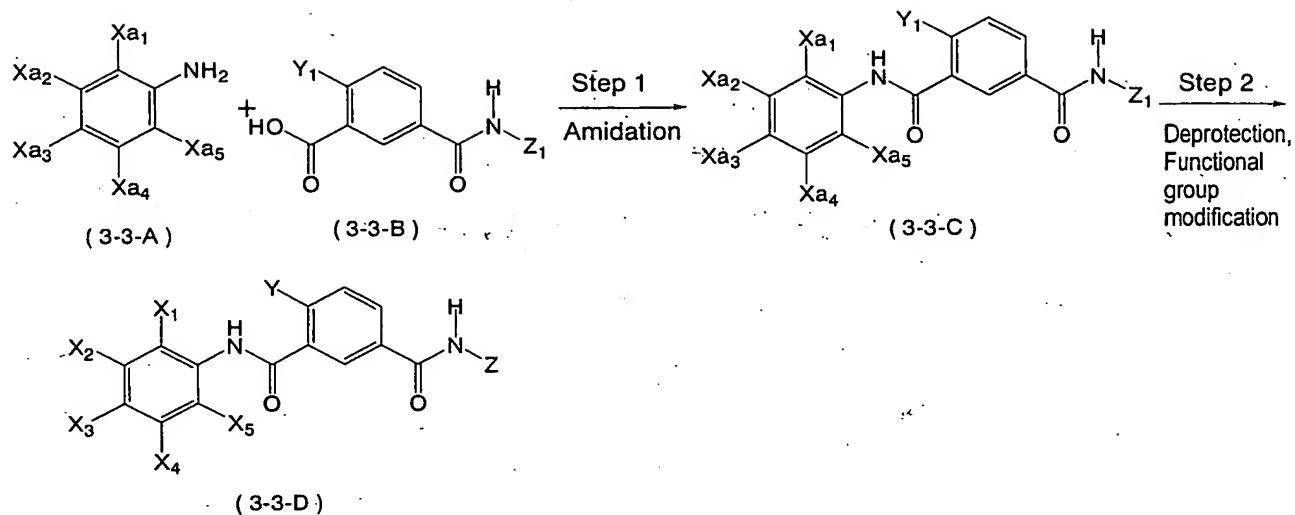
The benzoic acid-derived ester derivative (3-2-C) obtained in step 1 can be converted into the amide (3-2-E) without undergoing the ester hydrolysis of step 2. That is, this reaction is carried out by reacting the benzoic acid-derived ester derivative with various amines, such as ammonia or aliphatic amine, at atmospheric pressure or under pressure under reaction conditions at 0°C to 180°C in an aprotic or protonic solvent in the presence or absence of an activator such as a Lewis acid.

[0132] Step 4 (deprotection, functional group modification)

The same conditions as those for the deprotection and functional group modification of Step 4 in the manufacturing method 3-1 can be applied.

[0133] Manufacturing method 3-3

[0134] [Formula 19]



[0135] In the formulas, X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z are as defined in the formula (I), and X_{a1} , X_{a2} , X_{a3} , X_{a4} , X_{a5} , Y_1 , and Z_1 , respectively, have the same definitions as for X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z in the definitions of the formula (I), or represent groups which can be converted into X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z by functional group modification or deprotection.

[0136] Step 1 (amidation 1)

The same conditions as those for the amidation of Step 1 in the manufacturing method 3-1 can be applied.

[0137] Step 2 (deprotection, functional group modification)

The same conditions as those for the deprotection and functional group modification of Step 4 in the manufacturing method 3-1 can be applied.

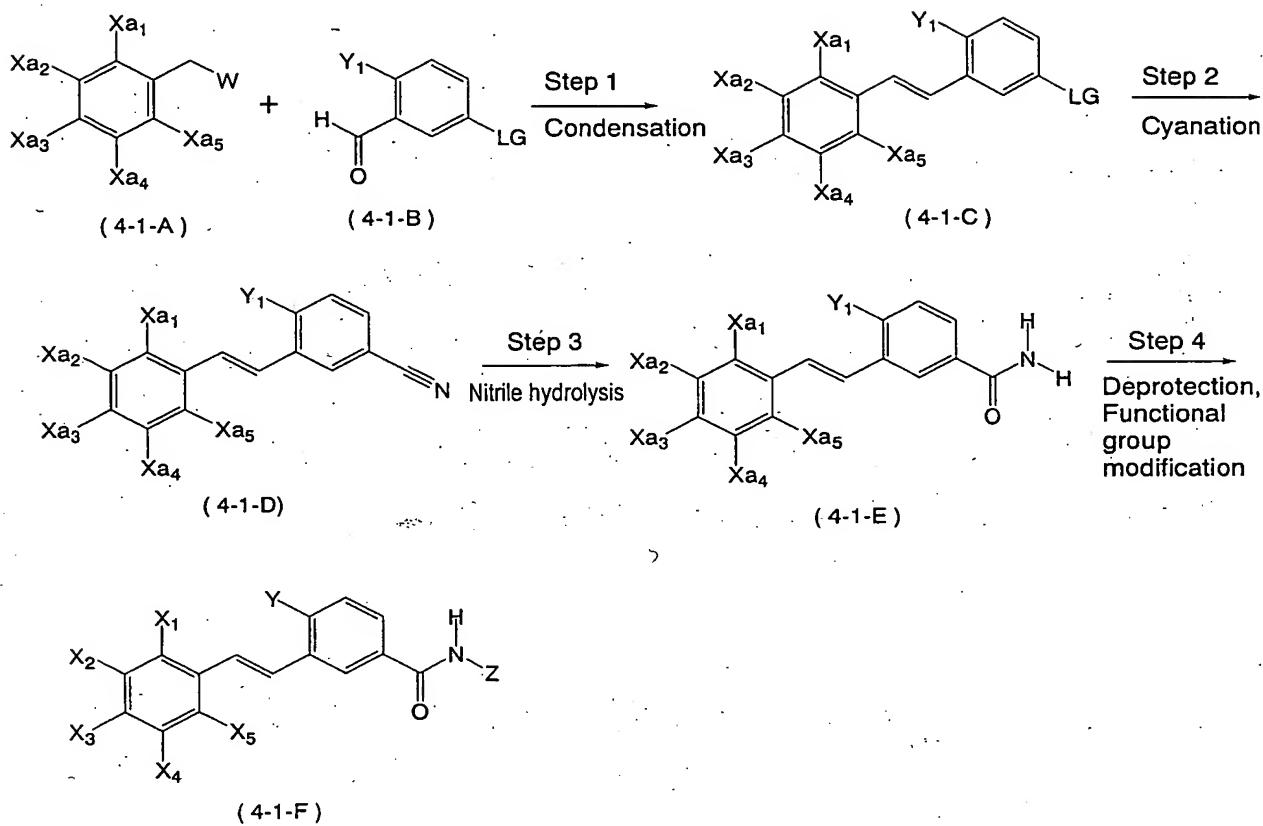
[0138] Manufacturing method 4

The compounds of the formula (I) where L denotes $-\text{CH}=\text{CH}-$ can be produced, for example, by the method shown as

the manufacturing method 4-1, 4-2, or 4-3.

[0139] Manufacturing method 4-1

[0140] [Formula 20].



[0141] In the formulas, X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z are as defined in the formula (I), and X_{a1} , X_{a2} , X_{a3} , X_{a4} , X_{a5} , Y_1 , and Z_1 , respectively, have the same definitions as for X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z in the definitions of the formula (I), or represent groups which can be converted into X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z by functional group modification or deprotection. LG denotes a leaving group applicable to the reaction concerned, such as halogen or sulfonate. W represents an O,O' -di-hydrocarbon-phosphono group, or a

triarylphosphonium group. If W represents a triarylphosphonium group, a part of the phenyl group of the phosphonium portion may be polymerized.

[0142] Step 1 (condensation)

A phosphorus compound (4-1-A) and an aldehyde (4-1-B) are subjected to dehydration condensation, whereby the desired stilbene derivative (4-1-C) can be produced. This reaction is performed in a solvent in the presence of a base at a reaction temperature of -78°C to the boiling point of the solvent. Examples of the base are inorganic bases such as sodium carbonate, potassium carbonate, sodium hydride, potassium hydride, or calcium hydride, and organic bases such as pyridine, triethylamine, N,N-diisopropylethylamine, lithium diisopropylamide, lithium hexamethyldisilazide, n-butyl lithium, and sodium amide. Preferably, sodium hydride, lithium diisopropylamide, or lithium hexamethyldisilazide can be named. Examples of the solvent are non-reactive solvents, including tetrahydrofuran, diethyl ether, dioxane, methanol, ethanol, toluene, n-hexane, and dimethylformamide. The preferred examples are tetrahydrofuran, and diethyl ether.

[0143] Step 2 (cyanation)

The same conditions as those for the cyanation of Step 2 in the manufacturing method 3-1 can be applied.

[0144] Step 3 (nitrile hydrolysis)

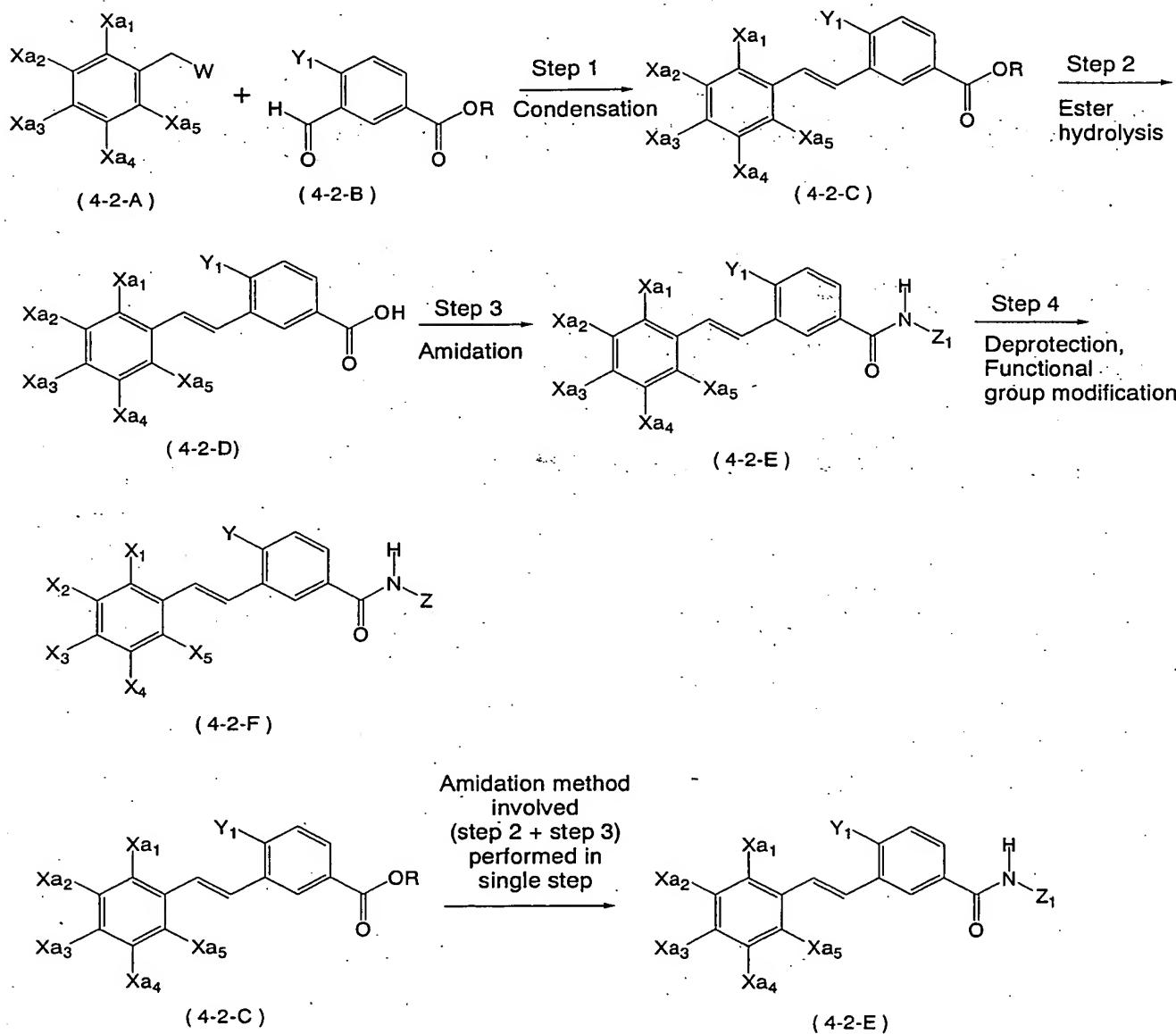
The same conditions as those for the nitrile hydrolysis of Step 3 in the manufacturing method 3-1 can be applied.

[0145] Step 4 (deprotection, functional group modification)

The same conditions as those for the deprotection and functional group modification of Step 4 in the manufacturing method 3-1 can be applied.

[0146] Manufacturing method 4-2

[0147] [Formula 21]



[0148] In the formulas, X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z are as defined in the formula (I), and Xa_1 , Xa_2 , Xa_3 , Xa_4 , Xa_5 , Y_1 , and Z_1 , respectively, have the same definitions as for X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z in the definitions of the formula (I), or represent groups which can be converted into X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z by functional group modification or deprotection. R represents a C_{1-6} alkyl group such as methyl, ethyl, propyl, butyl, pentyl, isopropyl, or tert-butyl. W represents an O,O' -di-hydrocarbon-phosphono group, or a triarylphosphonium group. If W represents a triarylphosphonium group, a part of the phenyl group of the phosphonium portion may be polymerized.

[0149] Step 1 (condensation)

The same conditions as those for the condensation of Step 1 in the manufacturing method 4-1 can be applied.

[0150] Step 2 (ester hydrolysis)

The same conditions as those for the ester hydrolysis of Step 2 in the manufacturing method 3-2 can be applied.

[0151] Step 3 (amidation)

The same conditions as those for the amidation 2 of Step 3 in the manufacturing method 3-2 can be applied. By using optically active amines as starting materials, the compounds of the present invention, which are optically active, can be obtained.

[0152] Amidation method involving (step 2 + step 3) performed in single step

The benzoic acid-derived ester derivative obtained in step 1 can be converted into the amide without undergoing

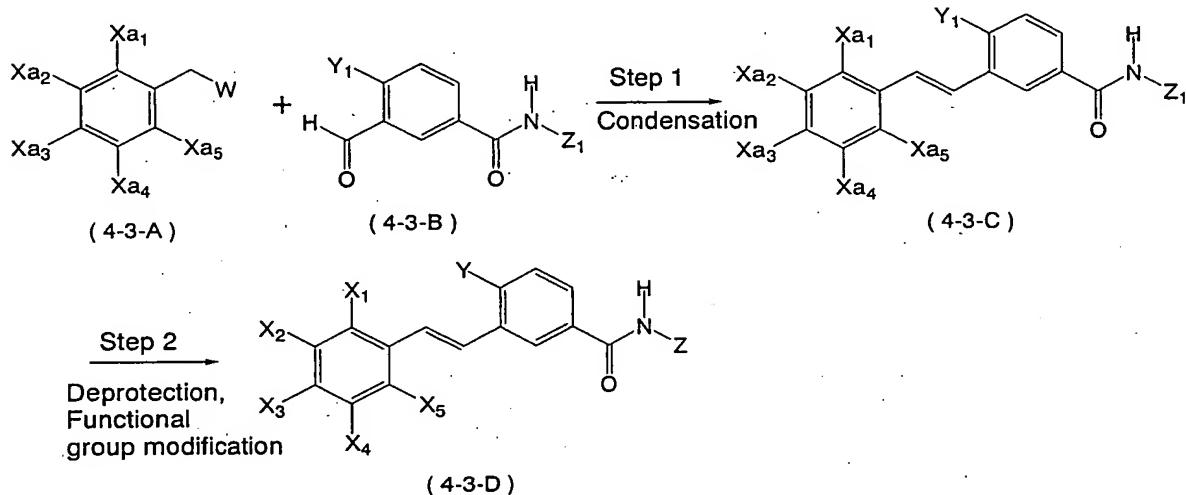
the ester hydrolysis of step 2. That is, this reaction is carried out by reacting the benzoic acid-derived ester derivative with various amines, such as ammonia or aliphatic amine, at atmospheric pressure or under pressure under reaction conditions at 0°C to 180°C in an aprotic or protic solvent in the presence or absence of an activator such as a Lewis acid.

[0153] Step 4 (deprotection, functional group modification)

The same conditions as those for the deprotection and functional group modification of Step 4 in the manufacturing method 3-1 can be applied.

Manufacturing method 4-3

[0154] [Formula 22]



[0155] In the formulas, X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z are as defined in the formula (I), and X_{a1} , X_{a2} , X_{a3} , X_{a4} , X_{a5} , Y_1 , and Z_1 , respectively, have the same definitions as for X_1 , X_2 , X_3 , X_4 , X_5 , Y and Z in the definitions of the formula (I), or represent groups which can be converted into X_1 , X_2 .

X_3 , X_4 , X_5 , Y and Z by functional group modification or deprotection. W represents an O,O'-di-hydrocarbon-phosphono group, or a triarylphosphonium group. If W represents a triarylphosphonium group, a part of the phenyl group of the phosphonium portion may be polymerized.

[0156] Step 1 (condensation)

The same conditions as those for the condensation of Step 1 in the manufacturing method 4-1 can be applied.

[0157] Step 2 (deprotection, functional group modification)

The same conditions as those for the deprotection and functional group modification of Step 4 in the manufacturing method 3-1 can be applied.

[0158] Synthesis of starting compounds

Some of the starting compounds for the compounds of the present invention are novel compounds, and these compounds can be synthesized easily in the same manner as for the publicly known starting compounds, or by use of methods publicly known to people skilled in the art.

[0159] Examples of the amine usable as the starting material in the amidation step in the manufacturing methods 1-2, 2-2, 3-2 and 4-2 are optically active forms of amines selected from 2,4-dihydroxybutylamine, 2,3,4-trihydroxybutylamine, 2,3-dihydroxypropylamine, 2-hydroxy-1-methylethylamine and 1-methoxymethylpropylamine, and amino acids such as serine, homoserine, threonine, tyrosine, lysine, glutamic acid and aspartic acid. When an amino acid is used in the amidation step, the carboxy group

and/or a functional group contained in the amino acid residue of the amino acid may be protected by a protective group. Further, the compound obtained by the amidation step may be subjected to deprotection and/or functional group modification, for example amidation of the carboxy group. These chemical conversions can be carried out in accordance with a procedure well known to those skilled in the art or a procedure as described in Examples hereinafter.

[0160] An example of the manufacturing method for the compounds of the formula (I) and the formula (II) according to the present invention has been described above. The isolation and purification of the desired compounds in the above-described reaction steps can be performed by applying ordinary chemical procedures, such as extraction, concentration, removal by distillation, crystallization, filtration, recrystallization, and various chromatographic techniques.

[0161] The compounds of the present invention, and their pharmaceutically acceptable salts include all stereoisomers (for example, enantiomers and diastereomers (cis-geometric isomers and trans-geometric isomers)) of the compounds represented by the formula (I) and the formula (II), racemic bodies of these isomers, and other mixtures thereof. For example, the compounds of the present invention may be those of the formulas (I) and (II) in which Z has one or more asymmetric points. The present invention includes racemic mixtures, diastereomer mixtures, and enantiomers of such compounds.

[0162] The compounds of the present invention, and their pharmaceutically acceptable salts can be present in several tautomeric forms, for example, enol and imine forms, keto and enamine forms, and as mixtures thereof. The tautomers exist in solutions as mixtures of tautomeric sets. In the solid form, one of the tautomers is usually predominant. One of the tautomers may be described herein, but in the present invention, all tautomers of the compounds of the present invention are included.

[0163] If the compounds according to the present invention are obtained as free compounds, they can be converted into salts, their hydrates, or their solvates, which the compounds may form, in accordance with the conventional methods.

[0164] If the compounds according to the present invention are obtained as salts, hydrates, or solvates of the compounds, they can be converted into the free forms of the compounds in accordance with the conventional methods.

[0165] The compounds of the present invention, and their pharmaceutically acceptable salts have an excellent angiogenesis inhibiting action, are excellent in stability in the body and solubility in water, and are useful as prophylactic or therapeutic agents (especially, therapeutic agents) for proliferative diseases. Also, the compounds of the present invention, and their pharmaceutically acceptable salts are useful as prophylactic or therapeutic agents (especially, therapeutic agents) for diseases, such as various cancers, for example, breast cancer, colon

cancer, rectal cancer, ovarian cancer, pulmonary cancer, pancreatic cancer, hepatic cancer, uterine cancer, brain cancer, prostatic cancer, acute leukemia, and gastric cancer. Further, the compounds of the present invention are useful as prophylactic or therapeutic agents (especially, therapeutic agents) for the infiltration and metastasis of solid cancer. Additionally, the compounds of the present invention are effective as prophylactic or therapeutic agents for other diseases related to angiogenesis, for example, Alzheimer disease and HIV infection.

[0166] These methods include the step of administering medically effective amounts of pharmaceutical compositions containing the compounds of the present invention and their pharmaceutically acceptable salts, which have been disclosed above, to patients requiring such therapies or suffering from such diseases or states.

[0167] If the pharmaceutical composition of the present invention is used as an angiogenesis inhibitor, or an agent for treatment or prevention of proliferative disease, the method of its administration includes, for example, oral, rectal, parenteral (intravenous, intramuscular, subcutaneous), intracisternal, intravaginal, intraperitoneal, intravesical, and local (drip infusion, powder, ointment, gel or cream) administration and inhalation (intraoral or nasal spray). The dosage forms are, for example, tablets, capsules, granules, powders, pills, aqueous and nonaqueous oral solutions and

suspensions, and parenteral solutions charged into containers suitable for dispensing into individual doses. The dosage forms can also be adapted for various modes of administration including controlled release prescriptions, such as subcutaneous implantation.

[0168] The above-mentioned preparations can be produced by well-known methods using additives, such as vehicles, tablet lubricants (coating agents), binders, disintegrants, stabilizers, taste and odor correctives, and diluents.

[0169] Examples of the vehicles are starches such as starch, potato starch, and corn starch, lactose, microcrystalline cellulose, and calcium hydrogen phosphate.

[0170] Examples of the coating agents are ethylcellulose, hydroxypropylcellulose, hydroxypropyl methylcellulose, shellac, talc, carnauba wax, and paraffin.

[0171] Examples of the binders are polyvinylpyrrolidone, macrogol, and the same compounds as the above-mentioned vehicles.

[0172] Examples of the disintegrants are the same compounds as the above-mentioned vehicles, and chemically modified starch-celluloses such as croscarmellose sodium, sodium carboxymethylstarch, and crosslinked polyvinylpyrrolidone.

[0173] Examples of the stabilizers are parahydroxybenzoate esters such as methylparaben and propylparaben; alcohols such as chlorobutanol, benzyl alcohol, and phenylethyl alcohol; benzalkonium chloride; phenols such as phenol and cresol; thimerosal;

dehydroacetic acid; and sorbic acid.

[0174] As the taste and odor correctives, there can be named sweeteners, sour agents, and flavors which are usually used.

[0175] As the solvents for producing liquid and solution preparations, ethanol, phenol, chlorocresol, purified water, and distilled water can be used.

[0176] As surfactants and emulsifiers, polysorbate 80, polyoxyl 40 stearate, and lauromacrogol, for example, can be named.

[0177] In using the pharmaceutical composition of the present invention as an inhibitor of angiogenesis, or an agent for treatment or prevention of proliferative disease, the amount of the compound of the present invention or its pharmaceutically acceptable salt used differs according to symptoms, age, body weight, and relative health condition of the patient, the presence of other drug administered, and the mode of administration. In the patient (warm-blooded animal, especially human), for example, the generally effective dose, as the active ingredient (the compound of the present invention represented by the formula (I) or the formula (II)), is preferably 0.1 to 1000 mg per kg of body weight per day, more preferably 1 to 300 mg per kg of body weight, in the case of an oral preparation. The daily dose in an adult patient of normal body weight is preferably in the range of 10 to 800 mg. In the case of a parenteral preparation, the dose is preferably 0.1 to 1000 mg per kg of body weight per day.

more preferably 10 to 800 mg per kg of body weight. This dose is desirably administered once daily or in several portions daily according to symptoms.

Effects of the Invention

[0178] The present invention provides benzamide compounds having high angiogenesis inhibiting activity which results from the mechanism of action different from that of the existing NF- κ B inhibitory effect and KDR tyrosine kinase activity inhibition. The present invention also provides compounds which are useful as agents for treatment and prevention of diseases involving pathologic angiogenesis, for example, cancer and cancer metastasis, methods for producing the compounds, intermediate compounds useful for their production, and pharmaceutical compositions containing these compounds.

Brief Description of the Drawings

[0179] [FIG. 1] An example of the results of antitumor test, showing changes in the tumor volume (A), and changes in the body weight (B), following treatment with 600 mg/kg of compound 1-1-1 of the present invention in mice.

[FIG. 2] An example of the results of antitumor test, showing changes in the tumor volume (A), and changes in the body weight (B), following treatment with 600 mg/kg of compound 2-1-1 of the present invention in mice.

Examples

[0180] The present invention will now be described in greater detail by examples, but is in no way limited to these examples.

[0181] NMR analysis was made using JNM-EX270 (270 MHz) or JNM-GSX400 (400 MHz) produced by JEOL. NMR data were shown in ppm (parts per million) (δ), and referred to deuterium lock signals from sample solvents. Mass spectrum data were obtained using JMS-DX303 or JMS-SX/SX102A produced by JEOL. Mass spectrum data from high-performance liquid chromatography-mass spectrometry were obtained using a micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters, or a micromass spectrometer (Navigator produced by Finnigan) equipped with a gradient high-performance liquid chromatograph Agilent 1100 produced by Agilent Technologies. The conditions used for high-performance liquid chromatography were any of the following:

[0182] Condition 1. for high-performance liquid chromatography

Device: 996-600E produced by Waters;

Column: Combi ODS (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Wako Pure Chemical Industries), COSMOSIL (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Nacalai Tesque), or Inertsil C18 (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by GL Sciences);

Mobile phase: Water (A) containing 0.05% trifluoroacetic acid and acetonitrile (B) containing 0.05% trifluoroacetic acid;

Elution method: Stepwise solvent gradient elution with from 10% B to 95% B (3.5 min), from 95% B to 10% B (1 min),

and kept with 10% B (0.5 min); and

Flow rate: 4.0 mL/min.

[0183] Condition 2 for high-performance liquid chromatography

Device: 996-600E produced by Waters;

Column: Combi ODS (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Wako Pure Chemical Industries), COSMOSIL (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Nacalai Tesque), or Inertsil C18 (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by GL Sciences);

Mobile phase: Water (A) containing 0.05% trifluoroacetic acid and acetonitrile (B) containing 0.05% trifluoroacetic acid;

Elution method: Stepwise solvent gradient elution with from 30% B to 35% B (0.2 min), from 35% B to 98% B (3.3 min), from 98% B to 30% B (1 min), and kept with 30% B (0.5 min); and

Flow rate: 4.0 mL/min.

[0184] Condition 3 for high-performance liquid chromatography

Device: Agilent 1100 produced by Agilent Technologies;

Column: Combi ODS (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Wako Pure Chemical Industries), COSMOSIL (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Nacalai Tesque), or Inertsil C18 (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by GL Sciences);

Mobile phase: Water (A) containing 0.05% trifluoroacetic acid and acetonitrile (B) containing 0.05% trifluoroacetic

acid;

Elution method: Stepwise solvent gradient elution with from 10% B to 95% B (3.5 min), kept with 95% B (1 min), and from 95% B to 10% B (0.5 min); and

Flow rate: 2.0 mL/min.

[0185] Condition 4 for high-performance liquid chromatography

Device: Agilent 1100 produced by Agilent Technologies;

Column: Combi ODS (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Wako Pure Chemical Industries), COSMOSIL (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Nacalai Tesque), or Inertsil C18 (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by GL Sciences);

Mobile phase: Water (A) containing 0.05% trifluoroacetic acid and acetonitrile (B) containing 0.05% trifluoroacetic acid;

Elution method: Stepwise solvent gradient elution with from 10% B to 30% B (0.5 min), from 30% B to 98% B (3.5 min), kept with 98% B (1 min), and from 98% B to 10% B (1 min); and

Flow rate: 2.0 mL/min.

[0186] Condition 5 for high-performance liquid chromatography

Device: 996-600E produced by Waters;

Column: Combi ODS (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Wako Pure Chemical Industries), COSMOSIL (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by Nacalai Tesque), or Inertsil C18 (ODS, 5 μ m, 4.6 mm I.D. \times 50 mm, produced by

GL Sciences);

Mobile phase: Water (A) containing 0.05% trifluoroacetic acid and acetonitrile (B) containing 0.05% trifluoroacetic acid;

Elution method: Stepwise solvent gradient elution with from 1% B to 95% B (3.5 min), from 95% B to 1% B (1 min), and kept with 1% B (0.5 min); and

Flow rate: 4.0 mL/min.

[0187] Purification of the compound by a micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters was performed based on the detection of signals from a mass spectrometer under the following conditions:

[0188] Column: Combi ODS (ODS, 5 μ m, 28 mm I.D. \times 50 mm, produced by Wako Pure Chemical Industries);

Mobile phase: Water (A) containing 0.05% trifluoroacetic acid and acetonitrile (B) containing 0.05% trifluoroacetic acid;

Elution method: Stepwise solvent gradient elution, kept with 10% B (0.5 min), from 10% B to 95% B (7.5 min), kept with 95% B (0.5 min), and from 95% B to 10% B (1.5 min); and

Flow rate: 35 mL/min.

[0189] Commercially available reagents were used without further purification. Room temperature refers to a range of from 20 to 25°C. All nonaqueous reactions were carried out under a nitrogen or argon atmosphere. Concentration or

solvent distilling-off under reduced pressure refers to the use of a rotary evaporator.

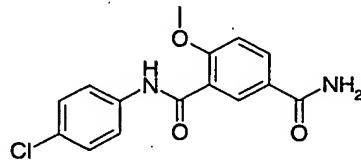
[0190] In the preparation of compounds, functional groups were protected by protective groups, where necessary, and after preparation of target molecules, these protective groups were removed. Operations for selection and detachment of the protective groups were performed by the methods described in "Greene and Wuts, "Protective Groups in Organic Synthesis" (2nd Ed., John Wiley & Sons, 1991)".

[0191] Kaiser test conducted in the Examples to confirm the presence of amino groups in the product was performed in accordance with the procedure described in J.M. Stewart, J.D. Young, Solid Phase Peptide Synthesis, 2nd Ed., page 105 (Pierce Chemical Company, 1984).

[0192] [Example 1-1-1]

Production of 3-N-(4-chlorophenyl)-4-methoxyisophthalamide (compound 1-1-1)

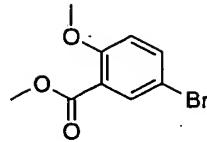
[0193] [Formula 23]



[0194] Step A

Preparation of methyl 5-bromo-2-methoxybenzoate (CAS registry number: 7120-41-4)

[0195] [Formula 24]



[0196] 5-Bromo-2-hydroxybenzoic acid (25 g) and 40 g of potassium carbonate were suspended in 300 mL of acetone. Dimethyl sulfate (28 mL) was added to the suspension, and the mixture was stirred for 19 hours under reflux with heating. The reaction mixture was cooled to room temperature, whereafter the insolubles were separated by filtration, and washed with ethyl acetate. The filtrate and the washings were combined, and acetone and ethyl acetate were distilled off under reduced pressure. The resulting residue was dissolved in 300 mL of ethyl acetate. Water (300 mL) was added to the solution, and the organic layer was separated, followed by extracting the aqueous layer with 200 mL of ethyl acetate. After the respective organic layers were combined, the combined organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and then washed with ethyl acetate. The filtrate and the washings were combined, and ethyl acetate was distilled off under reduced pressure to obtain 30 g of methyl 5-bromo-2-methoxybenzoate.

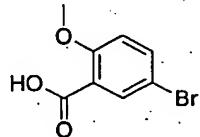
[0197] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 3.89 (3H, s), 6.87 (1H, d, $J = 8.8$ Hz), 7.55 (1H, dd, $J = 8.8$ Hz, 2.9 Hz), 7.90 (1H, d, $J = 2.9$ Hz).

[0198] ESI (LC/MS positive mode) m/z 245, 247 (M+H⁺); retention time 3.18 min (Condition 1 for high-performance liquid chromatography).

[0199] Step B

Preparation of 5-bromo-2-methoxybenzoic acid (CAS registry number: 2476-35-9)

[0200] [Formula 25]



[0201] Methyl 5-bromo-2-methoxybenzoate (14.7 g) obtained in step A was dissolved in 100 mL of methanol. To the solution, 40 mL of a 20% aqueous solution of potassium hydroxide was added, and the mixture was stirred for 2 hours at 80°C. The reaction solution was cooled to 0°C, and then adjusted to pH of about 3 with the use of 11 mL of concentrated hydrochloric acid. The precipitate was separated by filtration, washed with water, and then dried over diphosphorus pentoxide under reduced pressure to obtain 10.9 g (85%) of 5-bromo-2-methoxybenzoic acid.

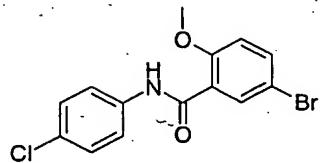
[0202] ¹H-NMR (400 MHz, DMSO-d₆) δ 3.81 (3H, s), 7.11 (1H, d, J = 9.0 Hz), 7.67 (1H, dd, J = 9.0 Hz, 2.6 Hz), 7.72 (1H, d, J = 2.6 Hz), 12.94 (1H, bs).

[0203] ESI (LC/MS positive mode) m/z 231, 233 (M+H⁺); retention time 2.66 min (Condition 1 for high-performance liquid chromatography).

[0204] Step C

Preparation of 5-bromo-N-(4-chlorophenyl)-2-methoxybenzamide

[0205] [Formula 26]



[0206] 5-Bromo-2-methoxybenzoic acid (20 g) obtained in step B and 0.34 mL of N,N-dimethylformamide were dissolved in 380 mL of dichloromethane, and the solution was cooled to 0°C. This solution was stirred for 30 minutes at 0°C, with oxalyl chloride (11.3 mL) being added little by little thereto, and then the mixture was stirred for 3 hours at room temperature. The reaction mixture was distilled under reduced pressure and dried to obtain a light yellow solid. This solid was added, with the use of 120 mL of dichloromethane, to a solution of 11.1 g of 4-chloroaniline and 45 mL of N,N-diisopropylethylamine dissolved in 380 mL of dichloromethane. The mixture was stirred for 2 hours and a half at room temperature, and then 300 mL of water was added. The organic layer was separated, and the aqueous layer was extracted twice with 100 mL of dichloromethane. After the respective organic layers were combined, the combined organic layer was washed with 200 mL of a saturated aqueous solution of sodium bicarbonate, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and then washed with dichloromethane. The filtrate and the washings were

combined, dichloromethane was distilled off under reduced pressure, and the resulting residue was washed with methanol. The resulting solid was dried under reduced pressure to obtain 23.6 g (80%) of 5-bromo-N-(4-chlorophenyl)-2-methoxybenzamide.

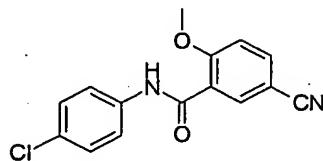
[0207] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 4.06 (3H, s), 6.93 (1H, d, J = 8.8 Hz), 7.33 (2H, d, J = 8.8 Hz), 7.59 (1H, dd, J = 8.8 Hz, 2.9 Hz), 7.61 (2H, d, J = 8.8 Hz), 8.39 (1H, d, J = 2.9 Hz), 9.70 (1H, bs).

[0208] ESI (LC/MS positive mode) m/z 340, 342 ($\text{M}+\text{H}^+$); retention time 3.49 min (Condition 2 for high-performance liquid chromatography).

[0209] Step D

Preparation of 5-cyano-N-(4-chlorophenyl)-2-methoxybenzamide

[0210] [Formula 27]



[0211] 5-Bromo-N-(4-chlorophenyl)-2-methoxybenzamide (9.0 g) obtained in step C, and 7.8 g of zinc cyanide were dissolved in 100 mL of N,N-dimethylformamide. The N,N-dimethylformamide was degassed under reduced pressure, and then the interior of the reactor was purged with nitrogen. After 2.3 g of tetrakis(triphenylphosphine) palladium was added, the N,N-dimethylformamide was degassed again under

reduced pressure, and then the interior of the reactor was purged with argon. This solution was stirred for 2 hours and a half at 100°C, whereafter the solvent was distilled off under reduced pressure, and the residue was dissolved in ethyl acetate. The insolubles were removed by filtration, and washed with ethyl acetate. The filtrate and the washings were combined, 100 mL of water was added, and then the organic layer was separated. The aqueous layer was extracted twice with ethyl acetate. After the respective organic layers were combined, the combined organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and then washed with ethyl acetate. The filtrate and the washings were combined, and ethyl acetate was distilled off under reduced pressure. The resulting residue was washed with methanol. The resulting solid was dried under reduced pressure to obtain 4.9 g (64%) of 5-cyano-N-(4-chlorophenyl)-2-methoxybenzamide.

[0212] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 4.15 (3H, s), 7.14 (1H, d, J = 8.8 Hz), 7.34 (2H, d, J = 8.8 Hz), 7.60 (2H, d, J = 8.8 Hz), 7.79 (1H, dd, J = 8.8 Hz, 2.4 Hz), 8.58 (1H, d, J = 2.4 Hz); 9.53 (1H, bs).

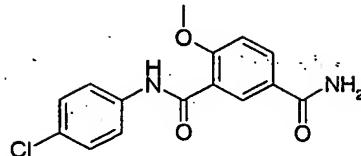
[0213] ESI (LC/MS positive mode) m/z 287, 289 ($\text{M}+\text{H}^+$); retention time 3.54 min (Condition 1 for high-performance liquid chromatography).

[0214] Step E

Preparation of 3-N-(4-chlorophenyl)-4-

methoxyisophthalamide (compound 1-1-1)

[0215] [Formula 28]



[0216] 5-Cyano-N-(4-chlorophenyl)-2-methoxybenzamide

(9.8 g) obtained in step D was dissolved in 80 mL of dimethyl sulfoxide, and the solution was cooled in a water bath. A solution prepared from 17.4 mL of a 30% aqueous solution of hydrogen peroxide and 9.5 g of potassium carbonate was added dropwise to the solution. After stirring for 1 hour, the mixture was poured into 800 mL of cold water. The precipitate formed was separated by filtration, washed with cold water, and then dried over diphosphorus pentoxide under reduced pressure to obtain 10.3 g (99%) of 3-N-(4-chlorophenyl)-4-methoxyisophthalamide.

[0217] $^1\text{H-NMR}$ (400 MHz, DMSO- d_6) δ 3.92 (3H, s), 7.24 (1H, d, J = 8.8 Hz), 7.29 (1H, bs), 7.40 (2H, d, J = 8.8 Hz), 7.76 (2H, d, J = 8.8 Hz), 7.97 (1H, bs), 8.03 (1H, dd, J = 8.8 Hz, 2.2 Hz), 8.12 (1H, d, J = 2.2 Hz), 10.31 (1H, s).

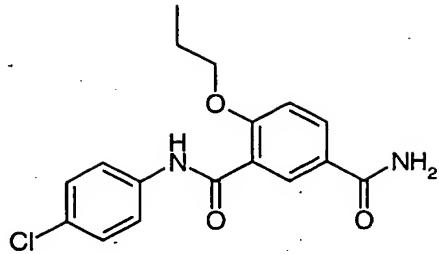
[0218] ESI (LC/MS positive mode) m/z 305, 307 ($\text{M}+\text{H}^+$); retention time 2.91 min (Condition 1 for high-performance liquid chromatography).

[0219] [Example 1-1-2]

Production of 3-N-(4-chlorophenyl)-4-propoxyisophthalamide

(compound 1-1-2)

[0220] [Formula 29]



[0221] 3-N-(4-Chlorophenyl)-4-methoxyisophthalamide.

(compound 1-1-1) (50 mg) obtained in step E of Example 1-1-1 was suspended in 5 mL of dichloromethane. With the suspension being stirred, 1.0 mL of a 0.16 M solution of boron tribromide in dichloromethane was added dropwise at room temperature. After stirring for 1 hour, 0.7 mL of a 0.16 M solution of boron tribromide in dichloromethane was added dropwise at room temperature, and the mixture was further stirred for 30 minutes. The reaction solution was diluted with 50 mL of ethyl acetate, then the dilution was washed with 0.1 M hydrochloric acid and then with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. Sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was dried under reduced pressure to obtain 44 mg of a colorless solid. This solid (10 mg) and 9 mg of potassium carbonate were suspended in 1 mL of N,N-dimethylformamide. Propyl iodide (3 μ L) was added to the suspension, and the mixture was stirred for 1 hour at 70°C. The reaction solution cooled to

room temperature was diluted with 50 mL of ethyl acetate, washed with distilled water and then with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. Sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was purified using a micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters, to obtain 6 mg (52%) of 3-N-(4-chlorophenyl)-4-propoxyisophthalamide as a white solid.

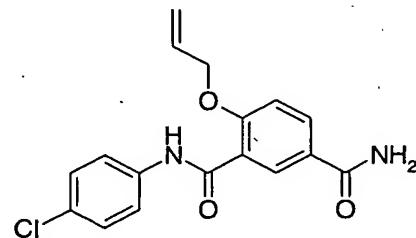
[0222] $^1\text{H-NMR}$ (400 MHz, DMSO- d_6) δ 0.96 (3H, t, J = 7.6 Hz), 1.74-1.80 (2H, m), 4.11 (2H, t, J = 6.2 Hz), 7.22 (1H, d, J = 8.8 Hz), 7.30 (1H, bs), 7.41 (2H, d, J = 8.8 Hz), 7.76 (2H, d, J = 8.8 Hz), 7.99 (1H, bs), 8.01 (1H, dd, J = 8.8 Hz, 2.4 Hz), 8.14 (1H, d, J = 2.4 Hz), 10.30 (1H, bs).

[0223] ESI (LC/MS positive mode) m/z 333, 335 ($\text{M}+\text{H}^+$); retention time 3.29 min (Condition 1 for high-performance liquid chromatography).

[0224] [Example 1-1-3]

Production of 4-aryloxy-3-N-(4-chlorophenyl)-isophthalamide (compound 1-1-3)

[0225] [Formula 30]



[0226] The captioned compound was synthesized from 3-N-(4-chlorophenyl)-4-methoxyisophthalamide and allyl bromide by the same procedure as in the manufacturing method described in Example 1-1-2.

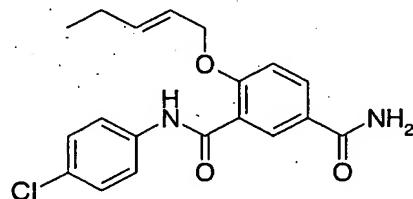
[0227] $^1\text{H-NMR}$ (400 MHz, DMSO- d_6) δ 4.74 (2H, d, J = 4.8 Hz), 5.25 (1H, dd, J = 10.8 Hz, 1.2 Hz), 5.41 (1H, dd, J = 10.8 Hz, 1.2 Hz), 6.02-6.11 (1H, m), 7.23 (1H, d, J = 8.8 Hz), 7.32 (1H, bs), 7.41 (2H, d, J = 8.8 Hz), 7.75 (2H, d, J = 8.8 Hz), 7.99-8.02 (2H, m), 8.11 (1H, d, J = 2.0 Hz), 10.36 (1H, bs).

[0228] ESI (LC/MS positive mode) m/z 331, 333 ($\text{M}+\text{H}^+$); retention time 3.17 min (Condition 1 for high-performance liquid chromatography).

[0229] [Example 1-1-4]

Production of 3-N-(4-chlorophenyl)-4-(2-pentenyl)-isophthalamide (compound 1-1-4)

[0230] [Formula 31]



[0231] The captioned compound was synthesized from 3-N-(4-chlorophenyl)-4-methoxyisophthalamide and 1-bromo-2-pentene by the same procedure as in the manufacturing method described in Example 1-1-2.

[0232] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 0.93 (3H, t, J = 7.6 Hz), 1.99-2.09 (2H, m), 4.68 (2H, d, J = 5.3 Hz), 5.70 (1H,

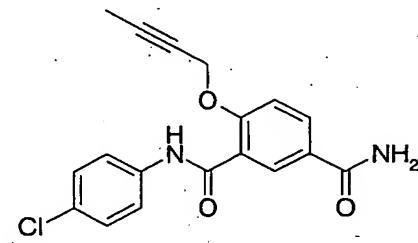
dt, $J = 15.5$ Hz, 5.3 Hz), 5.93 (1H, dt, $J = 15.5$ Hz, 6.3 Hz), 7.23 (1H, d, $J = 8.9$ Hz), 7.30 (1H, bs), 7.42 (2H, d, $J = 8.9$ Hz), 7.75 (2H, d, $J = 8.9$ Hz), 7.98-8.03 (2H, m), 8.14 (1H, d, $J = 2.0$ Hz), 10.34 (1H, bs).

[0233] ESI (LC/MS positive mode) m/z 291, 293 ($M+H^+$); retention time 3.70 min (Condition 1 for high-performance liquid chromatography).

[0234] [Example 1-1-5]

Production of 4-(2-butyloxy)-3-N-(4-chlorophenyl)-isophthalamide (compound 1-1-5)

[0235] [Formula 32]



[0236] The captioned compound was synthesized from 3-N-(4-chlorophenyl)-4-methoxyisophthalamide and 1-bromo-2-butyne by the same procedure as in the manufacturing method described in Example 1-1-2.

[0237] 1H -NMR (270 MHz, DMSO- d_6) δ 1.84 (3H, d, $J = 2.3$ Hz), 4.94 (2H, d, $J = 2.3$ Hz), 7.27 (1H, d, $J = 8.9$ Hz), 7.33 (1H, bs), 7.41 (2H, d, $J = 8.9$ Hz), 7.75 (2H, d, $J = 8.9$ Hz), 7.98-8.11 (2H, m), 8.11 (1H, d, $J = 2.3$ Hz), 10.36 (1H, bs).

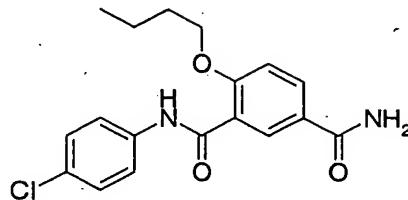
[0238] ESI (LC/MS positive mode) m/z 343, 345 ($M+H^+$); retention time 3.32 min (Condition 1 for high-performance

liquid chromatography).

[0239] [Example 1-1-6]

Production of 4-butoxy-3-N-(4-chlorophenyl)-isophthalamide
(compound 1-1-6)

[0240] [Formula 33]



[0241] The captioned compound was synthesized from 3-N-(4-chlorophenyl)-4-methoxyisophthalamide and butyl bromide by the same procedure as in the manufacturing method described in Example 1-1-2.

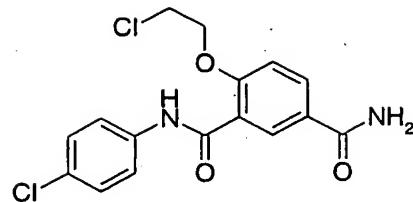
[0242] $^1\text{H-NMR}$ (270 MHz, DMSO-d_6) δ 0.89 (3H, t, J = 7.4 Hz), 1.35-1.49 (2H, m), 1.68-1.79 (2H, m), 4.15 (2H, t, J = 6.3 Hz), 7.24 (1H, d, J = 8.6 Hz), 7.30 (1H, bs), 7.42 (2H, d, J = 8.9 Hz), 7.75 (2H, d, J = 8.9 Hz), 7.98 (1H, bs), 8.01 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.14 (1H, d, J = 2.3 Hz), 10.28 (1H, bs).

[0243] ESI (LC/MS positive mode) m/z 347, 349 (M+H^+); retention time 3.61 min (Condition 1 for high-performance liquid chromatography).

[0244] [Example 1-1-7]

Production of 4-(2-chloroethoxy)-3-N-(4-chlorophenyl)-isophthalamide (compound 1-1-7)

[0245] [Formula 34]



[0246] The captioned compound was synthesized from 3-N-(4-chlorophenyl)-4-methoxyisophthalamide and 1-bromo-2-chloroethane by the same procedure as in the manufacturing method described in Example 1-1-2.

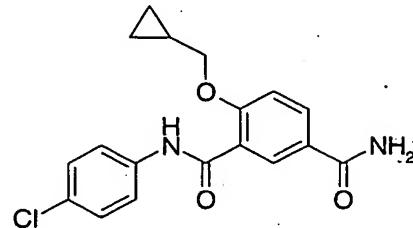
[0247] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 4.04 (2H, t, J = 5.1 Hz), 4.47 (2H, t, J = 5.1 Hz), 7.28 (1H, d, J = 8.9 Hz), 7.34 (1H, bs), 7.43 (2H, d, J = 8.9 Hz), 7.78 (2H, d, J = 8.9 Hz), 8.02-8.06 (2H, m), 8.25 (1H, d, J = 2.0 Hz), 10.23 (1H, bs).

ESI (LC/MS positive mode) m/z 353, 355 ($\text{M}+\text{H}^+$); retention time 3.25 min (Condition 1 for high-performance liquid chromatography).

[0248] [Example 1-1-8]

Production of 3-N-(4-chlorophenyl)-4-cyclopropylmethoxy-isophthalamide (compound 1-1-8)

[0249] [Formula 35]



[0250] The captioned compound was synthesized from 3-N-

(4-chlorophenyl)-4-methoxyisophthalamide and (bromomethyl)cyclopropane by the same procedure as in the manufacturing method described in Example 1-1-2.

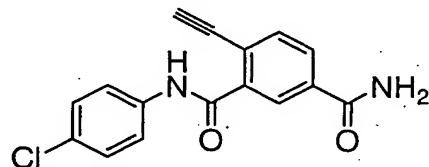
[0251] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 0.41 (2H, dd, J = 9.6 Hz, 4.6 Hz), 0.54-0.60 (2H, m), 1.24-1.40 (1H, m), 4.05 (2H, d, J = 6.9 Hz), 7.21 (1H, d, J = 8.9 Hz), 7.30 (1H, bs), 7.43 (2H, d, J = 8.9 Hz), 7.78 (2H, d, J = 8.9 Hz), 8.00-8.03 (2H, m), 8.23 (1H, d, J = 2.3 Hz), 10.35 (1H, bs).

[0252] ESI (LC/MS positive mode) m/z 345, 347 ($\text{M}+\text{H}^+$); retention time 3.48 min (Condition 1 for high-performance liquid chromatography).

[0253] [Example 1-1-9]

Production of N-3-(4-chlorophenyl)-4-ethynyl-isophthalamide (compound 1-1-9)

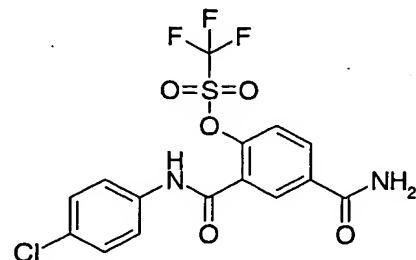
[0254] [Formula 36]



[0255] Step A

Preparation of trifluoromethanesulfonic acid 4-carbamoyl-2-(4-chlorophenylcarbamoyl)-phenyl ester (compound 1-1-9-A)

[0256] [Formula 37]



[0257] 3-N-(4-Chlorophenyl)-4-methoxyisophthalamide (2.56 g) obtained in step E of Example 1-1-1 was suspended in 136 mL of dichloromethane. With the suspension being stirred, a 0.16 M solution of boron tribromide in dichloromethane was added dropwise at room temperature until the reaction was completed. The reaction solution was diluted with 500 mL of ethyl acetate, then the dilution was washed with 0.1 M hydrochloric acid and then with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. Sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was dried under reduced pressure to obtain 2.0 g of a white solid. This solid (50 mg) was dissolved in 2 mL of N,N-dimethylformamide. To this solution, there were added 72 μ L of triethylamine and 92 mg of N-phenylbis(trifluoromethanesulfonimide), and the mixture was stirred for 1 hour at room temperature. The reaction solution was diluted with 50 mL of ethyl acetate, then the dilution was washed with saturated ammonium chloride, and dried over anhydrous sodium sulfate. Sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was washed with 10 mL of dichloromethane, and dried under reduced pressure to obtain 38 mg (52%) of trifluoromethanesulfonic acid 4-carbamoyl-2-(4-chlorophenylcarbamoyl)-phenyl ester.

[0258] 1 H-NMR (270 MHz, DMSO- d_6) δ 7.46 (2H, d, J = 8.9 Hz), 7.70-7.75 (4H, m), 8.18 (1H, dd, J = 8.6 Hz, 2.3 Hz),

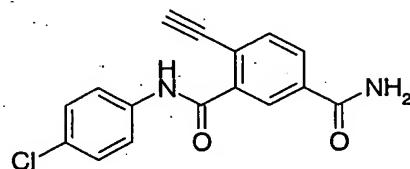
8.25 (1H, bs), 8.32 (1H, d, J = 2.3 Hz), 10.88 (1H, bs)..

[0259] ESI (LC/MS positive mode) m/z 423, 425 ($M+H^+$); retention time 3.40 min (Condition 1 for high-performance liquid chromatography).

[0260] Step B

Preparation of N-3-(4-chlorophenyl)-4-ethynyl-isophthalamide (compound 1-1-9)

[0261] [Formula 38]



[0262] Trifluoromethanesulfonic acid 4-carbamoyl-2-(4-chlorophenylcarbamoyl)-phenyl ester (40 mg) obtained in step A was dissolved in 3 mL of N,N-dimethylformamide. To this solution, 0.5 ml of triethylamine, 6 mg of copper (I) iodide, 134 μ l of TMS acetylene, and 33 mg of tetrakis(triphenylphosphine) palladium were added, followed by stirring the mixture for 3 hours at 75°C. The reaction solution was filtered through Celite, and the filtrate was diluted with 60 mL of ethyl acetate. This solution was washed with distilled water and then with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. Sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was dissolved in 3 mL of methanol, 20 mg of potassium carbonate was added to this solution,

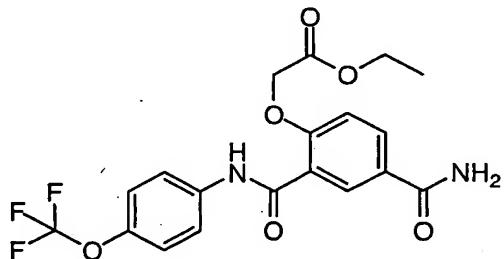
and the mixture was stirred for 1 hour at room temperature. The reaction solution was diluted with 50 mL of ethyl acetate, and then was washed with saturated ammonium chloride, and dried over anhydrous sodium sulfate. Sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was purified by thin layer chromatography (hexane:ethyl acetate = 1:4) to obtain 5 mg (17%) of N-3-(4-chlorophenyl)-4-ethynyl-isophthalamide.

[0263] ESI (LC/MS positive mode) m/z 299, 301 (M+H⁺); 340 (M+CH₃CN+H⁺); retention time 2.59 min (Condition 3 for high-performance liquid chromatography).

[0264] [Example 1-1-10]

Production of [4-carbamoyl-2-(4-trifluoromethoxy-phenylcarbamoyl)-phenoxy]-acetic acid ethyl ester

[0265] [Formula 39]



[0266] The captioned compound was synthesized from 3-N-(4-trifluoromethoxyphenyl)-4-methoxyisophthalamide and ethyl bromoacetate by the same procedure as in the manufacturing method described in Example 1-1-2.

[0267] ¹H-NMR (400 MHz, DMSO-d₆) δ 1.22 (3H, t, J = 6.8 Hz), 4.23 (2H, q, J = 6.8 Hz), 5.04 (2H, s), 7.25 (1H, d, J

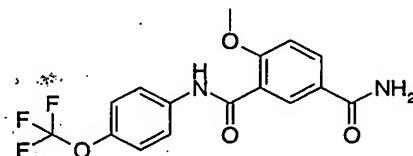
= 8.8 Hz), 7.36 (1H, bs), 7.40 (2H, d, J = 8.8 Hz), 7.92 (2H, d, J = 9.3 Hz), 8.03 (2H, dd, J = 8.8 Hz, 2.0 Hz), 8.36 (1H, d, J = 2.0 Hz), 10.53 (1H, bs).

[0268] ESI (LC/MS positive mode) m/z 427 ($M+H^+$); retention time 2.78 min (Condition 2 for high-performance liquid chromatography).

[0269] [Example 1-2-1]

Preparation of 3-N-(4-trifluoromethoxyphenyl)-4-methoxyisophthalamide (compound 1-2-1)

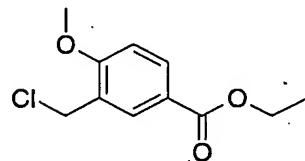
[0270] [Formula 40]



[0271] Step A

Preparation of ethyl 3-chloromethyl-4-methoxybenzoate

[0272] [Formula 41]



[0273] Ethyl 4-methoxybenzoate (28.0 mL) and 26.0 mL of methoxymethyl chloride were dissolved in 500 mL of dichloromethane, and the solution was cooled to 0°C. To this solution, 10.0 mL of tin (IV) chloride was added dropwise over 15 minutes, and then the mixture was stirred for 5 hours. The reaction mixture was poured into 1 L of

water, and the organic layer was separated, whereafter the aqueous layer was extracted twice with dichloromethane. The organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and washed with dichloromethane. The filtrate and the washings were combined, and dichloromethane was distilled off under reduced pressure. The resulting residue was recrystallized from a mixture of n-hexane and ethyl acetate. The resulting crystals were separated by filtration, then washed with n-hexane, and dried under reduced pressure to obtain 23.8 g (60%) of ethyl 3-chloromethyl-4-methoxybenzoate.

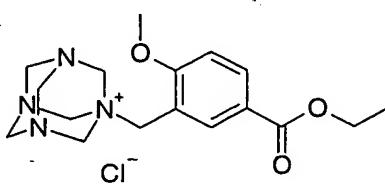
[0274] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 1.39 (3H, t, J = 7.0 Hz), 3.95 (3H, s), 4.36 (2H, q, J = 7.0 Hz), 4.66 (2H, s), 6.92 (1H, d, J = 8.3 Hz), 8.03 (1H, dd, J = 8.3 Hz, 2.1 Hz), 8.05 (1H, d, J = 2.1 Hz).

[0275] ESI (LC/MS positive mode) m/z 229, 231 ($\text{M}+\text{H}^+$); retention time 2.85 min (Condition 2 for high-performance liquid chromatography).

[0276] Step B

Preparation of 5-ethoxycarbonyl-2-methoxybenzylhexamethylenetetraminium chloride

[0277] [Formula 42]



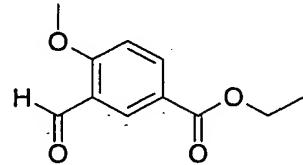
[0278] Ethyl 3-chloromethyl-4-methoxybenzoate (8.2 g) obtained in step A and 5.3 g of hexamethylenetetramine were dissolved in 30 mL of toluene, and stirred for 6 hours at 100°C, followed by cooling the solution to 0°C. The precipitate was separated by filtration, then washed with ethyl acetate, and dried under reduced pressure to obtain 12.0 g (91%) of 5-ethoxycarbonyl-2-methoxybenzylhexamethylenetetraminium chloride.

[0279] ESI (LC/MS positive mode) m/z 333 ($M^+ - Cl$); retention time 1.88 min (Condition 1 for high-performance liquid chromatography).

[0280] Step C

Preparation of ethyl 3-formyl-4-methoxybenzoate (CAS registry number: 122136-03-2)

[0281] [Formula 43]



[0282] 5-Ethoxycarbonyl-2-methoxybenzylhexamethylenetetraminium chloride (12.0 g) obtained in step B was dissolved in 24 mL of a 50% aqueous solution of acetic acid, and the solution was stirred for 4.5 hours at 100°C. The reaction mixture was cooled to about 40°C, 48 mL of water was added, and the mixture was stirred for 67 hours at room temperature. The precipitate

was separated by filtration, washed with water, and then dried over diphosphorus pentoxide under reduced pressure to obtain 3.5 g (52%) of ethyl 3-formyl-4-methoxybenzoate.

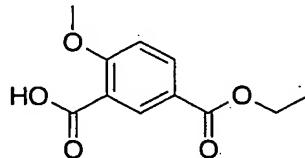
[0283] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 1.40 (3H, t, J = 7.1 Hz), 4.01 (3H, s), 4.37 (2H, q, J = 7.1 Hz), 7.05 (1H, d, J = 8.8 Hz), 8.26 (1H, dd, J = 8.8 Hz, 2.1 Hz), 8.51 (1H, d, J = 2.1 Hz), 10.46 (1H, s).

[0284] ESI (LC/MS positive mode) m/z 209 ($\text{M}+\text{H}^+$); retention time 3.08 min (Condition 1 for high-performance liquid chromatography).

[0285] Step D

Preparation of 1-ethyl 4-methoxyisophthalate

[0286] [Formula 44]



[0287] Ethyl 3-formyl-4-methoxybenzoate (5.0 g) obtained in step C, 20 mL of 2-methyl-2-butene, and 2.9 g of sodium dihydrogenphosphate were dissolved in a mixed solution of 20 mL of water and 50 mL of t-butyl alcohol, whereafter the solution was cooled to 0°C. To this solution, 7.4 g of sodium chlorite was added little by little, and then the mixture was stirred for 1 hour and a half at room temperature. The reaction mixture was cooled to 0°C, and then 23 mL of 1 M hydrochloric acid was added for acidification, followed by extracting the mixture 3 times

with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and then washed with ethyl acetate. The filtrate and the washings were combined, and ethyl acetate was distilled off under reduced pressure. The resulting residue was washed with an n-hexane solution containing a small amount of diethyl ether, and dried under reduced pressure to obtain 5.1 g (96%) of 1-ethyl 4-methoxyisophthalate.

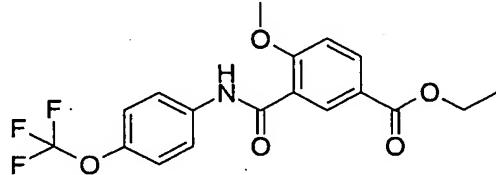
[0288] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 1.40 (3H, t, J = 7.0 Hz), 4.15 (3H, s), 4.39 (2H, q, J = 7.0 Hz), 7.12 (1H, d, J = 8.8 Hz), 8.27 (1H, dd, J = 8.8 Hz, 2.0 Hz), 8.84 (1H, d, J = 2.0 Hz).

[0289] ESI (LC/MS positive mode) m/z 225 ($\text{M}+\text{H}^+$); retention time 2.54 min (Condition 1 for high-performance liquid chromatography).

[0290] Step E

Preparation of ethyl N-(4-trifluoromethoxyphenyl)-4-methoxyisophthalamate

[0291] [Formula 45]



[0292] 1-Ethyl 4-methoxyisophthalate (150 mg) obtained in step D, and 3 μL of N,N-dimethylformamide were dissolved

in 10 mL of dichloromethane, and the solution was cooled to 0°C. To this solution, 88 μ L of oxalyl chloride was added little by little, and the mixture was stirred for 20 minutes at 0°C, followed by stirring the mixture for 16 hours at room temperature. The reaction mixture was distilled under reduced pressure, and dried to obtain a light yellow solid. This solid was dissolved in 9 mL of dichloromethane, and 3 mL of the solution was added to a solution of 42 mg of 4-trifluoromethoxyaniline and 123 μ L of N,N-diisopropylethylamine dissolved in 2 mL of dichloromethane. The mixture was stirred for 6 hours at room temperature, and then dichloromethane was distilled off under reduced pressure. The resulting residue was purified by column chromatography (5 g of silica gel) using a 1:1 mixture of dichloromethane and n-hexane as an elution solvent, thereby obtaining 79 mg (92%) of ethyl N-(4-trifluoromethoxyphenyl)-4-methoxyisophthalamate.

[0293] 1 H-NMR (400 MHz, CDCl₃) δ 1.41 (3H, t, J = 7.2 Hz), 4.14 (3H, s), 4.39 (2H, q, J = 7.2 Hz), 7.10 (1H, d, J = 8.8 Hz), 7.23 (2H, d, J = 8.8 Hz), 7.71 (2H, d, J = 8.8 Hz), 8.22 (1H, dd, J = 8.8 Hz, 2.3 Hz), 8.94 (1H, d, J = 2.3 Hz), 9.66 (1H, bs).

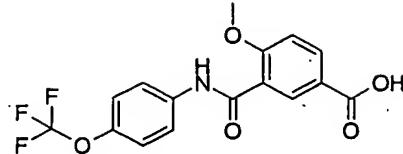
[0294] ESI (LC/MS positive mode) m/z 384 (M+H⁺); retention time 3.42 min (Condition 2 for high-performance liquid chromatography).

[0295] Step F

Preparation of N-(4-trifluoromethoxyphenyl)-4-

methoxyisophthalamic acid

[0296] [Formula 46]



[0297] Ethyl N-(4-trifluoromethoxyphenyl)-4-methoxyisophthalamate (51 mg) obtained in step E was dissolved in 2 mL of methanol, and 0.8 mL of a 20% aqueous solution of potassium hydroxide was added. The resulting solution was stirred for 30 minutes at 80°C, and then cooled to room temperature. One M hydrochloric acid (3 mL) was used to adjust the solution to pH of about 3. Then, the resulting aqueous solution was extracted with ethyl acetate. The respective organic layers were combined, whereafter the combined organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and washed with ethyl acetate. The filtrate and the washings were combined, and ethyl acetate was distilled off under reduced pressure to obtain 48 mg (100%) of N-(4-trifluoromethoxyphenyl)-4-methoxyisophthalamic acid.

[0298] $^1\text{H-NMR}$ (400 MHz, DMSO- d_6) δ 3.95 (3H, s), 7.29 (1H, d, J = 8.8 Hz), 7.36 (2H, d, J = 8.8 Hz), 7.84 (2H, d, J = 8.8 Hz), 8.07 (1H, dd, J = 8.8 Hz, 2.3 Hz), 8.12 (1H, d, J = 2.3 Hz), 10.38 (1H, s), 12.91 (1H, s).

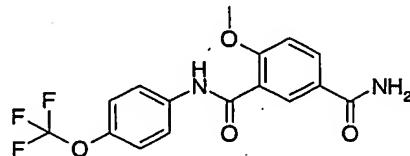
[0299] ESI (LC/MS positive mode) m/z 356 ($\text{M}+\text{H}^+$);

retention time 3.36 min (Condition 1 for high-performance liquid chromatography).

[0300] Step G

Preparation of 3-N-(4-trifluoromethoxyphenyl)-4-methoxyisophthalamide (compound 1-2-1)

[0301] [Formula 47]



[0302] N-(4-Trifluoromethoxyphenyl)-4-methoxyisophthamic acid (48 mg) obtained in step F, 11 mg of ammonium chloride, 25 mg of benzotriazol-1-ol monohydrate, and 31 mg of (3-dimethylaminopropyl)ethylcarbodiimide hydrochloride were dissolved in 2 mL of N,N-dimethylformamide, and 70 μ L of N,N-diisopropylethylamine was added. This solution was stirred overnight at room temperature, and then the solvent was distilled off under reduced pressure. The resulting residue was purified by column chromatography (5 g of silica gel, 2 g of aminopropyl-modified silica gel) using a 100:1 mixture of dichloromethane and methanol as an elution solvent, thereby obtaining 45 mg (96%) of 3-N-(4-trifluoromethoxyphenyl)-4-methoxyisophthalamide.

[0303] $^1\text{H-NMR}$ (400 MHz, DMSO- d_6) δ 3.92 (3H, s), 7.24 (1H, d, J = 8.8 Hz), 7.31 (1H, bs), 7.37 (2H, d, J = 9.0 Hz), 7.85 (2H, d, J = 9.0 Hz), 7.99 (1H, bs), 8.04 (1H, dd, J = 8.8 Hz, 2.0 Hz), 8.12 (1H, d, J = 2.0 Hz), 10.39 (1H,

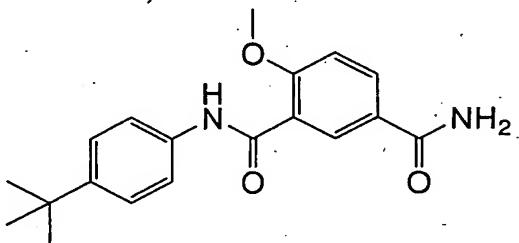
s).

[0304] ESI (LC/MS positive mode) m/z 355 (M+H⁺);
retention time 3.07 min (Condition 1 for high-performance
liquid chromatography).

[0305] [Example 1-2-2]

Production of 3-N-(4-tert-butylphenyl)-4-
methoxyisophthalamide (compound 1-2-2)

[0306] [Formula 48]



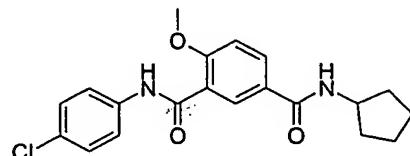
[0307] The captioned compound was synthesized using 4-
tert-butylaniline instead of 4-chloroaniline in accordance
with the methods described in steps E, F and G of Example
1-2-1.

[0308] ESI (LC/MS positive mode) m/z 327 (M+H⁺);
retention time 3.25 min (Condition 1 for high-performance
liquid chromatography).

[0309] [Example 1-2-3]

Production of 3-N-(4-chlorophenyl)-1-N-cyclopentyl-4-
methoxyisophthalamide (compound 1-2-3)

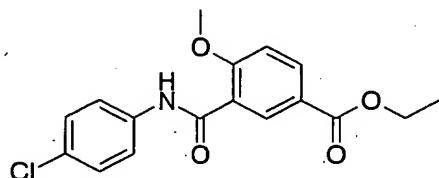
[0310] [Formula 49]



[0311] Step A

Preparation of ethyl N-(4-chlorophenyl)-4-methoxyisophthalamate

[0312] [Formula 50]



[0313] 1-Ethyl 4-methoxyisophthalate (100 mg) obtained in step D of Example 1-2-1, and 2 μ L of N,N-dimethylformamide were dissolved in 5 mL of dichloromethane, and the solution was cooled to 0°C. To this solution, 59 μ L of oxalyl chloride was added little by little, and the mixture was stirred for 20 minutes at 0°C, followed by stirring the mixture for 16 hours at room temperature. The reaction mixture was distilled under reduced pressure, and dried to obtain a light yellow solid. This solid was dissolved in 3 mL of dichloromethane, and the solution was added to a solution of 63 mg of 4-chloroaniline and 234 μ L of N,N-diisopropylethylamine dissolved in 2 mL of dichloromethane. The mixture was stirred for 3 hours at room temperature, and then dichloromethane was distilled off under reduced pressure. The resulting residue was purified by column chromatography (5 g of silica gel) using a 1:1 mixture of dichloromethane and n-hexane as an elution solvent, thereby obtaining 134 mg (94%) of ethyl N-(4-chlorophenyl)-4-methoxyisophthalamate.

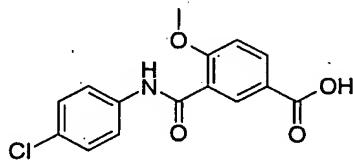
[0314] $^1\text{H-NMR}$ (270 MHz, DMSO-d_6) δ 1.32 (3H, t, J = 7.3 Hz), 3.96 (3H, s), 4.31 (2H, q, J = 7.3 Hz), 7.31 (1H, d, J = 8.9 Hz), 7.40 (2H, d, J = 8.8 Hz), 7.77 (2H, d, J = 8.8 Hz), 8.09 (1H, dd, J = 8.9 Hz, 2.3 Hz), 8.15 (1H, d, J = 2.3 Hz), 10.3 (1H, s).

[0315] ESI (LC/MS positive mode) m/z 334, 336 (M+H^+); retention time 3.28 min (Condition 2 for high-performance liquid chromatography).

[0316]. Step B

Preparation of N-(4-chlorophenyl)-4-methoxyisophthalic acid

[0317] [Formula 51]



[0318] Ethyl N-(4-chlorophenyl)-4-methoxyisophthalamate (11.8 g) obtained in step A was dissolved in 200 mL of methanol and 60 mL of a 20% aqueous solution of potassium hydroxide. The resulting solution was stirred for 30 minutes at 80°C, and then cooled to room temperature. One M hydrochloric acid was used to adjust the solution to pH of about 3. Then, the resulting precipitate was separated by filtration, washed with water, and dried over calcium chloride under reduced pressure, thereby obtaining 10.7 g (99%) of N-(4-chlorophenyl)-4-methoxyisophthalic acid.

[0319] $^1\text{H-NMR}$ (270 MHz, DMSO-d_6) δ 3.95 (3H, s), 7.28 (1H, d, J = 8.6 Hz), 7.40 (2H, d, J = 8.9 Hz), 7.76 (2H, d,

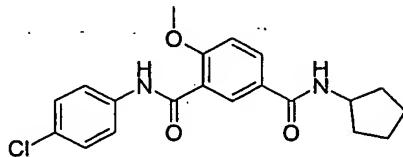
$J = 8.9$ Hz), 8.07 (1H, dd, $J = 8.6$ Hz, 2.3 Hz), 8.12 (1H, d, $J = 2.3$ Hz), 10.3 (1H, s), 12.9 (1H, s).

[0320] ESI (LC/MS positive mode) m/z 306, 308 ($M+H^+$); retention time 2.28 min (Condition 2 for high-performance liquid chromatography).

[0321] Step C

Preparation of 3-N-(4-chlorophenyl)-1-N-cyclopentyl-4-methoxyisophthalamide (compound 1-2-3)

[0322] [Formula 52]



[0323] N-(4-Chlorophenyl)-4-methoxyisophthalic acid (140 mg) obtained in step B was dissolved in 20 μ L of N,N-dimethylformamide and 4 mL of dichloromethane, and the solution was cooled to 0°C. To this solution, 60 μ L of oxalyl chloride was added little by little, and the mixture was stirred for 20 minutes at 0°C, followed by stirring the mixture for 30 minutes at room temperature. The reaction mixture was distilled under reduced pressure, and dried to obtain a light yellow solid, which was dissolved in 3 mL of dichloromethane. To 500 μ L of this solution, there was added 500 μ L of a solution of 7.6 mg of cyclopentylamine and 20 μ L of N,N-diisopropylethylamine dissolved in dichloromethane, followed by stirring the mixture for 30 minutes at room temperature. Water (1 mL) was added to separate the organic layer, and the organic layer was

concentrated under reduced pressure. The resulting residue was purified by silica gel column chromatography to obtain 3.8 mg (13%) of N-3-(4-chlorophenyl)-N-1-cyclopentyl-4-methoxy-isophthalamide.

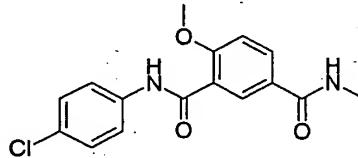
[0324] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 1.40-1.60 (2H, m), 1.60-1.85 (4H, m), 2.00-2.20 (2H, m), 4.13 (3H, s), 4.41 (1H, dd, J = 14 Hz, 2.9 Hz), 6.24 (1H, bd, J = 6.9 Hz), 7.13 (1H, d, J = 8.9 Hz), 7.34 (2H, d, J = 8.9 Hz), 7.63 (2H, d, J = 8.9 Hz), 8.17 (1H, dd, J = 8.9 Hz, 2.6 Hz), 8.50 (1H, d, J = 2.6 Hz), 9.77 (1H, bs).

[0325] ESI (LC/MS positive mode) m/z 373, 375 ($\text{M}+\text{H}^+$); retention time 3.24 min (Condition 3 for high-performance liquid chromatography).

[0326] [Example 1-2-4]

Production of N-3-(4-chlorophenyl)-4-methoxy-N-1-methyl-isophthalamide (compound 1-2-4)

[0327] [Formula 53]



[0328] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and methylamine hydrochloride by the same procedure as in the manufacturing method described in step G of Example 1-2-1.

[0329] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 3.01 (3H, d, J = 5.0 Hz), 4.12 (3H, s), 6.38 (1H, bs), 7.12 (1H, d, J = 8.6 Hz), 7.33 (2H, d, J = 8.9 Hz), 7.62 (2H, d, J = 8.9 Hz), 8.15

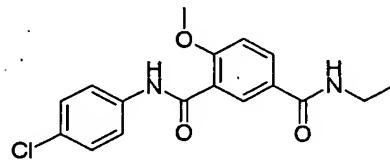
(1H, dd, $J = 8.6$ Hz, 2.7 Hz), 8.53 (1H, d, $J = 2.7$ Hz), 9.75 (1H, bs).

[0330] ESI (LC/MS positive mode) 319, 321 ($M+H^+$);
retention time 2.66 min (Condition 3 for high-performance
liquid chromatography)..

[0331] [Example 1-2-5]

Production of N-3-(4-chlorophenyl)-4-methoxy-N-1-
ethyl-isophthalamide (compound 1-2-5)

[0332] [Formula 54]



[0333] The captioned compound was synthesized using
N-(4-chlorophenyl)-4-methoxyisophthalic acid and ethylamine
hydrochloride by the same procedure as in the manufacturing
method described in step C of Example 1-2-3.

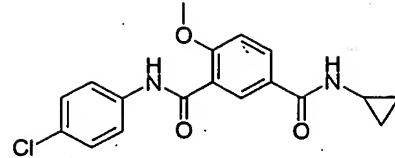
[0334] 1H -NMR (270 MHz, $CDCl_3$) δ 1.26 (3H, t, $J = 4.5$ Hz), 3.51 (2H, dd, $J = 7.3$ Hz, 4.5 Hz), 4.13 (3H, s), 6.29 (1H, bs), 7.13 (1H, d, $J = 8.6$ Hz), 7.34 (2H, d, $J = 9.0$ Hz), 7.63 (2H, d, $J = 9.0$ Hz), 8.17 (1H, dd, $J = 8.6$ Hz, 2.5 Hz), 8.53 (1H, d, $J = 2.5$ Hz), 9.77 (1H, bs).

[0335] ESI (LC/MS positive mode) m/z 333, 335 ($M+H^+$);
retention time 2.66 min (Condition 4 for high-performance
liquid chromatography).

[0336] [Example 1-2-6]

Production of N-3-(4-chlorophenyl)-N-1-cyclopropyl-4-
methoxy-isophthalamide (compound 1-2-6)

[0337] [Formula 55]



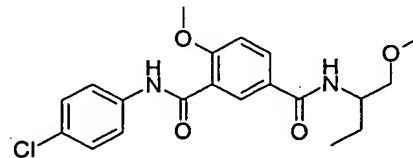
[0338] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and cyclopropylamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0339] ESI (LC/MS positive mode) m/z 345, 347 ($M+H^+$); retention time 2.85 min (Condition 3 for high-performance liquid chromatography).

[0340] [Example 1-2-7]

Production of N-3-(4-chlorophenyl)-4-methoxy-N-1-(1-methoxymethyl-propyl)-isophthalamide

[0341] [Formula 56]



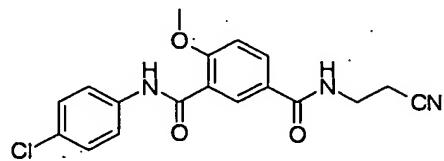
[0342] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and 2-amino-1-methoxybutane by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0343] ESI (LC/MS positive mode) m/z 391, 393 ($M+H^+$); retention time 3.03 min (Condition 3 for high-performance liquid chromatography).

[0344] [Example 1-2-8]

Production of N-3-(4-chlorophenyl)-N-1-(2-cyanoethyl)-4-methoxy-isophthalamide (compound 1-2-8)

[0345] [Formula 57]



[0346] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and 2-aminopropionitrile by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

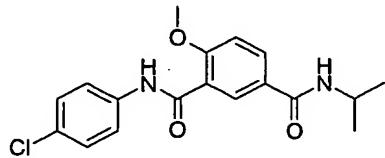
[0347] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 2.76 (2H, t, J = 6.2 Hz), 3.72 (2H, dd, J = 12.5 Hz, 6.2 Hz), 4.13 (3H, s), 7.05 (1H, bs), 7.13 (1H, d, J = 8.9 Hz), 7.33 (2H, d, J = 8.9 Hz), 7.60 (2H, d, J = 8.9 Hz), 8.13 (1H, dd, J = 8.9 Hz, 2.3 Hz), 8.61 (1H, d, J = 2.3 Hz), 9.71 (1H, bs).

[0348] ESI (LC/MS positive mode) m/z 358, 360 ($\text{M}+\text{H}^+$); retention time 2.58 min (Condition 4 for high-performance liquid chromatography).

[0349] [Example 1-2-9]

Production of N-3-(4-chlorophenyl)-N-1-isopropyl-4-methoxy-isophthalamide (compound 1-2-9)

[0350] [Formula 58]



[0351] The captioned compound was synthesized using

N-(4-chlorophenyl)-4-methoxyisophthalic acid and isopropylamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

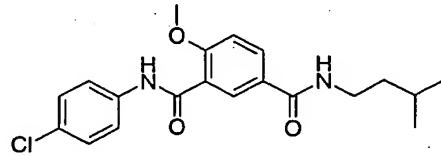
[0352] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 1.27 (6H, d, J = 6.6 Hz), 3.66 (1H, brs), 4.13 (3H, s), 4.20-4.40 (1H, m), 6.16 (1H, brs), 7.13 (1H, d, J = 8.9 Hz), 7.34 (2H, d, J = 8.9 Hz), 7.63 (2H, d, J = 8.9 Hz), 8.17 (1H, dd, J = 8.9 Hz, 2.3 Hz), 8.51 (1H, d, J = 2.3 Hz), 9.77 (1H, bs).

[0353] ESI (LC/MS positive mode) m/z 401, 403 ($\text{M}+\text{H}^+$); retention time 3.57 min (Condition 3 for high-performance liquid chromatography).

[0354] [Example 1-2-10]

Production of N-3-(4-chlorophenyl)-4-methoxy-N-1-(3-methyl-butyl)-isophthalamide (compound 1-2-10)

[0355] [Formula 59]



[0356] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and 3-methylbutylamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0357] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 0.95 (6H, d, J = 6.3 Hz), 1.51 (2H, dd, J = 14.9 Hz, 7.0 Hz), 1.64-1.77 (1H, m), 3.47 (2H, dd, J = 14.9 Hz, 5.9 Hz), 4.11 (3H, s), 6.30 (1H, bs), 7.11 (1H, d, J = 8.6 Hz), 7.33 (2H, d, J = 8.9 Hz), 7.62 (2H, d, J = 8.9 Hz), 8.15 (1H, dd, J = 8.6 Hz, 2.7 Hz),

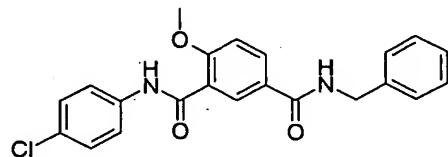
8.51 (1H, d, J = 2.7 Hz), 9.76 (1H, bs).

[0358] ESI (LC/MS positive mode) m/z 375, 377 ($M+H^+$);
retention time 3.38 min (Condition 3 for high-performance
liquid chromatography).

[0359] [Example 1-2-11]

Production of N-1-benzyl-N-3-(4-chlorophenyl)-4-methoxy-
isophthalamide (compound 1-2-11)

[0360] [Formula 60]



[0361] The captioned compound was synthesized using
N-(4-chlorophenyl)-4-methoxyisophthalic acid and
benzylamine by the same procedure as in the manufacturing
method described in step C of Example 1-2-3.

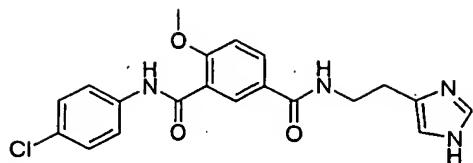
[0362] 1H -NMR (270 MHz, $CDCl_3$) δ 4.12 (3H, s), 4.64 (2H,
d, J = 5.6 Hz), 6.63 (1H, bs), 7.13 (1H, d, J = 2.3 Hz),
7.30-7.35 (7H, m), 7.60 (2H, d, J = 8.9 Hz), 8.19 (1H, dd,
 J = 8.6 Hz, 2.3 Hz), 8.55 (1H, d, J = 2.3 Hz), 9.73 (1H,
bs).

[0363] ESI (LC/MS positive mode) m/z 395, 397 ($M+H^+$);
retention time 3.26 min (Condition 3 for high-performance
liquid chromatography).

[0364] [Example 1-2-12]

Production of N-3-(4-chlorophenyl)-N-1-[2-(1H-imidazol-
4-yl)-ethyl]-4-methoxy-isophthalamide (compound 1-2-12)

[0365] [Formula 61]



[0366] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and histamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

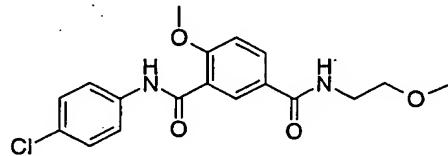
[0367] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 2.89 (2H, t, J = 6.2 Hz), 3.70 (2H, dd, J = 12.2 Hz, 6.2 Hz), 4.08 (3H, s), 6.83 (1H, bs), 7.06 (1H, d, J = 8.6 Hz), 7.30 (2H, d, J = 8.9 Hz), 7.55-7.61 (4H, m), 8.07 (1H, dd, J = 8.6 Hz, 2.6 Hz), 8.57 (1H, d, J = 2.6 Hz), 9.71 (1H, bs).

[0368] ESI (LC/MS positive mode) m/z 399, 401 ($\text{M}+\text{H}^+$); retention time 2.14 min (Condition 3 for high-performance liquid chromatography).

[0369] [Example 1-2-13]

Production of N-3-(4-chlorophenyl)-4-methoxy-N-1-(2-methoxy-ethyl)-isophthalamide (compound 1-2-13)

[0370] [Formula 62]



[0371] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and 2-methoxyethylamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

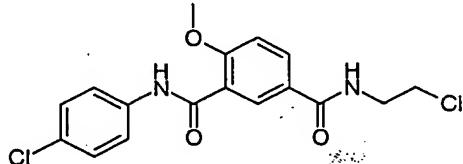
[0372] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 3.39 (3H, s), 3.56 (2H, dd, J = 9.3 Hz, 4.5 Hz), 3.66 (2H, dd, J = 9.3 Hz, 4.5 Hz), 4.13 (3H, s), 6.65 (1H, bs), 7.13 (1H, d, J = 8.8 Hz), 7.34 (2H, d, J = 8.9 Hz), 7.63 (2H, d, J = 8.9 Hz), 8.16 (1H, dd, J = 8.6 Hz, 2.4 Hz), 8.58 (1H, d, J = 2.3 Hz), 9.74 (1H, bs).

[0373] ESI (LC/MS positive mode) m/z 363, 365 ($\text{M}+\text{H}^+$); retention time 2.57 min (Condition 4 for high-performance liquid chromatography).

[0374] [Example 1-2-14]

Production of N-1-(2-chloroethyl)-N-3-(4-chlorophenyl)-4-methoxy-isophthalamide (compound 1-2-14)

[0375] [Formula 63]



[0376] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and 2-chloroethylamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0377] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 3.70-3.76 (2H, m), 3.77-3.86 (2H, m), 4.13 (3H, s), 7.12-7.15 (1H, m), 7.34 (2H, d, J = 8.9 Hz), 7.63 (2H, d, J = 8.9 Hz), 8.14 (1H, dd, J = 8.6 Hz, 2.6 Hz), 8.60 (1H, d, J = 2.6 Hz), 9.73 (1H, bs).

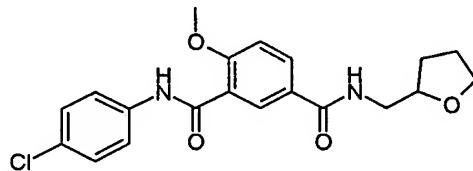
[0378] ESI (LC/MS positive mode) m/z 367, 369 ($\text{M}+\text{H}^+$);

retention time 3.01 min (Condition 3 for high-performance liquid chromatography).

[0379] [Example 1-2-15]

Production of N-3-(4-chlorophenyl)-4-methoxy-N-1-(tetrahydrofuran-2-ylmethyl)-isophthalamide (compound 1-2-15)

[0380] [Formula 64]



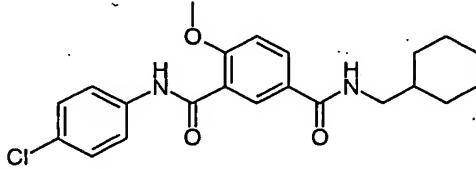
[0381] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and tetrahydrofurfurylamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0382] ESI (LC/MS positive mode) m/z 389, 391 ($M+H^+$); retention time 2.84 min (Condition 3 for high-performance liquid chromatography).

[0383] [Example 1-2-16]

Production of N-3-(4-chlorophenyl)-N-1-cyclohexylmethyl-4-methoxy-isophthalamide (compound 1-2-16)

[0384] [Formula 65]



[0385] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and aminomethylcyclohexane by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

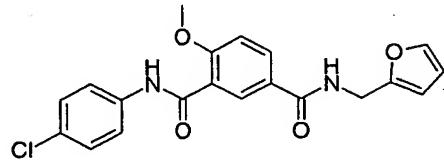
[0386] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 0.90-1.10 (1H, m), 1.15-1.35 (2H, m), 1.50-1.88 (8H, m), 3.30 (2H, t, J = 6.3 Hz), 4.13 (3H, s), 6.34 (1H, bs), 7.13 (2H, d, J = 8.9 Hz), 7.34 (2H, d, J = 8.9 Hz), 7.63 (2H, d, J = 8.9 Hz), 8.17 (1H, dd, J = 8.9 Hz, 2.6 Hz), 8.53 (1H, d, J = 2.6 Hz), 9.77 (1H, bs).

[0387] ESI (LC/MS positive mode) m/z 347, 349 ($\text{M}+\text{H}^+$); retention time 3.01 min (Condition 3 for high-performance liquid chromatography).

[0388] [Example 1-2-17]

Production of N-3-(4-chlorophenyl)-N-1-furan-2-ylmethyl-4-methoxy-isophthalamide (compound 1-2-17)

[0389] [Formula 66]



[0390] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and furfurylamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0391] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 4.13 (3H, s), 4.64 (2H, d, J = 5.3 Hz), 6.20-6.33 (1H, m), 6.38 (1H, dd, J = 3.0 Hz, 2.0 Hz), 6.60 (1H, bs), 7.13 (1H, d, J = 8.9 Hz), 7.33 (2H,

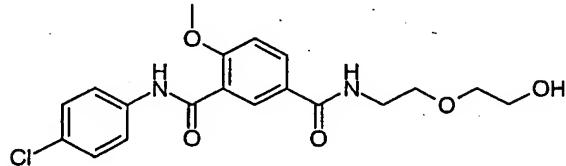
d, J = 8.9 Hz), 7.38 (1H, dd, J = 1.8 Hz, 0.8 Hz), 7.61 (2H, d, J = 8.9 Hz), 8.18 (1H, dd, J = 8.9 Hz, 2.4 Hz), 8.55 (1H, d, J = 2.4 Hz), 9.74 (1H, bs).

[0392] ESI (LC/MS positive mode) m/z 385, 387 (M+H⁺); retention time 3.08 min (Condition 3 for high-performance liquid chromatography).

[0393] [Example 1-2-18]

Production of N-3-(4-chlorophenyl)-N-1-[2-(2-hydroxyethoxy)-ethyl]-4-methoxy-isophthalamide (compound 1-2-18).

[0394] [Formula 67]



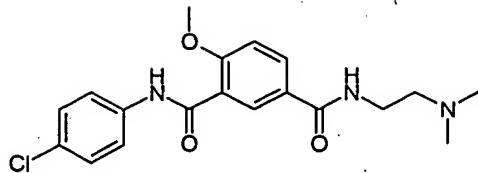
[0395] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and 2-(2-aminoethoxy)ethanol by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0396] ESI (LC/MS positive mode) m/z 393, 395 (M+H⁺); retention time 2.44 min (Condition 3 for high-performance liquid chromatography).

[0397] [Example 1-2-19]

Production of N-3-(4-chlorophenyl)-N-1-(2-dimethylaminoethyl)-4-methoxy-isophthalamide (compound 1-2-19)

[0398] [Formula 68]



[0399] The captioned compound was synthesized using N-(4-chlorophenyl)-4-methoxyisophthalic acid and N,N-dimethylethylenediamine by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

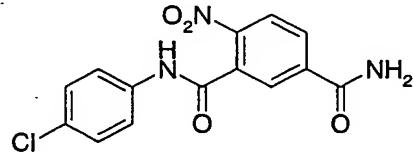
[0400] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 2.51 (2H, t, J = 5.5 Hz), 3.53 (2H, dd, J = 11.2 Hz, 5.5 Hz), 4.12 (3H, s), 6.89 (1H, bs), 7.12 (1H, d, J = 8.6 Hz), 7.33 (2H, d, J = 8.9 Hz), 7.63 (2H, d, J = 8.9 Hz), 8.15 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.58 (1H, d, J = 2.3 Hz), 9.74 (1H, bs).

[0401] ESI (LC/MS positive mode) m/z 376, 378 ($\text{M}+\text{H}^+$); retention time 2.63 min (Condition 3 for high-performance liquid chromatography).

[0402] [Example 1-2-20]

Production of 4-nitro-3-N-(4-chlorophenyl)-isophthalamide (compound 1-2-20)

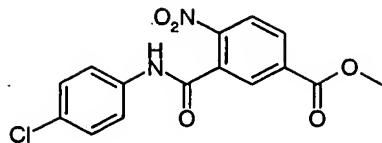
[0403] [Formula 69]



[0404] Step A

Preparation of methyl N-(4-chlorophenyl)-4-nitroisophthamate

[0405] [Formula 70]



[0406] 5-(Methoxycarbonyl)-2-nitrobenzoic acid (CAS registry number: 76143-33-4) (1.50 g) and 0.05 mL of N,N-dimethylformamide were dissolved in 150 mL of dichloromethane, and the solution was cooled to 0°C. To this solution, 0.87 mL of oxalyl chloride was added little by little, and the mixture was stirred for 30 minutes at 0°C, followed by stirring the mixture for 13 hours at room temperature. The reaction mixture was distilled under reduced pressure, and dried to obtain a light yellow solid, which was dissolved in 150 mL of dichloromethane. To this solution, a solution of 0.94 g of 4-chloroaniline and 3.57 mL of N,N-diisopropylethylamine dissolved in 25 mL of dichloromethane was added little by little. The mixture was stirred for 2 hours and a half at room temperature, whereafter 100 mL of a saturated aqueous solution of ammonium chloride was added to separate the organic layer. The aqueous layer was extracted twice with 50 mL of dichloromethane. The respective organic layers were combined, whereafter the combined organic layer was washed with 50 mL of a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and washed with dichloromethane. The filtrate and the washings

were combined, and dichloromethane was distilled off under reduced pressure. The resulting residue was purified by silica gel column chromatography. The resulting solid was dried under reduced pressure to obtain 1.82 g (81%) of methyl N-(4-chlorophenyl)-4-nitroisophthalamate.

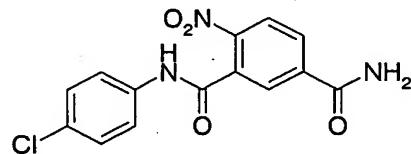
[0407] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 4.00 (3H, s), 7.36 (2H, d, J = 8.9 Hz), 7.55 (2H, d, J = 8.9 Hz), 7.66 (1H, bs), 8.14 (1H, d, J = 8.6 Hz), 8.25-8.29 (2H, m).

[0408] EI (positive mode) m/z 334 (M^+).

[0409] Step B

Preparation of 4-nitro-3-N-(4-chlorophenyl)-isophthalamide

[0410] [Formula 71]



[0411] Methyl N-(4-chlorophenyl)-4-nitroisophthalamate (220 mg) obtained in step A was dissolved in 10 mL of a methanol solution of 7 mols of ammonia. After the reactor was sealed, the solution was heated for 36 hours at 80°C with stirring. The reaction mixture was concentrated under reduced pressure, and the residue was purified by silica gel column chromatography. The resulting solid was dried under reduced pressure to obtain 48 mg (23%) of 4-nitro-3-N-(4-chlorophenyl)-isophthalamide.

[0412] $^1\text{H-NMR}$ (270 MHz, DMSO-d_6) δ 7.45 (2H, d, J = 8.9 Hz), 7.72 (2H, d, J = 8.9 Hz), 7.83 (1H, bs), 8.16-8.26 (3H,

m), 8.39 (1H, bs), 11.00 (1H, bs).

[0413] ESI (LC/MS positive mode) m/z 320, 322 (M+H⁺); retention time 3.00 min (Condition 1 for high-performance liquid chromatography).

[0414] [Example 1-2-21]

Production of 4-amino-3-N-(4-chlorophenyl)-isophthalamide (compound 1-2-21)

[0415] [Formula 72]



[0416] 4-Nitro-3-N-(4-chlorophenyl)-isophthalamide (46 mg) obtained in Example 1-2-20 was dissolved in 7 mL of methanol, and 10 mg of platinum oxide was added to the solution, followed by stirring the mixture for 30 minutes at room temperature in an atmosphere of hydrogen. The reaction mixture was filtered to remove insolubles, and the filtrate was concentrated under reduced pressure. The resulting solid was dried under reduced pressure to obtain 41 mg (99%) of 4-amino-3-N-(4-chlorophenyl)-isophthalamide.

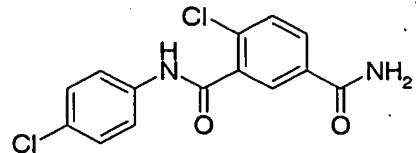
[0417] ¹H-NMR (270 MHz, DMSO-d₆) δ 6.73-6.76 (3H, m), 7.07 (1H, bs), 7.41 (2H, d, J = 8.9 Hz), 7.64 (1H, bs), 7.51-7.76 (3H, m), 8.17 (1H, d, J = 2.0 Hz), 10.24 (1H, bs).

[0418] ESI (LC/MS positive mode) m/z 290, 292 (M+H⁺); retention time 2.78 min (Condition 1 for high-performance liquid chromatography).

[0419] [Example 1-2-22]

Production of 4-chloro-3-N-(4-chlorophenyl)-isophthalamide
(compound 1-2-22)

[0420] [Formula 73]



[0421] 4-Amino-3-N-(4-chlorophenyl)-isophthalamide (25 mg) obtained in Example 1-2-21 was dissolved in a solvent mixture of 2 mL of tetrahydrofuran, 1.5 mL of acetic acid, and 0.5 mL of purified water, and 12 mg of sodium nitrite was added to the solution. The reaction mixture was stirred for 30 minutes at room temperature, then 100 mg of cuprous chloride was added, and the mixture was further stirred for 15 hours at 70°C. A saturated aqueous solution of sodium bicarbonate (20 mL) was added, and the mixture was extracted twice with 50 mL of ethyl acetate. The respective organic layers were combined, whereafter the combined organic layer was washed with 20 mL of a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and washed with ethyl acetate. The filtrate and the washings were combined, and ethyl acetate was distilled off under reduced pressure. The resulting residue was purified using a micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters. The resulting solid was dried under

reduced pressure to obtain 11 mg (41%) of 4-chloro-3-N-(4-chlorophenyl)- isophthalamide.

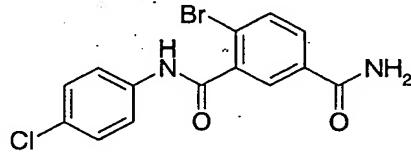
[0422] $^1\text{H-NMR}$ (270 MHz, CD_3OD) δ 7.37 (2H, d, J = 8.9 Hz), 7.63 (1H, d, J = 8.2 Hz), 7.69 (2H, d, J = 8.9 Hz), 7.97 (1H, dd, J = 8.2 Hz, 2.3 Hz), 8.07 (1H, d, J = 2.3 Hz).

[0423] ESI (LC/MS positive mode) 309, 311 ($\text{M}+\text{H}^+$); retention time 3.04 min (Condition 1 for high-performance liquid chromatography).

[0424] [Example 1-2-23]

Production of 4-bromo-3-N-(4-chlorophenyl)-isophthalamide (compound 1-2-23)

[0425] [Formula 74]



[0426] The captioned compound was synthesized from 4-amino-3-N-(4-chlorophenyl)-isophthalamide and cuprous bromide by the same procedure as in the manufacturing method described in Example 1-1-22.

[0427] $^1\text{H-NMR}$ (270 MHz, CD_3OD) δ 7.37 (2H, d, J = 8.8 Hz), 7.68 (2H, d, J = 8.8 Hz), 7.80 (1H, d, J = 8.2 Hz), 7.88 (1H, d, J = 8.2 Hz), 8.02 (1H, bs).

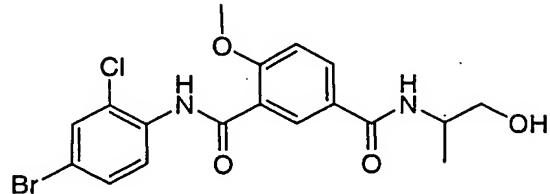
[0428] ESI (LC/MS positive mode) m/z 353, 355 ($\text{M}+\text{H}^+$); retention time 3.00 min (Condition 1 for high-performance liquid chromatography).

[0429] [Example 1-2-24]

Production of N^3 -(4-bromo-2-chloro-phenyl)- N^1 -(2-hydroxy-

1-methyl-ethyl)-4-methoxy-isophthalamide (compound 1-2-24)

[0430] [Formula 75]



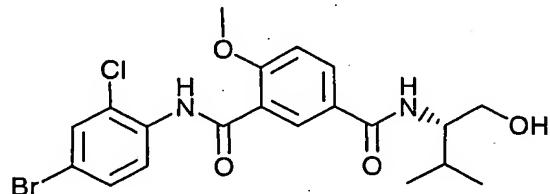
[0431] The captioned compound was synthesized using N-(2-chloro-4-bromophenyl)-4-methoxyisophthalic acid and (\pm)-2-amino-1-propanol by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0432] ESI (LC/MS positive mode) m/z 441, 443, 445 ($M+H^+$); retention time 3.36 min. (Condition 1 for high-performance liquid chromatography).

[0433] [Example 1-2-25]

Production of N³-(4-bromo-2-chloro-phenyl)-N¹-((S)-1-hydroxymethyl-2-methyl-propyl)-4-methoxy-isophthalamide (compound 1-2-25)

[0434] [Formula 76]



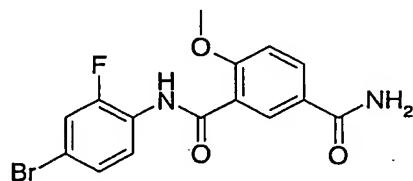
[0435] The captioned compound was synthesized using N-(2-chloro-4-bromophenyl)-4-methoxyisophthalic acid and (S)-(+)-2-amino-3-methylbutanol by the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0436] ESI (LC/MS positive mode) m/z 469, 471, 473 (M+H⁺); retention time 3.67 min (Condition 1 for high-performance liquid chromatography).

[0437] [Example 1-3-1]

Production of 3-N-(4-bromo-2-fluorophenyl)-4-methoxyisophthalamide (compound 1-3-1)

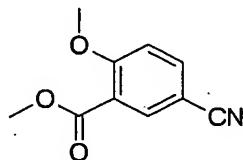
[0438] [Formula 77]



[0439] Step A

Preparation of methyl 5-cyano-2-methoxybenzoate (CAS registry number: 40757-12-8)

[0440] [Formula 78]



[0441] Methyl 5-bromo-2-methoxybenzoate (29.3 g) obtained in step A of Example 1-1-1, and 33.1 g of zinc cyanide were dissolved in 650 mL of N,N-dimethylformamide. N,N-Dimethylformamide was degassed under reduced pressure, and then the interior of the reactor was purged with nitrogen. After 9.8 g of tetrakis(triphenylphosphine) palladium was added, N,N-dimethylformamide was deaerated

again under reduced pressure, and then the interior of the reactor was purged with argon. This solution was stirred for 2 hours at 100°C, whereafter the solvent was distilled off under reduced pressure, and the residue was dissolved in ethyl acetate. The insolubles were removed by filtration, and washed with ethyl acetate. The filtrate and the washings were combined, water was added, and then the organic layer was separated. The aqueous layer was extracted twice with ethyl acetate. After the respective organic layers were combined, the combined organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and then washed with ethyl acetate. The filtrate and the washings were combined, and ethyl acetate was distilled off under reduced pressure. The resulting residue was washed with diethyl ether. The resulting solid was dried under reduced pressure to obtain 13.5 g (42%) of methyl 5-cyano-2-methoxybenzoate. The mother liquor and the washings were combined, and concentrated, whereafter the residue was recrystallized from t-butyl methyl ether. The resulting crystals were separated by filtration, then washed with a 1:1 solvent mixture of n-hexane and diethyl ether, and then dried under reduced pressure to obtain 4.6 g (14%) of methyl 5-cyano-2-methoxybenzoate.

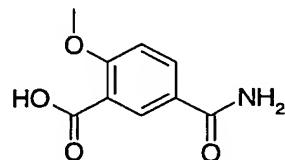
[0442] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 3.92 (3H, s), 3.98 (3H, s), 7.06 (1H, d, $J = 8.6$ Hz), 7.76 (1H, dd, $J = 8.6$ Hz, 2.3 Hz), 8.11 (1H, d, $J = 2.3$ Hz).

[0443] ESI (LC/MS positive mode) m/z 192 (M+H⁺);
retention time 2.56 min (Condition 1 for high-performance
liquid chromatography).

[0444] Step B

Preparation of 6-methoxyisophthalamic acid (CAS registry
number: 89366-41-6)

[0445] [Formula 79]



[0446] Methyl 5-cyano-2-methoxybenzoate (2 g) prepared in step A was dissolved in 24 mL of dimethyl sulfoxide, and 12 mL of a 1 M aqueous solution of sodium hydroxide was added. After stirring for 4 hours and a half at 80°C, the mixture was cooled in an ice bath, and adjusted to pH of about 4 with the use of 10 mL of 1 M hydrochloric acid. The resulting solution was diluted with 200 mL of water, and cooled for several hours in a refrigerator. The precipitate formed was separated by filtration, washed with cold water, and then dried over diphosphorus pentoxide under reduced pressure to obtain 1.3 g (63%) of 6-methoxyisophthalamic acid.

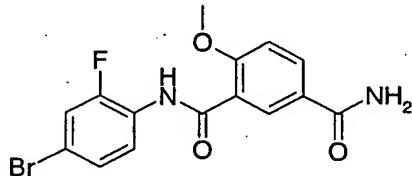
[0447] ¹H-NMR (400 MHz, DMSO-d₆) δ 3.89 (3H, s), 7.18 (1H, d, J = 8.6 Hz), 7.28 (1H, bs), 7.97 (1H, bs), 8.02 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.18 (1H, d, J = 2.3 Hz), 12.80 (1H, s).

[0448] ESI (LC/MS positive mode) m/z 196 (M+H⁺); retention time 0.55 min (Condition 1 for high-performance liquid chromatography).

[0449] Step C

Preparation of 3-N-(4-bromo-2-fluorophenyl)-4-methoxyisophthalamide (compound 1-3-1)

[0450] [Formula 80]



[0451] To 202 mg (1.24 mmols/g) of N-cyclohexylcarbodiimide-N'-propyloxymethylpolystyrene (PS-carbodiimide), there were added 0.5 mL (0.25 mol) of an N,N-dimethylformamide solution of 6-methoxyisophthamic acid prepared in step B, 0.75 mL (0.25M) of an N,N-dimethylformamide solution of benzotriazol-1-ol monohydrate, and 20 mg of 4-bromo-2-fluoroaniline. This mixture was agitated for 16 hours at room temperature, and then agitated for 24 hours at 60°C. To the mixture, 213 mg (2.64 mmols/g) of macroporous triethylammonium methylpolystyrene carbonate (MP-carbonate) and 0.5 mL of N,N-dimethylformamide were added, followed by agitating the mixture for 12 hours at room temperature. The polystyrene solid phase-carried reagent was separated by filtration, and washed with N,N-dimethylformamide, tetrahydrofuran, and dichloromethane in this order. Then, the filtrate and the

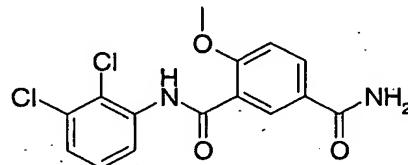
washings were combined, and concentrated. The resulting residue was purified using a micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters, thereby obtaining 9 mg (22%) of 3-N-(4-bromo-2-fluorophenyl)-4-methoxyisophthalamide.

[0452] ESI (LC/MS positive mode) m/z 367, 369 ($M+H^+$); retention time 3.14 min (Condition 1 for high-performance liquid chromatography).

[0453] [Example 1-3-2]

Production of 3-N-(2,3-dichlorophenyl)-4-methoxyisophthalamide (compound 1-3-2)

[0454] [Formula 81]



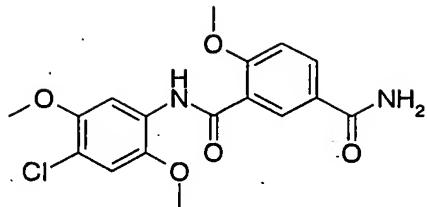
[0455] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2,3-dichloroaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0456] ESI (LC/MS positive mode) m/z 339, 341, 343 ($M+H^+$); retention time 3.24 min (Condition 1 for high-performance liquid chromatography).

[0457] [Example 1-3-3]

Production of 3-N-(4-chloro-2,5-dimethoxyphenyl)-4-methoxyisophthalamide (compound 1-3-3)

[0458] [Formula 82]



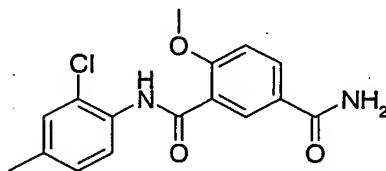
[0459] The captioned compound was synthesized from 6-methoxyisophthamic acid and 4-chloro-2,5-dimethoxyaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0460] ESI (LC/MS positive mode) m/z 365, 367 ($M+H^+$); retention time 3.09 min (Condition 1 for high-performance liquid chromatography).

[0461] [Example 1-3-4]

Production of N-3-(2-chloro-4-methylphenyl)-4-methoxyisophthalamide (compound 1-3-4)

[0462] [Formula 83]



[0463] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-chloro-4-methylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

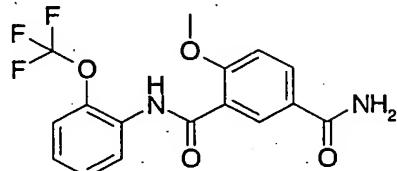
[0464] ESI (LC/MS positive mode) m/z 319, 321 ($M+H^+$); retention time 3.23 min (Condition 1 for high-performance

liquid chromatography).

[0465] [Example 1-3-5]

Production of 4-methoxy-3-N-(2-trifluoromethoxyphenyl)-isophthalamide (compound 1-3-5).

[0466] [Formula 84]



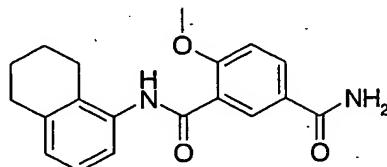
[0467] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-trifluoromethoxyaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0468] ESI (LC/MS positive mode) m/z 355 (M+H⁺); retention time 3.22 min (Condition 1 for high-performance liquid chromatography).

[0469] [Example 1-3-6]

Production of 4-methoxy-3-N-(5,6,7,8-tetrahydronaphthalen-1-yl)isophthalamide (compound 1-3-6)

[0470] [Formula 85]



[0471] The captioned compound was synthesized from 6-methoxyisophthamic acid and 1-amino-5,6,7,8-

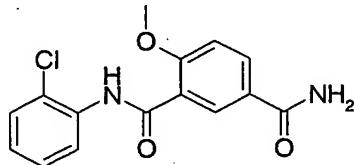
tetrahydronaphthalene by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0472] ESI (LC/MS positive mode) m/z 325 (M+H⁺); retention time 3.21 min (Condition 1 for high-performance liquid chromatography).

[0473] [Example 1-3-7]

Production of 3-N-(2-chlorophenyl)-4-methoxyisophthalamide (compound 1-3-7)

[0474] [Formula 86]



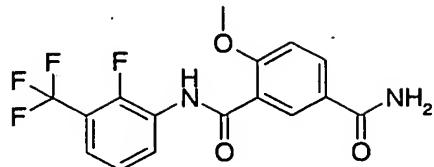
[0475] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-chloroaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0476] ESI (LC/MS positive mode) m/z 305, 307 (M+H⁺); retention time 2.95 min (Condition 1 for high-performance liquid chromatography).

[0477] [Example 1-3-8]

Production of 3-N-(2-fluoro-3-trifluoromethylphenyl)-4-methoxyisophthalamide (compound 1-3-8)

[0478] [Formula 87]



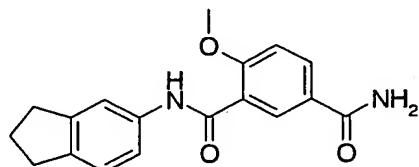
[0479] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2-fluoro-3-trifluoromethylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0480] ESI (LC/MS positive mode) m/z 357 ($M+H^+$) ; retention time 3.19 min (Condition 1 for high-performance liquid chromatography).

[0481] [Example 1-3-9]

Production of 3-N-indan-5-yl-4-methoxyisophthalamide (compound 1-3-9)

[0482] [Formula 88]



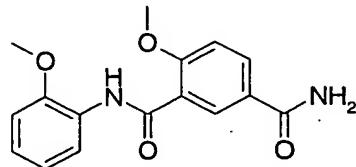
[0483] The captioned compound was synthesized from 6-methoxyisophthalamic acid and indan-4-yl-amine by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0484] ESI (LC/MS positive mode) m/z 311 ($M+H^+$) ; retention time 3.10 min (Condition 1 for high-performance liquid chromatography).

[0485] [Example 1-3-10]

Production of 4-methoxy-3-N-(2-methoxyphenyl)isophthalamide (compound 1-3-10)

[0486] [Formula 89]



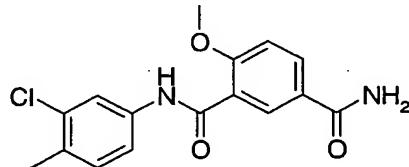
[0487] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-methoxyaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0488] ESI (LC/MS positive mode) m/z 301 (M+H⁺); retention time 3.53 min (Condition 1 for high-performance liquid chromatography).

[0489] [Example 1-3-11]

Production of 3-N-(3-chloro-4-methylphenyl)-4-methoxyisophthalamide (compound 1-3-11)

[0490] [Formula 90]



[0491] The captioned compound was synthesized from 6-methoxyisophthamic acid and 3-chloro-4-methylaniline by the same procedure as in the manufacturing method described

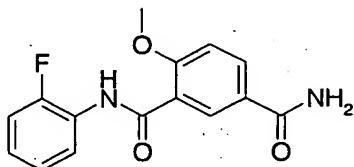
in step C of Example 1-3-1.

[0492] ESI (LC/MS positive mode) m/z 319, 321 (M+H⁺);
retention time 3.98 min (Condition 1 for high-performance
liquid chromatography).

[0493] [Example 1-3-12]

Production of 3-N-(2-fluorophenyl)-4-methoxyisophthalamide
(compound 1-3-12)

[0494] [Formula 91]



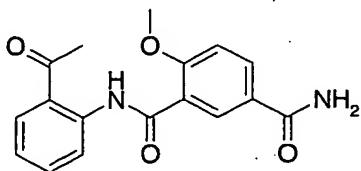
[0495] The captioned compound was synthesized from
6-methoxyisophthamic acid and 2-fluoroaniline by the same
procedure as in the manufacturing method described in step
C of Example 1-3-1.

[0496] ESI (LC/MS positive mode) m/z 289 (M+H⁺);
retention time 2.73 min (Condition 1 for high-performance
liquid chromatography).

[Example 1-3-13]

Production of 3-N-(2-acetylphenyl)-4-methoxyisophthalamide
(compound 1-3-13)

[0497] [Formula 92]



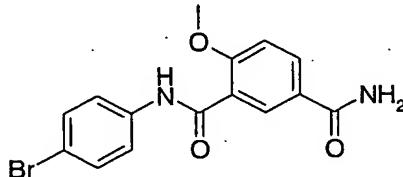
[0498] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2-acetylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0499] ESI (LC/MS positive mode) m/z 313 ($M+H^+$); retention time 2.80 min (Condition 1 for high-performance liquid chromatography).

[0500] [Example 1-3-14]

Production of 3-N-(4-bromophenyl)-4-methoxyisophthalamide (compound 1-3-14)

[0501] [Formula 93]



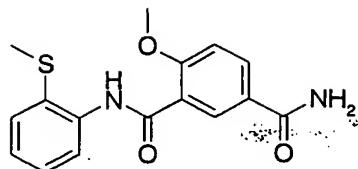
[0502] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 4-bromoaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0503] ESI (LC/MS positive mode) m/z 349, 351 ($M+H^+$); retention time 2.95 min (Condition 1 for high-performance liquid chromatography).

[0504] [Example 1-3-15]

Production of 4-methoxy-3-N-(2-methylsulfanylphenyl)isophthalamide (compound 1-3-15)

[0505] [Formula 94]



[0506] The captioned compound was synthesized from 6-methoxyisophthalamic acid and (2-amino)phenylmethylsulfide by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0507] ESI (LC/MS positive mode) m/z 317 ($M+H^+$); retention time 3.02 min (Condition 1 for high-performance liquid chromatography).

[0508] [Example 1-3-16]

Production of 3-N-(2-chloro-5-trifluoromethylphenyl)-4-methoxyisophthalamide (compound 1-3-16)

[0509] [Formula 95]



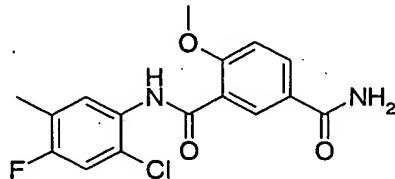
[0510] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2-chloro-5-trifluoromethylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0511] ESI (LC/MS positive mode) m/z 373, 375 ($M+H^+$); retention time 3.30 min (Condition 1 for high-performance liquid chromatography).

[0512] [Example 1-3-17]

Production of 3-N-(2-chloro-4-fluoro-5-methylphenyl)-4-methoxyisophthalamide (compound 1-3-17)

[0513] [Formula 96]



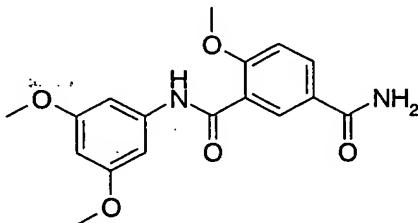
[0514] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-chloro-4-fluoro-5-methylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0515] ESI (LC/MS positive mode) m/z 337, 339 ($M+H^+$); retention time 3.21 min (Condition 1 for high-performance liquid chromatography).

[Example 1-3-18]

Production of 3-N-(3,5-dimethoxyphenyl)-4-methoxyisophthalamide (compound 1-3-18)

[0516] [Formula 97]



[0517] The captioned compound was synthesized from 6-methoxyisophthamic acid and 3,5-dimethoxyaniline by the

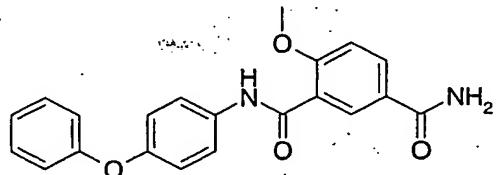
same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0518] ESI (LC/MS positive mode) m/z 331 (M+H⁺); retention time 3.43 min (Condition 1 for high-performance liquid chromatography).

[0519] [Example 1-3-19]

Production of 4-methoxy-3-N-(4-phenoxyphenyl)-isophthalamide (compound 1-3-19)

[0520] [Formula 98]



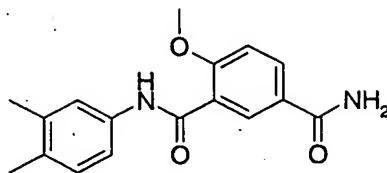
[0521] The captioned compound was synthesized from 6-methoxyisophthamic acid and 4-phenoxyaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0522] ESI (LC/MS positive mode) m/z 363 (M+H⁺); retention time 3.31 min (Condition 1 for high-performance liquid chromatography).

[0523] [Example 1-3-20]

Production of 3-N-(3,4-dimethylphenyl)-4-methoxyisophthalamide (compound 1-3-20)

[0524] [Formula 99]



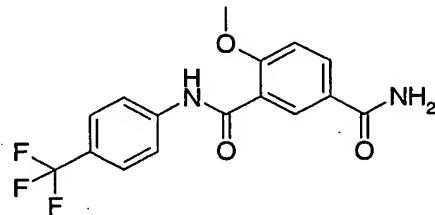
[0525] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 3,4-dimethylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0526] ESI (LC/MS positive mode) m/z 299 ($M+H^+$); retention time 3.01 min (Condition 1 for high-performance liquid chromatography).

[0527] [Example 1-3-21]

Production of 4-methoxy-3-N-(4-trifluoromethylphenyl)isophthalamide (compound 1-3-21)

[0528] [Formula 100]



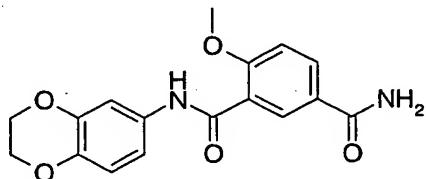
[0529] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 4-trifluoromethylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0530] ESI (LC/MS positive mode) m/z 339 ($M+H^+$); retention time 3.09 min (Condition 1 for high-performance liquid chromatography).

[0531] [Example 1-3-22]

Production of 3-N-(2,3-dihydrobenzo[1,4]dioxin-6-yl)-4-methoxyisophthalamide (compound 1-3-22)

[0532] [Formula 101]



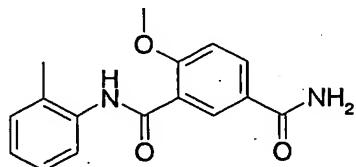
[0533] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2,3-dihydrobenzo[1,4]dioxin-6-ylamine by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0534] ESI (LC/MS positive mode) m/z 329 (M+H⁺); retention time 2.60 min (Condition 1 for high-performance liquid chromatography).

[0535] [Example 1-3-23]

Production of 4-methoxy-3-N-o-tolylisophthalamide (compound 1-3-23)

[0536] [Formula 102]



[0537] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2-methylaniline by the same procedure as in the manufacturing method described in step

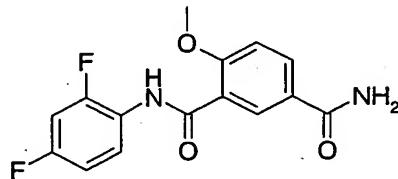
C of Example 1-3-1.

[0538] ESI (LC/MS positive mode) m/z 285 (M+H⁺);
retention time 3.49 min (Condition 1 for high-performance
liquid chromatography).

[0539] [Example 1-3-24]

Production of 3-N-(2,4-difluorophenyl)-4-methoxyisophthalamide (compound 1-3-24)

[0540] [Formula 103]



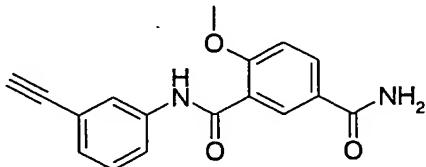
[0541] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2,4-difluoroaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0542] ESI (LC/MS positive mode) m/z 307 (M+H⁺);
retention time 2.79 min (Condition 1 for high-performance
liquid chromatography).

[0543] [Example 1-3-25]

Production of 3-N-(3-ethynylphenyl)-4-methoxyisophthalamide (compound 1-3-25)

[0544] [Formula 104]

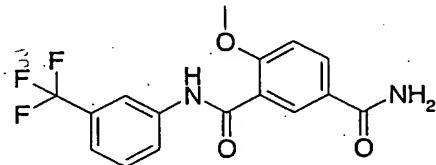


[0545] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 3-ethynylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0546] ESI (LC/MS positive mode) m/z 295 (M+H⁺); retention time 2.89 min (Condition 1 for high-performance liquid chromatography).

[0547] [Example 1-3-26]
Production of 4-methoxy-3-N-(3-trifluoromethylphenyl)-isophthalamide (compound 1-3-26)

[0548] [Formula 105]

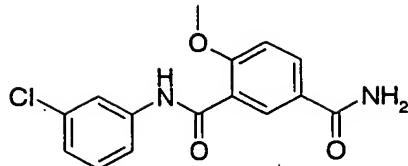


[0549] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 3-trifluoromethylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0550] ESI (LC/MS positive mode) m/z 339 (M+H⁺); retention time 3.05 min (Condition 1 for high-performance liquid chromatography).

[0551] [Example 1-3-27]
Production of 3-N-(3-chlorophenyl)-4-methoxy-isophthalamide (compound 1-3-27)

[0552] [Formula 106]



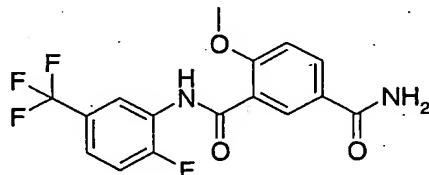
[0553] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 3-chloroaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0554] ESI (LC/MS positive mode) m/z 305, 307 ($M+H^+$); retention time 2.90 min (Condition 1 for high-performance liquid chromatography).

[0555] [Example 1-3-28]

Production of 3-N-(2-fluoro-5-trifluoromethylphenyl)-4-methoxyisophthalamide (compound 1-3-28)

[0556] [Formula 107]



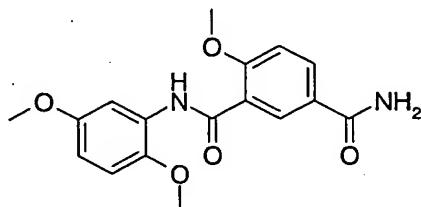
[0557] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2-fluoro-5-trifluoromethylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0558] ESI (LC/MS positive mode) m/z 357 ($M+H^+$); retention time 3.19 min (Condition 1 for high-performance liquid chromatography).

[0559] [Example 1-3-29]

Production of 3-N-(2,5-dimethoxyphenyl)-4-methoxyisophthalamide (compound 1-3-29)

[0560] [Formula 108]



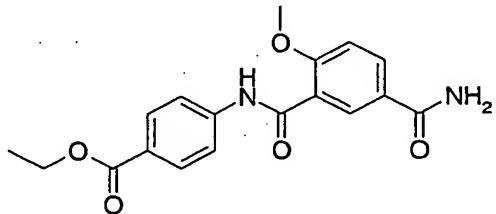
[0561] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2,5-dimethoxyaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0562] ESI (LC/MS positive mode) m/z 331 (M+H⁺); retention time 2.89 min (Condition 1 for high-performance liquid chromatography).

[0563] [Example 1-3-30]

Production of 4-(5-carbamoyl-2-methoxybenzoylamino)benzoic acid ethyl ester (compound 1-3-30)

[0564] [Formula 109]



[0565] The captioned compound was synthesized from 6-methoxyisophthamic acid and ethyl 4-amino-benzoate by the same procedure as in the manufacturing method described

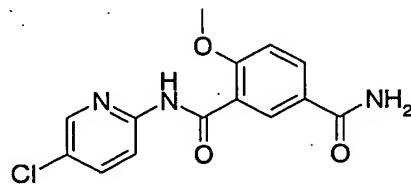
in step C of Example 1-3-1.

[0566] ESI (LC/MS positive mode) m/z 343 (M+H⁺);
retention time 2.92 min (Condition 1 for high-performance
liquid chromatography).

[0567] [Example 1-3-31]

Production of 3-N-(5-chloro-pyridin-2-yl)-4-methoxyisophthalamide (compound 1-3-31)

[0568] [Formula 110]



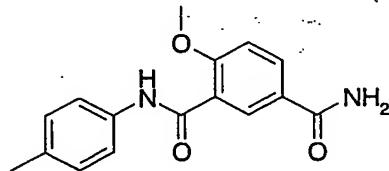
[0569] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-amino-5-chloro-pyridine by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0570] ESI (LC/MS positive mode) 306, 308 (M+H⁺);
retention time 2.77 min (Condition 1 for high-performance
liquid chromatography).

[0571] [Example 1-3-32]

Production of 4-methoxy-3-N-(4-tolyl)isophthalamide (compound 1-3-32)

[0572] [Formula 111]



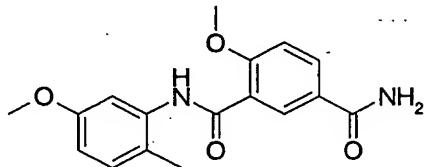
[0573] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 4-methylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0574] ESI (LC/MS positive mode) 285 ($M+H^+$); retention time 2.77 min (Condition 1 for high-performance liquid chromatography).

[0575] [Example 1-3-33]

Production of 4-methoxy-3-N-(5-methoxy-2-methylphenyl)isophthalamide (compound 1-3-33)

[0576] [Formula 112]



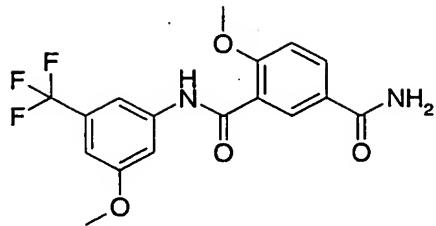
[0577] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 5-methoxy-2-methylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0578] ESI (LC/MS positive mode) 315 ($M+H^+$); retention time 2.79 min (Condition 1 for high-performance liquid chromatography).

[0579] [Example 1-3-34]

Production of 4-methoxy-3-N-(3-methoxy-5-trifluoromethylphenyl)isophthalamide (compound 1-3-34)

[0580] [Formula 113]



[0581] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 3-methoxy-5-trifluoromethylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0582] ESI (LC/MS positive mode) 369 ($M+H^+$); retention time 3.17 min (Condition 1 for high-performance liquid chromatography).

[0583] [Example 1-3-35]

Production of 3-N-(2,4-dimethoxyphenyl)-4-methoxyisophthalamide (compound 1-3-35)

[0584] [Formula 114]



[0585] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2,4-dimethoxyaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

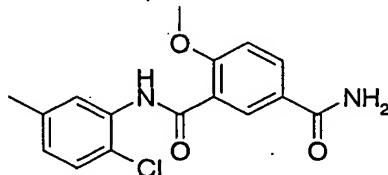
[0586] ESI (LC/MS positive mode) 331 ($M+H^+$); retention time 2.77 min (Condition 1 for high-performance liquid

chromatography).

[0587] [Example 1-3-36]

Production of 3-N-(2-chloro-5-methylphenyl)-4-methoxyisophthalamide (compound 1-3-36)

[0588] [Formula 115]



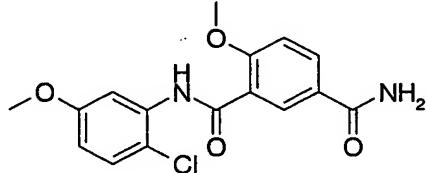
[0589] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-chloro-5-methylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0590] ESI (LC/MS positive mode) 319, 321 ($M+H^+$); retention time 3.18 min (Condition 1 for high-performance liquid chromatography).

[0591] [Example 1-3-37]

Production of 3-N-(2-chloro-5-methylphenyl)-4-methoxyisophthalamide (compound 1-3-37)

[0592] [Formula 116]



[0593] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-chloro-5-methoxyaniline

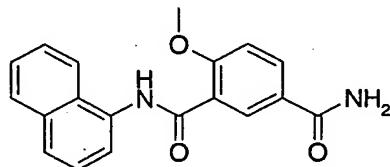
by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0594] ESI (LC/MS positive mode) 335, 337 ($M+H^+$); retention time 3.06 min (Condition 1 for high-performance liquid chromatography).

[0595] [Example 1-3-38]

Production of 4-methoxy-3-N-naphthalen-1-yl-isophthalamide (compound 1-3-38)

[0596] [Formula 117]



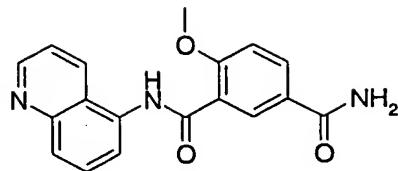
[0597] The captioned compound was synthesized from 6-methoxyisophthamic acid and 1-naphthaleneamine by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0598] ESI (LC/MS positive mode) 321 ($M+H^+$); retention time 2.90 min (Condition 1 for high-performance liquid chromatography).

[0599] [Example 1-3-39]

Production of 4-methoxy-3-N-quinolin-5-yl-isophthalamide (compound 1-3-39)

[0600] [Formula 118]



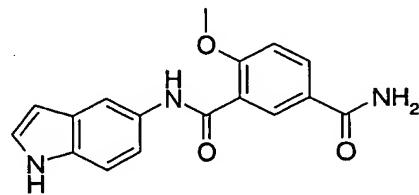
[0601] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 5-aminoquinoline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0602] ESI (LC/MS positive mode) 322 ($M+H^+$); retention time 2.93 min (Condition 5 for high-performance liquid chromatography).

[0603] [Example 1-3-40]

Production of 3-N-(1H-indol-5-yl)-4-methoxyisophthalamide (compound 1-3-40)

[0604] [Formula 119]



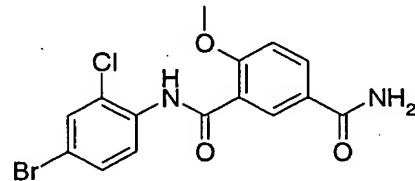
[0605] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 5-aminoindole by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0606] ESI (LC/MS positive mode) 310 ($M+H^+$); retention time 2.44 min (Condition 1 for high-performance liquid chromatography).

[0607] [Example 1-3-41]

Production of 3-N-(4-bromo-2-chlorophenyl)-4-methoxyisophthalamide (compound 1-3-41)

[0608] [Formula 120]



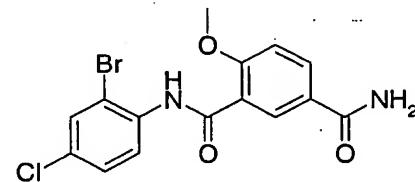
[0609] The captioned compound was synthesized from 6-methoxyisophthamic acid and 4-bromo-2-chloroaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0610] ESI (LC/MS positive mode) 383, 385, 387 ($M+H^+$); retention time 3.39 min (Condition 1 for high-performance liquid chromatography).

[0611] [Example 1-3-42]

Production of 3-N-(2-bromo-4-chlorophenyl)-4-methoxyisophthalamide (compound 1-3-42)

[0612] [Formula 121]



[0613] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-bromo-4-chloroaniline by the same procedure as in the manufacturing method described

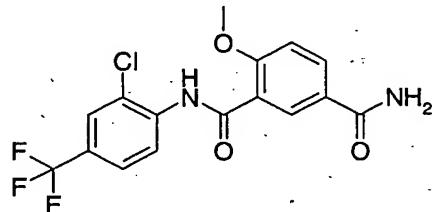
in step C of Example 1-3-1.

[0614] ESI (LC/MS positive mode) 383, 385, 387 ($M+H^+$);
retention time 3.36 min (Condition 1 for high-performance
liquid chromatography).

[0615] [Example 1-3-43]

Production of 3-N-(2-chloro-4-trifluoromethylphenyl)-4-methoxyisophthalamide (compound 1-3-43)

[0616] [Formula 122]



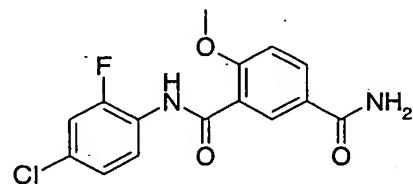
[0617] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2-chloro-4-trifluoromethylaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0618] ESI (LC/MS positive mode) 373, 375 ($M+H^+$);
retention time 3.47 min (Condition 1 for high-performance
liquid chromatography).

[0619] [Example 1-3-44]

Production of 3-N-(4-chloro-2-fluorophenyl)-4-methoxyisophthalamide (compound 1-3-44)

[0620] [Formula 123]



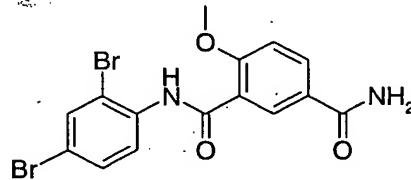
[0621] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 4-chloro-2-fluoroaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0622] ESI (LC/MS positive mode) 323, 325 ($M+H^+$); retention time 3.09 min (Condition 1 for high-performance liquid chromatography).

[0623] [Example 1-3-45]

Production of 3-N-(2,4-dibromophenyl)-4-methoxyisophthalamide (compound 1-3-45)

[0624] [Formula 124]



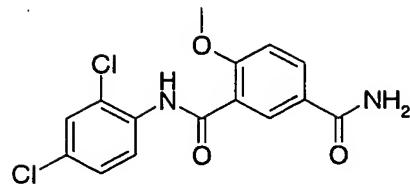
[0625] The captioned compound was synthesized from 6-methoxyisophthalamic acid and 2,4-dibromoaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0626] ESI (LC/MS positive mode) 427, 429, 431 ($M+H^+$); retention time 3.42 min (Condition 1 for high-performance liquid chromatography).

[0627] [Example 1-3-46]

Production of 3-N-(2,4-dichlorophenyl)-4-methoxyisophthalamide (compound 1-3-46)

[0628] [Formula 125]



[0629] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2,4-dichloroaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0630] ESI (LC/MS positive mode) 339, 341, 343 ($M+H^+$); retention time 3.32 min (Condition 1 for high-performance liquid chromatography).

[0631] [Example 1-3-47]

Production of 4-methoxy-3-N-naphthalen-2-yl-isophthalamide (compound 1-3-47)

[0632] [Formula 126]



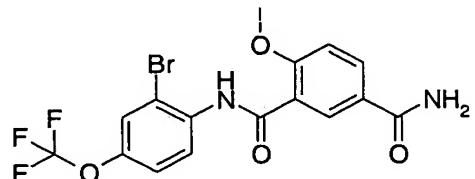
[0633] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-naphthaleneamine by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0634] ESI (LC/MS positive mode) 321 ($M+H^+$); retention time 3.10 min (Condition 1 for high-performance liquid chromatography).

[0635] [Example 1-3-48]

Production of 3-N-(2-bromo-4-trifluoromethoxyphenyl)-4-methoxyisophthalamide (compound 1-3-48)

[0636] [Formula 127]



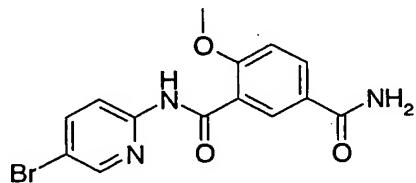
[0637] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-bromo-4-trifluoromethoxyaniline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0638] ESI (LC/MS positive mode) 433, 435 ($M+H^+$); retention time 3.62 min (Condition 1 for high-performance liquid chromatography).

[0639] [Example 1-3-49]

Production of 3-N-(5-bromo-pyridin-2-yl)-4-methoxy-isophthalamide (compound 1-3-49)

[0640] [Formula 128]



[0641] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-amino-5-bromopyridine by the same procedure as in the manufacturing method described

in step C of Example 1-3-1.

[0642] ESI (LC/MS positive mode) 350, 352 ($M+H^+$); retention time 2.86 min (Condition 1 for high-performance liquid chromatography).

[0643] [Example 1-3-50]

Production of 4-methoxy-3-N-quinolin-2-yl-isophthalamide (compound 1-3-50)

[0644] [Formula 129]



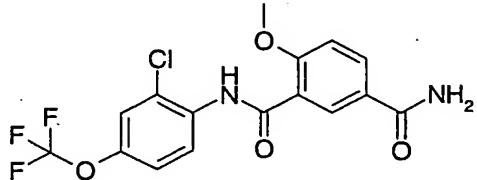
[0645] The captioned compound was synthesized from 6-methoxyisophthamic acid and 2-aminoquinoline by the same procedure as in the manufacturing method described in step C of Example 1-3-1.

[0646] ESI (LC/MS positive mode) 322 ($M+H^+$); retention time 2.42 min (Condition 1 for high-performance liquid chromatography).

[0647] [Example 1-4-1]

Production of 3-N-(4-trifluoromethoxy-2-chlorophenyl)-4-methoxyisophthalamide (compound 1-4-1)

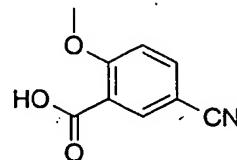
[0648] [Formula 130]



[0649] Step A

Preparation of 5-cyano-2-methoxybenzoic acid (CAS registry number: 84923-71-7)

[0650] [Formula 131]



[0651] Methyl 5-cyano-2-methoxybenzoate (2 g) obtained in step A of Example 1-3-1 was dissolved in 28 mL of 1,4-dioxane, and 21 mL of an aqueous solution of 2.5 mols of sodium hydroxide was added. After stirring for 30 minutes at room temperature, the reaction mixture was cooled in an ice bath, and neutralized with the use of 50 mL of 1 M hydrochloric acid. The resulting aqueous solution was extracted 6 times with methylene chloride. The respective organic layers were combined, whereafter the combined organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and washed with methylene chloride. The filtrate and the washings were combined, and methylene chloride was distilled off under reduced pressure. The resulting solid was dried under reduced pressure to obtain 1.6 g (87%) of 5-cyano-2-methoxybenzoic acid.

[0652] $^1\text{H-NMR}$ (400 MHz, DMSO-d_6) δ 3.91 (3H, s), 7.32 (1H, d, $J = 8.8$ Hz), 7.98 (1H, dd, $J = 8.8$ Hz, 2.0 Hz),

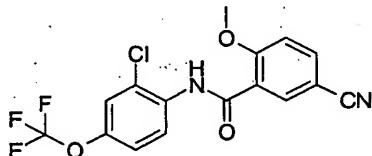
8.02 (1H, d, J = 2.0 Hz), 13.15 (1H, s).

[0653] ESI (LC/MS positive mode) m/z 178 ($M+H^+$);
retention time 1.94 min (Condition 1 for high-performance
liquid chromatography).

[0654] Step B

Preparation of 5-cyano-N-(4-trifluoromethoxy-2-chlorophenyl)-2-methoxybenzamide

[0655] [Formula 132]



[0656] 5-Cyano-2-methoxybenzoic acid (0.73 g) obtained in step A, and 16 μ L of N,N-dimethylformamide were dissolved in 18 mL of dichloromethane, and the solution was cooled to 0°C. To this solution, 0.54 mL of oxalyl chloride was added little by little, and the mixture was stirred for 2.7 hours at room temperature. The reaction mixture was distilled under reduced pressure, and dried to obtain a light yellow solid. This solid was added, with the use of 10 mL of tetrahydrofuran, to a solution of 0.95 g of 4-trifluoromethoxy-2-chloroaniline and 2.1 mL of N,N-diisopropylethylamine dissolved in 20 mL of tetrahydrofuran. The mixture was stirred overnight at room temperature, and then tetrahydrofuran was distilled off under reduced pressure. The resulting solid was purified by silica gel column chromatography using methylene chloride as an elution solvent, thereby obtaining 1.37 g (90%) of 5-cyano-

N-(4-trifluoromethoxy-2-chlorophenyl)-2-methoxybenzamide.

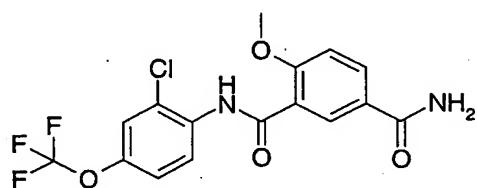
[0657] $^1\text{H-NMR}$ (400 MHz, DMSO- d_6) δ 4.13 (3H, s), 7.48 (2H, d, J = 8.8 Hz), 7.75 (1H, d, J = 2.1 Hz), 8.09 (1H, dd, J = 8.8 Hz, 2.1 Hz), 8.30 (1H, s), 8.37 (1H, d, J = 8.8 Hz), 10.41 (1H, s).

[0658] ESI (LC/MS positive mode) m/z 371, 373 ($\text{M}+\text{H}^+$); retention time 3.54 min (Condition 2 for high-performance liquid chromatography).

[0659] Step C

Preparation of 3-N-(4-trifluoromethoxy-2-chlorophenyl)-4-methoxyisophthalamide

[0660] [Formula 133]



[0661] The captioned compound was synthesized from 5-cyano-N-(4-trifluoromethoxy-2-chlorophenyl)-2-methoxybenzamide obtained in step B by the same procedure as in step E of Example 1-1-1.

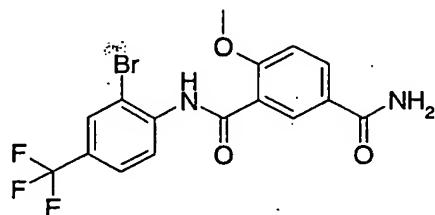
[0662] $^1\text{H-NMR}$ (400 MHz, CD_3OD) δ 4.19 (3H, s), 7.33 (1H, d, J = 8.8 Hz), 7.35 (1H, d, J = 8.8 Hz), 7.50 (1H, s), 8.12 (1H, dd, J = 8.8 Hz, 2.4 Hz), 8.64 (1H, d, J = 8.8 Hz), 8.72 (1H, d, J = 2.4 Hz).

[0663] ESI (LC/MS positive mode) m/z 389, 391 ($\text{M}+\text{H}^+$); retention time 3.46 min (Condition 1 for high-performance liquid chromatography).

[0664] [Example 1-4-2]

Production of 3-N-(2-bromo-4-trifluoromethyl-phenyl)-4-methoxy-isophthalamide (compound 1-4-2)

[0665] [Formula 134]



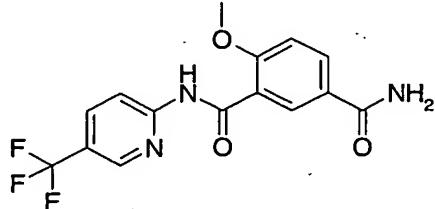
[0666] The captioned compound was synthesized from 5-cyano-2-methoxybenzoic acid and 2-bromo-4-trifluoromethylaniline by the same procedure as in the manufacturing method described in steps B and C of Example 1-4-1.

[0667] ESI (LC/MS positive mode) 417, 419 ($M+H^+$); retention time 3.52 min (Condition 1 for high-performance liquid chromatography).

[Example 1-4-3]

Production of 4-methoxy-3-N-(5-trifluoromethyl-pyridin-2-yl)-isophthalamide (compound 1-4-3)

[0668] [Formula 135]



[0669] The captioned compound was synthesized from 5-cyano-2-methoxybenzoic acid and 2-amino-5-

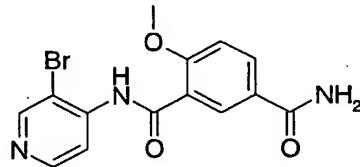
trifluoromethylpyridine by the same procedure as in the manufacturing method described in steps B and C of Example 1-4-1.

[0670] ESI (LC/MS positive mode) 340 (M+H⁺); retention time 3.02 min (Condition 1 for high-performance liquid chromatography).

[0671] [Example 1-4-4]

Production of 3-N-(3-bromo-pyridin-4-yl)-4-methoxy-isophthalamide (compound 1-4-4)

[0672] [Formula 136]



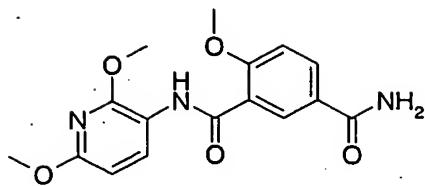
[0673] The captioned compound was synthesized from 5-cyano-2-methoxybenzoic acid and 4-amino-3-bromopyridine by the same procedure as in the manufacturing method described in steps B and C of Example 1-4-1.

[0674] ESI (LC/MS positive mode) 350, 352 (M+H⁺); retention time 2.03 min (Condition 1 for high-performance liquid chromatography).

[0675] [Example 1-4-5]

Production of 3-N-(2,6-dimethoxy-pyridin-3-yl)-4-methoxyisophthalamide (compound 1-4-5)

[0676] [Formula 137]



[0677] The captioned compound was synthesized from 5-cyano-2-methoxybenzoic acid and 3-amino-2,6-dimethoxypyridine by the same procedure as in the manufacturing method described in steps B and C of Example 1-4-1.

[0678] ESI (LC/MS positive mode) 332 (M+H⁺); retention time 2.94 min (Condition 1 for high-performance liquid chromatography).

[0679] [Example 1-4-6]

Production of N-benzothiazol-2-yl-4-methoxyisophthalamide
(compound 1-4-6)

[0680] [Formula 138]



[0681] The captioned compound was synthesized from 5-cyano-2-methoxybenzoic acid and 2-aminobenzothiazole by the same procedure as in the manufacturing method described in steps B and C of Example 1-4-1.

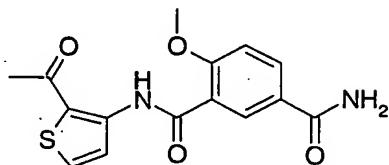
[0682] ESI (LC/MS positive mode) m/z 328 (M+H⁺);
retention time 2.77 min (Condition 1 for high-performance

liquid chromatography).

[0683] [Example 1-4-7]

Production of N-(2-acetylthiophen-3-yl)-4-methoxyisophthalamide (compound 1-4-7)

[0684] [Formula 139]



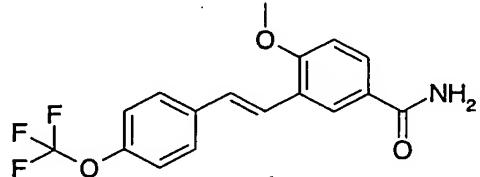
[0685] The captioned compound was synthesized from 5-cyano-2-methoxybenzoic acid and 2-acetyl-3-aminothiophene by the same procedure as in the manufacturing method described in steps B and C of Example 1-4-1.

[0686] ESI (LC/MS positive mode) m/z 319 (M+H⁺); retention time 2.70 min (Condition 1 for high-performance liquid chromatography).

[0687] [Example 2-1-1]

Production of 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzamide (compound 2-1-1)

[0688] [Formula 140]

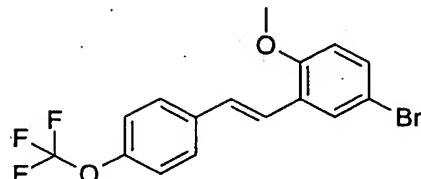


[0689] Step A

Preparation of 4-bromo-1-methoxy-2-[(E)-2-(4-

trifluoromethoxyphenyl)vinyl]benzene

[0690] [Formula 141]



[0691] 60% Oil-suspended sodium hydride (20.5 mg) was washed with n-hexane, and then suspended in 2 mL of tetrahydrofuran. To this suspension, 0.13 mL of diethyl (4-trifluoromethoxybenzyl)phosphonate was added in a stream of nitrogen while cooled with ice, and then the mixture was heated for 5 minutes under reflux. This mixture was cooled again in an ice bath, and 0.1 g of 5-bromo-2-methoxybenzaldehyde (CAS registry number: 25016-01-7) was added. The reaction mixture was stirred for 6 hours at room temperature, then poured into water, and extracted with ethyl acetate 3 times. The respective organic layers were combined, whereafter the combined organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and washed with ethyl acetate. The filtrate and the washings were combined, and ethyl acetate was distilled off under reduced pressure. The residue was purified by column chromatography (5 g silica gel) using a 1:10 mixture of ethyl acetate and n-hexane as an elution solvent, thereby obtaining 152 mg (88%) of 4-bromo-1-methoxy-2-[(E)-2-(4-

trifluoromethoxyphenyl)vinyl]benzene.

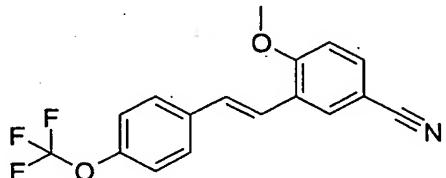
[0692] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 3.87 (3H, s), 6.77 (1H, d, J = 8.8 Hz), 7.05 (1H, d, J = 16.1 Hz), 7.19 (2H, d, J = 8.3 Hz), 7.34 (1H, d, J = 16.1 Hz), 7.34 (1H, dd, J = 8.6 Hz, 2.4 Hz), 7.52 (2H, d, J = 8.8 Hz), 7.67 (1H, d, J = 2.4 Hz).

[0693] EIMS m/z 372, 374 (M^+).

[0694] Step B

Preparation of 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzonitrile

[0695] [Formula 142]



[0696] The captioned compound was synthesized from 4-bromo-1-methoxy-2-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzene obtained in step A in accordance with the same procedure as in the methods described in step D of Example 1-1-1.

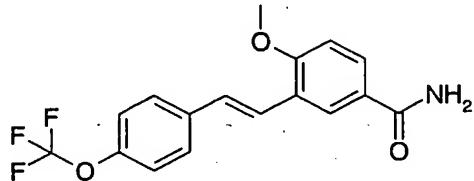
[0697] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 3.95 (3H, s), 6.94 (1H, d, J = 8.8 Hz), 7.09 (1H, d, J = 16.6 Hz), 7.21 (2H, d, J = 8.8 Hz), 7.33 (1H, d, J = 16.6 Hz), 7.54 (2H, d, J = 8.8 Hz), 7.55 (1H, dd, J = 8.8 Hz, 2.0 Hz), 7.83 (1H, d, J = 2.0 Hz).

[0698] EIMS m/z 319 (M^+).

[0699] Step C

Preparation of 4-methoxy-3-[(E)-2-(4-trifluoromethoxy-phenyl)vinyl]benzamide (compound 2-1-1)

[0700] [Formula 143]



[0701] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxy-phenyl)vinyl]benzonitrile obtained in step B in accordance with the same procedure as in the methods described in step E of Example 1-1-1.

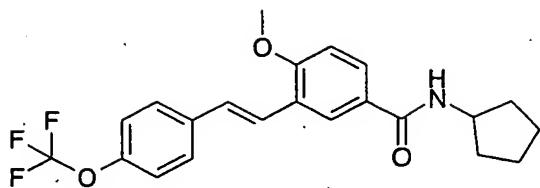
[0702] $^1\text{H-NMR}$ (400 MHz, DMSO- d_6) δ 3.92 (3H, s), 6.93 (1H, d, J = 8.8 Hz), 7.17 (1H, d, J = 16.6 Hz), 7.20 (2H, d, J = 8.5 Hz), 7.41 (1H, d, J = 16.6 Hz), 7.55 (2H, d, J = 8.8 Hz), 7.70 (1H, dd, J = 8.8 Hz, 2.4 Hz), 8.09 (1H, d, J = 2.4 Hz).

[0703] ESI (LC/MS positive mode) m/z 338 ($\text{M}+\text{H}^+$); retention time 2.91 min (Condition 2 for high-performance liquid chromatography).

[0704] [Example 2-2-1]

Production of N-cyclopentyl-4-methoxy-3-[(E)-2-(4-trifluoromethoxy-phenyl)vinyl]benzamide (compound 2-2-1)

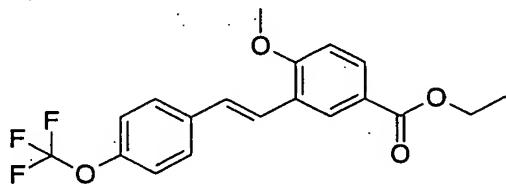
[0705] [Formula 144]



[0706] Step A

Preparation of ethyl 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoate

[0707] [Formula 145]



[0708] 60% Oil-suspended sodium hydride (0.7 g) was washed with n-hexane, and then suspended in 48 mL of tetrahydrofuran. To this suspension, 5.78 g of diethyl (4-trifluoromethoxybenzyl)phosphonate was added in a stream of nitrogen while cooled with ice, and then the mixture was heated for 5 minutes under reflux. This mixture was cooled again in an ice bath, and 3.5 g of ethyl 3-formyl-4-methoxybenzoate obtained in Step C of Example 1-2-1 was added. The reaction mixture was stirred overnight at room temperature, then poured into water, and extracted with ethyl acetate 3 times. The respective organic layers were combined, whereafter the combined organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium

sulfate was separated by filtration, and washed with ethyl acetate. The filtrate and the washings were combined, and ethyl acetate was distilled off under reduced pressure. The residue was purified by column chromatography (100 g silica gel) using a 20:1 mixture of ethyl acetate and n-hexane as an elution solvent, thereby obtaining 5.5 g (90%) of ethyl 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoate.

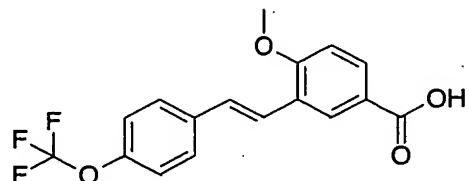
[0709] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 1.41 (3H, t, J = 7.1 Hz), 3.95 (3H, s), 4.39 (2H, q, J = 7.1 Hz), 6.79 (1H, d, J = 8.6 Hz), 7.17 (1H, d, J = 16.6 Hz), 7.20 (2H, d, J = 8.8 Hz), 7.41 (1H, d, J = 16.6 Hz), 7.56 (2H, d, J = 8.8 Hz), 7.97 (1H, dd, J = 8.6 Hz, 2.4 Hz), 8.27 (1H, d, J = 2.4 Hz).

[0710] ESI (LC/MS positive mode) m/z 367 ($\text{M}+\text{H}^+$); retention time 4.21 min (Condition 2 for high-performance liquid chromatography).

[0711] Step B

Preparation of 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid

[0712] [Formula 146]



[0713] Ethyl 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoate (4.5 g) obtained in step A was dissolved in 40 mL of methanol, and 16 mL of a

20% aqueous solution of potassium hydroxide was added. The resulting solution was stirred for 2 hours at 80°C, and then cooled to room temperature. The reaction mixture was adjusted to pH of about 3 with the use of 60 mL of 1 M hydrochloric acid. The resulting precipitate was separated by filtration, washed with water, and then dried over diphosphorus pentoxide under reduced pressure to obtain 4.1 g (99%) of 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid.

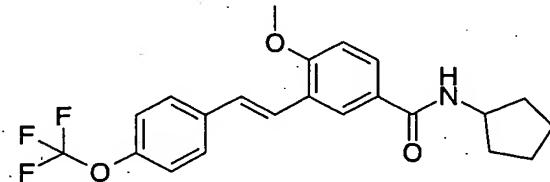
[0714] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 3.98 (3H, s), 6.97 (1H, d, J = 8.8 Hz), 7.19 (1H, d, J = 16.6 Hz), 7.21 (2H, d, J = 8.3 Hz), 7.42 (1H, d, J = 16.6 Hz), 7.57 (2H, d, J = 8.3 Hz), 8.04 (1H, dd, J = 8.8 Hz, 2.1 Hz), 8.34 (1H, d, J = 2.1 Hz).

[0715] ESI (LC/MS positive mode) m/z 339 ($\text{M}+\text{H}^+$); retention time 3.88 min (Condition 1 for high-performance liquid chromatography).

[0716] Step C

Production of N-cyclopentyl-4-methoxy-3-[(E)-2-(4-trifluoromethoxy-phenyl)vinyl]benzamide (compound 2-2-1)

[0717] [Formula 147]



[0718] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic

acid obtained in step B of Example 2-2-1 and cyclopentylamine in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

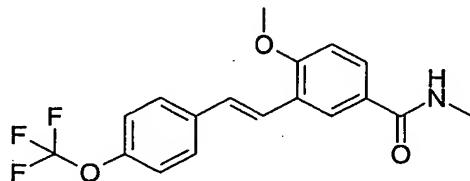
[0719] $^1\text{H-NMR}$ (270 MHz, CD_3OD) δ 1.52-1.72 (4H, m), 1.72-1.88 (2H, m), 1.98-2.11 (2H, m), 3.95 (3H, s), 4.25-4.40 (1H, m), 7.06 (1H, d, J = 8.6 Hz), 7.26 (2H, d, J = 8.9 Hz), 7.28 (1H, d, J = 16.9 Hz), 7.49 (1H, d, J = 16.9 Hz), 7.64 (2H, d, J = 8.9 Hz), 7.77 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.13 (1H, d, J = 2.3 Hz).

[0720] ESI (LC/MS positive mode) m/z 406 ($\text{M}+\text{H}^+$); retention time 3.89 min (Condition 3 for high-performance liquid chromatography).

[0721] [Example 2-2-2]

Production of 4-methoxy-N-methyl-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-2)

[0722] [Formula 148]



[0723] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and methylamine hydrochloride in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0724] $^1\text{H-NMR}$ (270 MHz, CD_3OD) δ 2.92 (3H, s), 3.96 (3H, s), 7.08 (1H, d, J = 8.9 Hz), 7.26 (2H, d, J = 8.5 Hz),

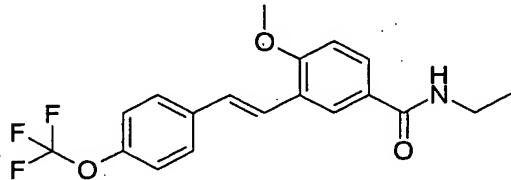
7.26 (1H, d, J = 16.8 Hz), 7.49 (1H, d, J = 16.8 Hz), 7.63 (2H, d, J = 8.5 Hz), 7.76 (1H, dd, J = 8.9 Hz, 2.3 Hz), 8.12 (1H, d, J = 2.3 Hz).

[0725] ESI (LC/MS positive mode) m/z 352 (M+H⁺); retention time 3.40 min (Condition 3 for high-performance liquid chromatography).

[0726] [Example 2-2-3]

Production of N-ethyl-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]benzamide (compound 2-2-3)

[0727] [Formula 149]



[0728] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid and ethylamine hydrochloride in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

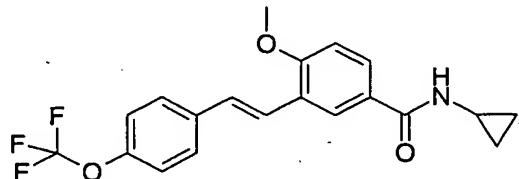
[0729] ¹H-NMR (270 MHz, CD₃OD) δ 1.24 (3H, t, J = 7.2 Hz), 3.42 (2H, q, J = 7.2 Hz), 3.96 (3H, s), 7.07 (1H, d, J = 8.6 Hz), 7.26 (2H, d, J = 8.6 Hz), 7.27 (1H, d, J = 16.5 Hz), 7.49 (1H, d, J = 16.5 Hz), 7.64 (2H, d, J = 8.6 Hz), 7.77 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.13 (1H, d, J = 2.3 Hz).

[0730] ESI (LC/MS positive mode) m/z 366 (M+H⁺); retention time 3.55 min (Condition 3 for high-performance liquid chromatography).

[0731] [Example 2-2-4]

Production of N-cyclopropyl-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-4)

[0732] [Formula 150]



[0733] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and cyclopropylamine in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

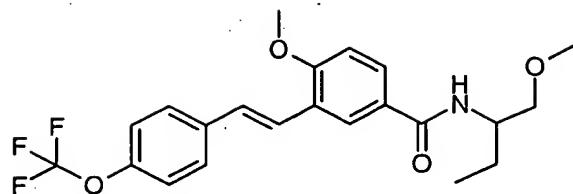
[0734] $^1\text{H-NMR}$ (270 MHz, CD_3OD) δ 0.59-0.70 (2H, m), 0.76-0.89 (2H, m), 2.78-2.90 (1H, m), 3.95 (3H, s), 7.06 (1H, d, J = 8.6 Hz), 7.25 (2H, d, J = 9.0 Hz), 7.26 (1H, d, J = 16.5 Hz), 7.48 (1H, d, J = 16.5 Hz), 7.64 (2H, d, J = 9.0 Hz), 7.76 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.11 (1H, d, J = 2.3 Hz).

[0735] ESI (LC/MS positive mode) m/z 378 ($\text{M}+\text{H}^+$); retention time 3.55 min (Condition 3 for high-performance liquid chromatography).

[0736] [Example 2-2-5]

Production of 4-methoxy-N-(1-methoxymethyl-propyl)-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-5)

[0737] [Formula 151]



[0738] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 2-amino-1-methoxybutane in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

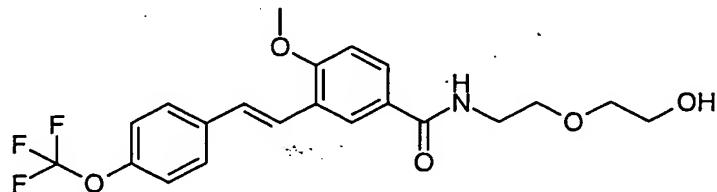
[0739] $^1\text{H-NMR}$ (270 MHz, CD_3OD) δ 1.48-1.80 (2H, m), 3.38 (3H, s), 3.40-3.56 (2H, m), 3.96 (3H, s), 4.10-4.25 (1H, m), 7.08 (1H, d, J = 8.8 Hz), 7.26 (2H, d, J = 8.5 Hz), 7.28 (1H, d, J = 16.9 Hz), 7.49 (1H, d, J = 16.9 Hz), 7.64 (2H, d, J = 8.5 Hz), 7.79 (1H, dd, J = 8.8 Hz, 2.3 Hz), 8.15 (1H, d, J = 2.3 Hz).

[0740] ESI (LC/MS positive mode) m/z 424 ($\text{M}+\text{H}^+$); retention time 3.72 min (Condition 3 for high-performance liquid chromatography).

[0741] [Example 2-2-6]

Production of N-[2-(2-hydroxyethoxy)-ethyl]-4-methoxy-3-[(E)-2-(4-chlorophenyl)-vinyl]-benzamide (compound 2-2-6)

[0742] [Formula 152]



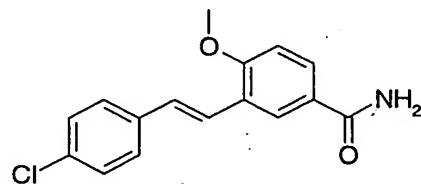
[0743] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 2-(2-aminoethoxy)-ethanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0744] ESI (LC/MS positive mode) m/z 426 (M+H⁺); retention time 3.09 min (Condition 3 for high-performance liquid chromatography).

[0745] [Example 2-2-7]

Production of 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxybenzamide (compound 2-2-7)

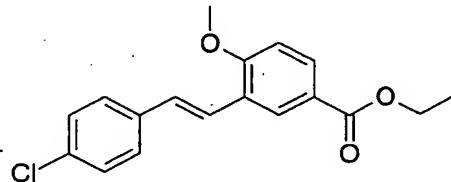
[0746] [Formula 153]



[0747] Step A

Preparation of ethyl 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxybenzoate

[0748] [Formula 154]



[0749] The captioned compound was synthesized from diethyl (4-chlorobenzyl)phosphonate and ethyl 3-formyl-4-

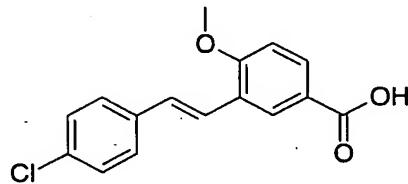
methoxybenzoate obtained in step C of Example 1-2-1 in accordance with the same procedure as in the methods described in step A of Example 2-2-1.

[0750] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 1.41 (3H, t, J = 7.2 Hz), 3.98 (3H, s), 4.38 (2H, q, J = 7.2 Hz), 6.92 (1H, d, J = 8.8 Hz), 7.15 (1H, d, J = 16.4 Hz), 7.32 (2H, d, J = 8.8 Hz), 7.41 (1H, d, J = 16.4 Hz), 7.47 (2H, d, J = 8.4 Hz), 7.95 (1H, dd, J = 8.8 Hz, 2.4 Hz), 8.26 (1H, d, J = 2.4 Hz).

[0751] Step B

Preparation of 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxybenzoic acid

[0752] [Formula 155]



[0753] The captioned compound was synthesized using methyl 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxybenzoate obtained in step A in accordance with the same procedure as in the manufacturing method described in step B of Example 2-2-1.

[0754] $^1\text{H-NMR}$ (400 MHz, DMSO-d_6) δ 3.94 (3H, s), 7.15 (1H, d, J = 8.8 Hz), 7.30 (1H, d, J = 16.6 Hz), 7.43 (2H, d, J = 8.4 Hz), 7.43 (1H, d, J = 16.6 Hz), 7.64 (2H, d, J = 8.4 Hz), 7.88 (1H, dd, J = 8.8 Hz, 2.1 Hz), 8.20 (1H, d, J = 2.1 Hz), 12.8 (s, 1H).

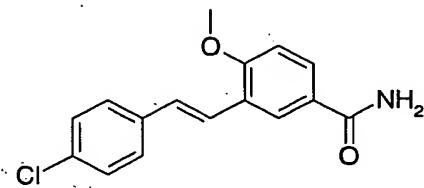
[0755] ESI (LC/MS positive mode) m/z 289, 291 (M+H^+);

retention time 4.00 min (Condition 1 for high-performance liquid chromatography).

[0756] Step C

Preparation of 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxy-benzamide

[0757] [Formula 156]



[0758] The captioned compound was synthesized from 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxy-benzoic acid obtained in step B in accordance with the same procedure as in the manufacturing method described in step G of Example 1-2-1.

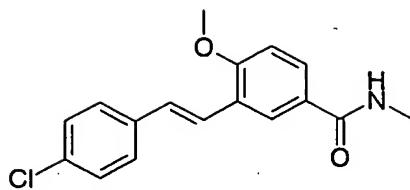
[0759] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 3.92 (3H, s), 7.10 (1H, d, J = 8.8 Hz), 7.30 (1H, d, J = 16.2 Hz), 7.43 (2H, d, J = 8.6 Hz), 7.43 (1H, d, J = 16.2 Hz), 7.61 (2H, d, J = 8.6 Hz), 7.83 (1H, dd, J = 8.8 Hz, 2.0 Hz), 7.93 (1H, brs), 8.21 (1H, d, J = 2.0 Hz).

[0760] ESI (LC/MS positive mode) m/z 288, 290 ($\text{M}+\text{H}^+$); retention time 3.48 min (Condition 1 for high-performance liquid chromatography).

[0761] [Example 2-2-8]

Production of 3-[(E)-2-(4-chlorophenyl)-vinyl]-4-methoxy-N-methyl-benzamide (compound 2-2-8)

[0762] [Formula 157]



[0763] The captioned compound was synthesized from 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxybenzoic acid and methylamine hydrochloride in accordance with the same procedure as in the manufacturing method described in step G of Example 1-2-1.

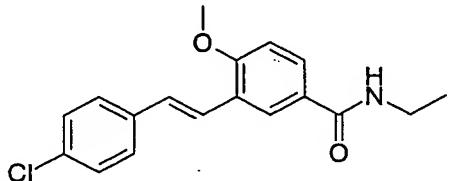
[0764] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 3.02 (3H, d, J = 4.6 Hz), 3.92 (3H, s), 6.16 (1H, bs), 6.90 (1H, d, J = 8.6 Hz), 7.12 (1H, d, J = 16.1 Hz), 7.32 (2H, d, J = 8.6 Hz), 7.40 (1H, d, J = 16.1 Hz), 7.45 (2H, d, J = 8.6 Hz), 7.65 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.01 (1H, d, J = 2.3 Hz).

[0765] ESI (LC/MS positive mode) m/z 302 ($\text{M}+\text{H}^+$); retention time 3.31 min (Condition 3 for high-performance liquid chromatography).

[0766] [Example 2-2-9]

Production of 3-[(E)-2-(4-chlorophenyl)-vinyl]-N-ethyl-4-methoxybenzamide (compound 2-2-9)

[0767] [Formula 158]



[0768] The captioned compound was synthesized from

3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxy-benzoic acid and ethylamine hydrochloride in accordance with the same procedure as in the manufacturing method described in step C of Example 1-2-3.

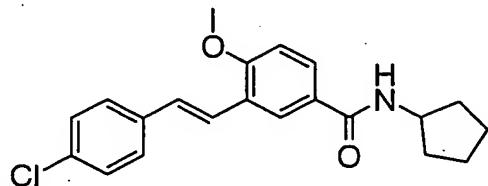
[0769] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 1.14 (3H, t, J = 7.2 Hz), 3.30 (2H, dq, J = 7.2 Hz, 6.9 Hz), 3.91 (3H, s), 7.11 (1H, d, J = 8.6 Hz), 7.27 (1H, d, J = 16.5 Hz), 7.43 (1H, d, J = 8.6 Hz), 7.44 (1H, d, J = 16.5 Hz), 7.44 (2H, d, J = 8.6 Hz), 7.62 (2H, d, J = 8.6 Hz), 7.80 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.16 (1H, d, J = 2.3 Hz), 8.42 (1H, bt, J = 5.3 Hz).

[0770] ESI (LC/MS positive mode) m/z 316, 318 ($\text{M}+\text{H}^+$); retention time 3.81 min (Condition 3 for high-performance liquid chromatography).

[0771] [Example 2-2-10]

Production of 3-[(E)-2-(4-chlorophenyl)-vinyl]-N-cyclopentyl-4-methoxy-benzamide (compound 2-2-10)

[0772] [Formula 159]



[0773] The captioned compound was synthesized from 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxy-benzoic acid and cyclopentylamine in accordance with the same procedure as in the manufacturing method described in step C of Example 1-2-3.

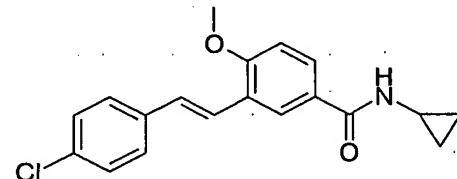
[0774] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 1.42-1.61 (4H, m), 1.61-1.80 (2H, m), 1.80-1.95 (2H, m), 3.91 (3H, s), 4.21-4.26 (1H, m), 7.10 (1H, d, J = 8.8 Hz), 7.28 (1H, d, J = 16.5 Hz), 7.43 (2H, d, J = 8.5 Hz), 7.43 (1H, d, J = 16.5 Hz), 7.63 (2H, d, J = 8.5 Hz), 7.81 (1H, dd, J = 8.8 Hz, 2.0 Hz), 8.14 (1H, d, J = 2.0 Hz), 8.21 (1H, bd, J = 7.2 Hz).

[0775] ESI (LC/MS positive mode) m/z 356, 358 ($\text{M}+\text{H}^+$); retention time 4.20 min (Condition 3 for high-performance liquid chromatography).

[0776] [Example 2-2-11]

Production of 3-[(E)-2-(4-chlorophenyl)-vinyl]-N-cyclopropyl-4-methoxy-benzamide (compound 2-2-11)

[0777] [Formula 160]



[0778] The captioned compound was synthesized from 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxy-benzoic acid and cyclopropylamine in accordance with the same procedure as in the manufacturing method described in step C of Example 1-2-3.

[0779] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 0.50-0.62 (2H, m), 0.62-0.78 (2H, m), 2.74-2.92 (1H, m), 3.91 (3H, s), 7.10 (1H, d, J = 8.7 Hz), 7.25 (1H, d, J = 16.5 Hz), 7.43 (1H, d, J = 16.5 Hz), 7.44 (2H, d, J = 8.6 Hz), 7.62 (2H, d, J =

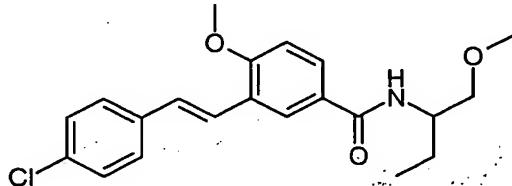
8.6 Hz), 7.78 (1H, dd, J = 8.7 Hz, 2.2 Hz), 8.12 (1H, d, J = 2.2 Hz), 8.37 (1H, bd, J = 4.0 Hz).

[0780] ESI (LC/MS positive mode) m/z 328, 330 (M+H⁺); retention time 3.82 min (Condition 3 for high-performance liquid chromatography).

[0781] [Example 2-2-12]

Production of 3-[(E)-2-(4-chlorophenyl)-vinyl]-4-methoxy-N-(1-methoxymethyl-propyl)-benzamide (compound 2-2-12)

[0782] [Formula 161]



[0783] The captioned compound was synthesized from 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxy-benzoic acid and 2-amino-1-methoxybutane in accordance with the same procedure as in the manufacturing method described in step C of Example 1-2-3.

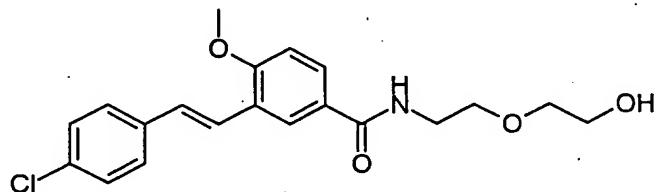
[0784] ¹H-NMR (270 MHz, CD₃OD) δ 0.98 (3H, t, J = 6.6 Hz), 1.48-1.80 (2H, m), 3.37 (3H, s), 3.40-3.56 (2H, m), 3.94 (3H, s), 4.11-4.25 (1H, m), 7.05 (1H, d, J = 8.6 Hz), 7.22 (1H, d, J = 16.7 Hz), 7.33 (2H, d, J = 8.5 Hz), 7.46 (1H, d, J = 16.7 Hz), 7.51 (2H, d, J = 8.5 Hz), 7.78 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.13 (1H, d, J = 2.3 Hz).

[0785] ESI (LC/MS positive mode) m/z 374, 376 (M+H⁺); retention time 4.02 min (Condition 3 for high-performance liquid chromatography).

[0786] [Example 2-2-13]

Production of 3-[(E)-2-(4-chlorophenyl)-vinyl]-N-[2-(2-hydroxyethoxy)-ethyl]-4-methoxy-benzamide (compound 2-2-13)

[0787] [Formula 162]



[0788] The captioned compound was synthesized from 3-[(E)-2-(4-chlorophenyl)vinyl]-4-methoxy-benzoic acid and 2-(2-aminoethoxy)-ethanol in accordance with the same procedure as in the manufacturing method described in step C of Example 1-2-3.

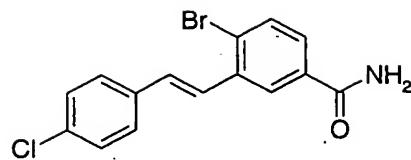
¹H-NMR (270 MHz, CD₃OD) δ 3.54-3.73 (8H, m), 3.95 (3H, s), 7.06 (1H, d, J = 8.8 Hz), 7.23 (1H, d, J = 16.8 Hz), 7.34 (2H, d, J = 8.2 Hz), 7.46 (1H, d, J = 16.8 Hz), 7.53 (2H, d, J = 8.2 Hz), 7.78 (1H, dd, J = 8.8 Hz, 2.1 Hz), 8.13 (1H, d, J = 2.1 Hz).

[0789] ESI (LC/MS positive mode) m/z 376, 378 (M+H⁺); retention time 3.37 min (Condition 3 for high-performance liquid chromatography).

[0790] [Example 2-2-14]

Production of 4-bromo-3-[(E)-2-(4-chlorophenyl)-vinyl]-benzamide (compound 2-2-14)

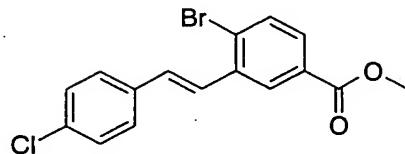
[0791] [Formula 163]



[0792] Step A

Preparation of methyl 4-bromo-3-[(E)-2-(4-chlorophenyl)-vinyl]-benzoate

[0793] [Formula 164]



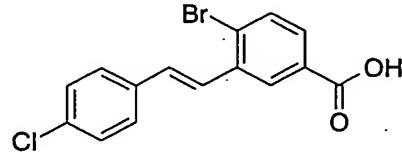
[0794] The captioned compound was synthesized from diethyl 4-chlorobenzylphosphonate and methyl 3-formyl-4-bromobenzoate in accordance with the same procedure as in the manufacturing method described in step A of Example 2-2-1.

[0795] ESI (LC/MS positive mode) m/z 351, 353 (M+H⁺); retention time 4.77 min (Condition 1 for high-performance liquid chromatography).

[0796] Step B

Preparation of 4-bromo-3-[(E)-2-(4-chlorophenyl)-vinyl]-benzoic acid

[0797] [Formula 165]



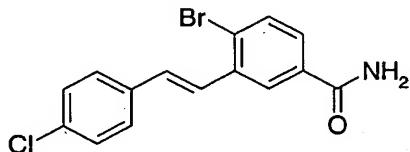
[0798] The captioned compound was synthesized from methyl 4-bromo-3-[(E)-2-(4-chlorophenyl)-vinyl]-benzoate obtained in step A in accordance with the same procedure as in the manufacturing method described in step B of Example 2-2-1.

[0799] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 7.37 (1H, d, J = 16.2 Hz), 7.45 (1H, d, J = 16.2 Hz), 7.48 (2H, d, J = 8.6 Hz), 7.72 (2H, d, J = 8.6 Hz), 7.76-7.84 (2H, m), 8.32 (1H, d, J = 2.0 Hz), 13.32 (1H, bs).

[0800] Step C

Preparation of 4-bromo-3-[(E)-2-(4-chlorophenyl)-vinyl]-benzamide (compound 2-2-14)

[0801] [Formula 166]



[0802] The captioned compound was synthesized from 4-bromo-3-[(E)-2-(4-chlorophenyl)-vinyl]-benzoic acid obtained in step B in accordance with the same procedure as in the manufacturing method described in step C of Example 2-2-1.

[0803] $^1\text{H-NMR}$ (400 MHz, CD_3OD) δ 7.26 (1H, d, J = 16.1 Hz), 7.39 (2H, d, J = 8.8 Hz), 7.50 (1H, d, J = 16.1 Hz), 7.59 (2H, d, J = 8.8 Hz), 7.65 (1H, dd, J = 8.3 Hz, 1.9 Hz), 7.72 (1H, d, J = 8.3 Hz), 8.27 (1H, d, J = 1.9 Hz).

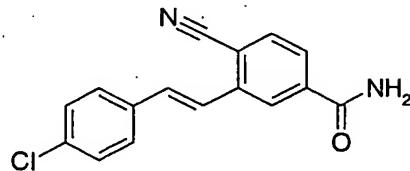
[0804] ESI (LC/MS positive mode) 336, 338 ($\text{M}+\text{H}^+$); retention time 3.78 min (Condition 1 for high-performance

liquid chromatography).

[0805] [Example 2-2-15]

Production of 3-[*(E*)-2-(4-chlorophenyl)-vinyl]-4-cyanobenzamide (compound 2-2-15)

[0806] [Formula 167]



[0807] The captioned compound was synthesized from 4-bromo-3-[(E)-2-(4-chlorophenyl)-vinyl]-benzamide obtained in Example 2-2-14 in accordance with the same procedure as in the manufacturing method described in step D of Example 1-1-1.

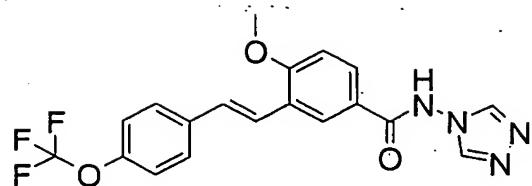
[0808] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 7.42 (1H, d, J = 16.4 Hz), 7.52 (2H, d, J = 8.4 Hz), 7.64 (1H, d, J = 16.4 Hz), 7.71 (2H, d, J = 8.4 Hz), 7.76 (1H, bs), 7.89 (1H, dd, J = 8.3 Hz, 1.3 Hz), 7.97 (1H, d, J = 8.3 Hz), 8.28 (1H, bs), 8.45 (1H, d, J = 1.3 Hz).

[0809] ESI (LC/MS positive mode) 324, 326 ($M+H^+$);
retention time 3.44 min (Condition 1 for high-performance
liquid chromatography).

[0810] [Example 2-2-16]

Production of 4-methoxy-N-[1,2,4]triazol-4-yl-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]benzamide (compound 2-2-16)

[0811] [Formula 168]



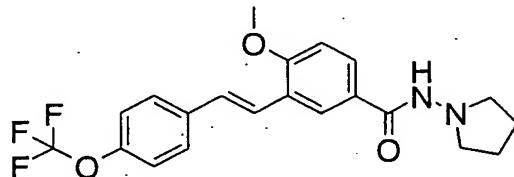
[0812] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 4-amino-1,2,4-triazole in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0813] ESI (LC/MS positive mode) m/z 405 (M+H⁺); retention time 2.75 min (Condition 2 for high-performance liquid chromatography).

[0814] [Example 2-2-17]

Production of 4-methoxy-N-pyrrolidin-1-yl-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]benzamide (compound 2-2-17)

[0815] [Formula 169]



[0816] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 1-aminopyrrolidine hydrochloride in accordance with the same procedure as in the methods

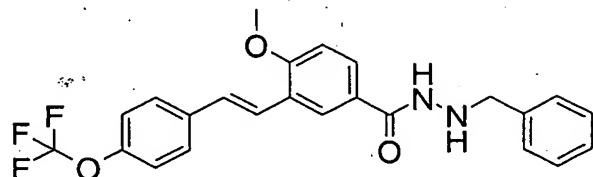
described in step C of Example 1-2-3.

[0817] ESI (LC/MS positive mode) m/z 407 (M+H⁺);
retention time 2.44 min (Condition 2 for high-performance
liquid chromatography).

[0818] [Example 2-2-18]

Production of 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]benzoic acid N'-benzylhydrazide (compound 2-2-18)

[0819] [Formula 170]



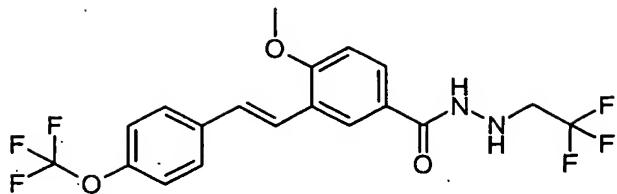
[0820] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and benzylhydrazine hydrochloride in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0821] ESI (LC/MS positive mode) m/z 443 (M+H⁺);
retention time 3.57 min (Condition 2 for high-performance
liquid chromatography).

[0822] [Example 2-2-19]

Production of 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]benzoic acid N'-(2,2,2-trifluoroethyl)hydrazide (compound 2-2-19)

[0823] [Formula 171]



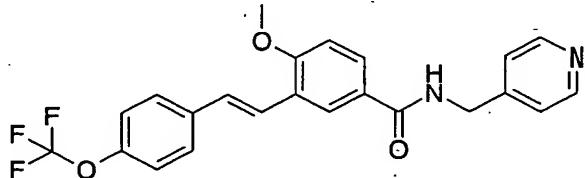
[0824] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 2,2,2-trifluoroethylhydrazine in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0825] ESI (LC/MS positive mode) m/z 435 (M+H⁺); retention time 3.57 min (Condition 2 for high-performance liquid chromatography).

[0826] [Example 2-2-20]

Production of 4-methoxy-N-pyridin-4-ylmethyl-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-20)

[0827] [Formula 172]



[0828] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 4-(aminomethyl)pyridine in accordance with the same procedure as in the methods

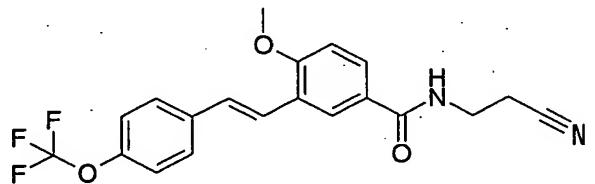
described in step C of Example 1-2-3.

[0829] ESI (LC/MS positive mode) m/z 429 (M+H⁺);
retention time 2.67 min (Condition 3 for high-performance
liquid chromatography).

[0830] [Example 2-2-21]

Production of N-(2-cyanoethyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-21)

[0831] [Formula 173]



[0832] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 3-aminopropionitrile in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0833] ¹H-NMR (270 MHz, CDCl₃) δ 2.70 (2H, t, J = 6.0 Hz), 3.66 (2H, q, J = 6.0 Hz), 3.87 (3H, s), 6.86 (1H, d, J = 8.6 Hz), 7.09 (1H, d, J = 16.5 Hz), 7.13 (2H, d, J = 8.9 Hz), 7.33 (1H, d, J = 16.5 Hz), 7.47 (2H, d, J = 8.9 Hz), 7.60 (1H, dd, J = 8.6 Hz, 2.3 Hz), 7.97 (1H, d, J = 2.3 Hz).

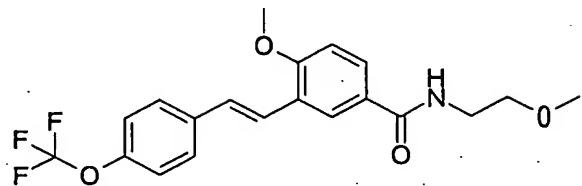
[0834] ESI (LC/MS positive mode) m/z 391 (M+H⁺);
retention time 3.42 min (Condition 3 for high-performance
liquid chromatography).

[0835] [Example 2-2-22]

Production of 4-methoxy-N-(2-methoxyethyl)-3-[(E)-2-(4-

trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-22)

[0836] [Formula 174]



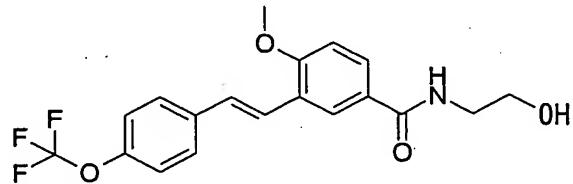
[0837] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 2-methoxyethylamine in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0838] ESI (LC/MS positive mode) m/z 396 (M+H⁺); retention time 3.45 min (Condition 3 for high-performance liquid chromatography).

[0839] [Example 2-2-23]

Production of N-(2-hydroxyethyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]-benzamide (compound 2-2-23)

[0840] [Formula 175]



[0841] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 2-aminoethanol in accordance with the same procedure as in the methods

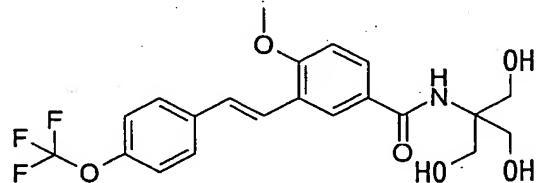
described in step C of Example 1-2-3.

[0842] ESI (LC/MS positive mode) m/z 382 (M+H⁺);
retention time 3.08 min (Condition 3 for high-performance
liquid chromatography).

[0843] [Example 2-2-24]

Production of N-(2-hydroxy-1,1-bis-hydroxymethyl-ethyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide

[0844] [Formula 176]



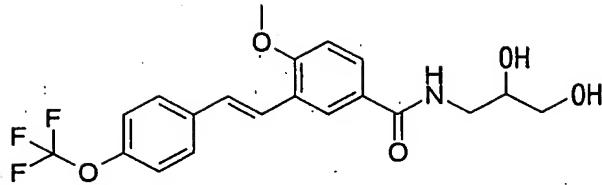
[0845] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and tris(hydroxymethyl)aminomethane in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0846] ESI (LC/MS positive mode) m/z 442 (M+H⁺);
retention time 3.37 min (Condition 1 for high-performance
liquid chromatography).

[0847] [Example 2-2-25]

Production of N-(2,3-dihydroxy-propyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-25)

[0848] [Formula 177]



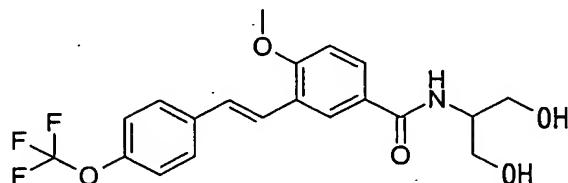
[0849] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 3-amino-1,2-propanediol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0850] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 3.20-3.30 (1H, m), 3.30-3.50 (3H, m), 3.60-3.75 (1H, m), 3.92 (3H, s), 4.61 (1H, t, J = 5.6 Hz), 4.85 (1H, d, J = 4.6 Hz), 7.13 (1H, d, J = 8.5 Hz), 7.30-7.50 (4H, m), 7.72 (2H, d, J = 8.9 Hz), 7.82 (1H, dd, J = 8.5 Hz, 2.0 Hz), 8.21 (1H, d, J = 2.0 Hz), 8.41 (1H, bs).

[0851] ESI (LC/MS positive mode) m/z 412 ($\text{M}+\text{H}^+$); retention time 3.33 min (Condition 1 for high-performance liquid chromatography).

[0852] [Example 2-2-26]
Production of N-(2-hydroxy-1-hydroxymethyl-ethyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-26)

[0853] [Formula 178]



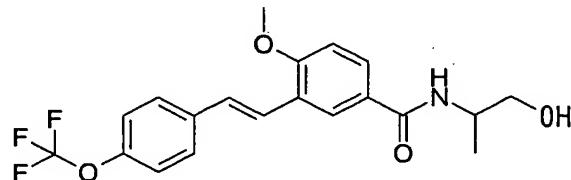
[0854] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and 2-amino-1,3-propanediol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0855] ESI (LC/MS positive mode) m/z 412 (M+H⁺); retention time 3.29 min (Condition 1 for high-performance liquid chromatography).

[0856] [Example 2-2-27]

Production of N-(2-hydroxy-1-methyl-ethyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-27)

[0857] [Formula 179]



[0858] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and (±)-2-amino-1-propanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

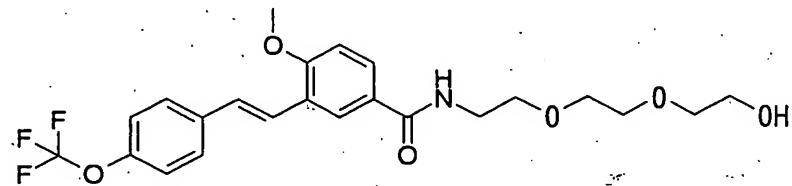
[0859] ESI (LC/MS positive mode) m/z 396 (M+H⁺); retention time 3.21 min (Condition 1 for high-performance liquid chromatography).

[0860] [Example 2-2-28]

Production of N-{2-[2-(2)-hydroxy-ethoxy)-ethoxy}-

ethyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-28)

[0861] [Formula 180]



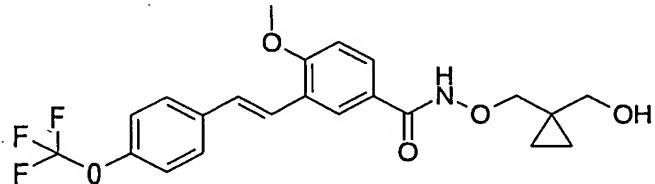
[0862] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]-benzoic acid obtained in step B of Example 2-2-1 and 2-[2-(2-hydroxyethoxy)ethoxy]ethylamine in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0863] ESI (LC/MS positive mode) m/z 470 (M+H⁺); retention time 3.43 min (Condition 1 for high-performance liquid chromatography).

[0864] [Example 2-2-29]

Production of N-(1-hydroxymethyl-cyclopropylmethoxy)-4-methoxy-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide (compound 2-2-29)

[0865] [Formula 181]



[0866] The captioned compound was synthesized from

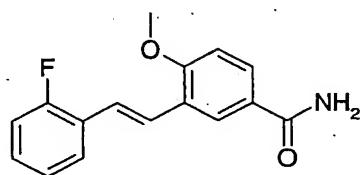
4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]-benzoic acid obtained in step B of Example 2-2-1 and O-(3-hydroxy-2-cyclopropylidene)propyl-hydroxylamine in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0867] ESI (LC/MS positive mode) m/z 438 (M+H⁺); retention time 3.64 min (Condition 1 for high-performance liquid chromatography).

[0868] [Example 2-2-30]

Production of 3-[(E)-2-(2-fluorophenyl)-vinyl]-4-methoxybenzamide (compound 2-2-30)

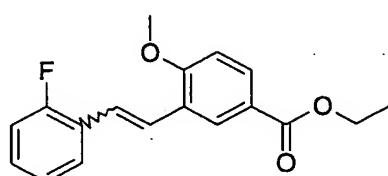
[0869] [Formula 182]



[0870] Step A

Preparation of ethyl 3-[(E)-2-(2-fluorophenyl)-vinyl]-4-methoxybenzoate

[0871] [Formula 183]



[0872] N,N-Dimethylformamide (5 mL) was added to 1.0 g

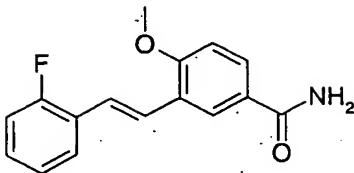
of polymer-supported triphenylphosphine (produced by Fluka, CAS registry number 39319-11-4) and 1.1 g of 2-fluorobenzyl bromide, and the mixture was stirred for 10 hours at 80°C. The reaction mixture was filtered, and then washed with N,N-dimethylformamide, dichloromethane, and methanol. The residue was dried under reduced pressure to prepare polymer-supported (2-fluorobenzyl)triphenylphosphonium bromide. This product (144 mg) was added to a methanol solution (2 mL) of 30 mg of ethyl 3-formyl-4-methoxybenzoate obtained in step C of Example 1-2-1. After 80 μ L of 28% sodium methoxide was added, the reactor was sealed, and the mixture was stirred for 4 hours at 70°C. The residue was diluted with ethyl acetate, washed with purified water, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and then the filtrate was concentrated under reduced pressure. The residue was dried under reduced pressure to obtain 33 mg (80%) of ethyl 3-[2-(2-fluorophenyl)-vinyl]-4-methoxybenzoate.

[0873] ESI (LC/MS positive mode) m/z 287 (M+H⁺); retention time 3.67 min (Condition 1 for high-performance liquid chromatography).

[0874] Step B

Preparation of 3-[(E)-2-(2-fluorophenyl)-vinyl]-4-methoxybenzamide

[0875] [Formula 184]



[0876] Ethyl 3-[2-(2-fluorophenyl)-vinyl]-4-methoxybenzoate (30 mg) obtained in step A was dissolved in 3 mL of carbon tetrachloride. Iodine (3 mg) was added to the solution, and the mixture was stirred for 7 days at room temperature. The reaction solution was diluted with ethyl acetate, washed with a saturated aqueous solution of sodium disulfite, and then with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was dissolved in 2 mL of methanol, 100 μ L of a 20% aqueous solution of potassium hydroxide was added to the solution, and the mixture was stirred for 3 hours at 60°C. To the reaction mixture, 0.1M hydrochloric acid was added little by little until the mixture became nearly pH 2. Then, the mixture was diluted with ethyl acetate, washed with purified water and a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was dissolved in 5 mL of N,N-dimethylformamide, and 11 mg of ammonium chloride, 24 mg of benzotriazol-1-ol monohydrate,

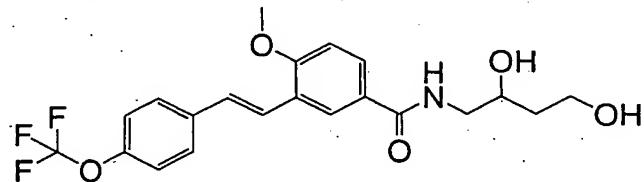
30 mg of (3-dimethylaminopropyl)ethylcarbodiimide hydrochloride, and 54 μ L of N,N-diisopropylethylamine were added to the solution. The resulting solution was stirred for 15 hours at room temperature, and then 5 mL of 0.1M hydrochloric acid was added. This mixture was extracted with ethyl acetate twice, whereafter the organic layer combined was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The residue was washed with ethanol, and then dried under reduced pressure to obtain 14 mg (51%) of 3-[(E)-2-(2-fluorophenyl)-vinyl]-4-methoxybenzamide.

[0877] ESI (LC/MS positive mode), m/z 272 ($M+H^+$); retention time 2.84 min (Condition 3 for high-performance liquid chromatography).

[0878] [Example 2-2-31]

Production of N-(2,4-dihydroxybutyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzamide (compound 2-2-31)

[0879] [Formula 185]



[0880] 4-Methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid (814 mg) obtained in step B of Example 2-2-1 was dissolved in 9 μ L of N,N-dimethylformamide and 10 mL of dichloromethane. Oxaly

chloride (0.32 mL) was added little by little to the solution, and the mixture was stirred for 4 hours at room temperature. The reaction mixture was distilled under reduced pressure, and dried to obtain 850 mg of a light yellow solid. This solid (200 mg) and 100 mg of 4-amino-3-hydroxybutyric acid were dissolved in 2 mL of N,N-dimethylformamide. N,N-Diisopropylethylamine (293 μ L) was added to this solution, and the mixture was stirred overnight at room temperature. The reaction mixture was purified by preparative high-performance liquid chromatography to obtain 55 mg (22%) of 3-hydroxy-4-{4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoylamino}butyric acid.

[0881] The obtained 3-hydroxy-4-{4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoylamino}butyric acid (27 mg) and 15 μ L of N-methylmorpholine were dissolved in 3 mL of tetrahydrofuran under an atmosphere of nitrogen, and the solution was cooled to -15°C. Ethyl chloroformate (13 μ L) was added to the solution, the mixture was stirred for 15 minutes, and then 18.4 mg of lithium boron hydride was added. After the mixture was stirred for 30 minutes at -15°C, 1 mL of water was added, and the reaction was quenched. The reaction mixture was purified by preparative high-performance liquid chromatography to obtain 21 mg (78%) of N-(2,4-dihydroxybutyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzamide.

[0882] 1 H-NMR (400 MHz, DMSO-d₆) δ 1.40-1.51 (1H, m), 1.56-1.68 (1H, m), 3.19-3.40 (4H, m), 3.45-3.60 (2H, m),

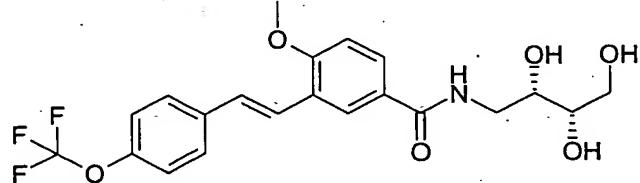
3.70-3.80 (1H, m), 3.92 (3H, s), 7.12 (1H, d, $J = 8.6$ Hz), 7.33 (1H, d, $J = 16.6$ Hz), 7.37 (2H, d, $J = 8.5$ Hz), 7.45 (1H, d, $J = 16.6$ Hz), 7.72 (2H, d, $J = 8.5$ Hz), 7.83 (1H, dd, $J = 8.6$ Hz, 2.1 Hz), 8.20 (1H, d, $J = 2.1$ Hz), 8.36 (1H, bt, $J = 5.1$ Hz).

[0883] ESI (LC/MS positive mode) 426 ($M+H^+$); retention time 3.27 min (Condition 1 for high-performance liquid chromatography).

[0884] [Example 2-2-32]

Production of 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-N-((2S,3S)-2,3,4-trihydroxy-butyl)benzamide (compound 2-2-32)

[0885] [Formula 186]



[0886] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]-benzoic acid obtained in step B of Example 2-2-1 and (2S,3S)-4-amino-1,2,3-butanetriol (CAS registry number: 168113-19-7) in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0887] 1H -NMR (270 MHz, DMSO- d_6) δ 3.24-3.35 (1H, m), 3.38-3.47 (4H, m), 3.67-3.72 (1H, m), 3.91 (3H, s), 4.42-4.46 (2H, m), 4.54 (1H, d, $J = 5.9$ Hz), 7.11 (1H, d, $J = 8.8$ Hz), 7.30-7.37 (3H, m), 7.43 (1H, d, $J = 16.6$ Hz), 7.71

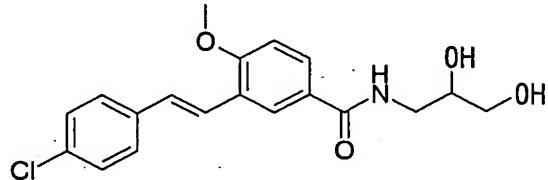
(2H, d, J = 8.8 Hz), 7.82 (1H, dd, J = 8.8 Hz, 2.4 Hz), 8.19 (1H, d, J = 2.4 Hz), 8.39 (1H, t, J = 5.9 Hz).

[0888] ESI (LC/MS positive mode) m/z 442 (M+H⁺); retention time 2.35 min (Condition 2 for high-performance liquid chromatography).

[0889] [Example 2-2-33]

Production of N-(2,3-dihydroxy-propyl)-4-methoxy-3-[(E)-2-(4-chlorophenyl)-vinyl]benzamide (compound 2-2-33)

[0890] [Formula 187]



[0891] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-chlorophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-7 and 3-amino-1,2-propanediol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

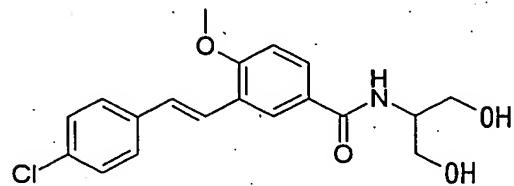
[0892] ¹H-NMR (270 MHz, DMSO-d₆) δ 3.18-3.24 (1H, m), 3.30-3.44 (3H, m), 3.62-3.67 (1H, m), 3.91 (3H, s), 4.58 (1H, t, J = 5.9 Hz), 4.83 (1H, d, J = 4.9 Hz), 7.11 (1H, d, J = 8.8 Hz), 7.29 (1H, d, J = 16.6 Hz), 7.41-7.45 (3H, m), 7.61 (2H, d, J = 8.8 Hz), 7.82 (1H, dd, J = 8.8 Hz, 2.0 Hz), 8.19 (1H, d, J = 2.0 Hz), 8.38 (1H, t, J = 5.6 Hz).

[0893] ESI (LC/MS positive mode) m/z 362, 364 (M+H⁺); retention time 3.10 min (Condition 1 for high-performance liquid chromatography).

[0894] [Example 2-2-34]

Production of N-(2-hydroxy-1-hydroxymethyl-ethyl)-4-methoxy-3-[(E)-2-(4-chlorophenyl)-vinyl]benzamide (compound 2-2-34)

[0895] [Formula 188]



[0896] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-chlorophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-7 and 2-amino-1,3-propanediol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

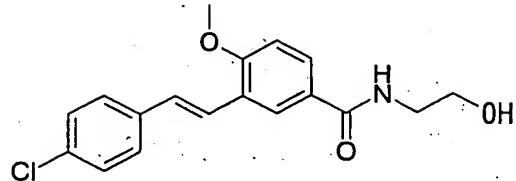
[0897] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 3.54 (4H, t, J = 5.9 Hz), 3.92 (3H, s), 3.98 (1H, dt, J = 8.1 Hz, 5.9 Hz), 4.66 (2H, t, J = 5.9 Hz), 7.11 (1H, d, J = 8.8 Hz), 7.29 (1H, d, J = 16.6 Hz), 7.41-7.45 (3H, m), 7.62 (2H, d, J = 8.3 Hz), 7.83 (1H, dd, J = 8.8 Hz, 2.0 Hz), 7.91 (1H, d, J = 8.1 Hz), 8.17 (1H, d, J = 2.0 Hz).

[0898] ESI (LC/MS positive mode) m/z 362, 364 ($\text{M}+\text{H}^+$); retention time 3.07 min (Condition 1 for high-performance liquid chromatography).

[0899] [Example 2-2-35]

Production of N-(2-hydroxyethyl)-4-methoxy-3-[(E)-2-(4-chlorophenyl)-vinyl]benzamide (compound 2-2-35)

[0900] [Formula 189]



[0901] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-chlorophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-7 and 2-aminoethanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

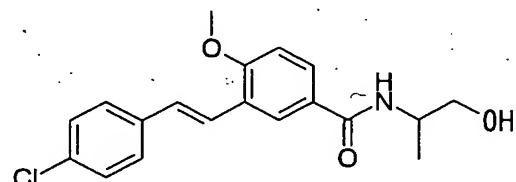
[0902] $^1\text{H-NMR}$ (270 MHz, DMSO-d_6) δ 3.31-3.37 (2H, m), 3.53 (2H, dt, J = 6.3 Hz, 5.8 Hz), 3.91 (3H, s), 4.74 (1H, t, J = 5.8 Hz), 7.11 (1H, d, J = 8.8 Hz), 7.29 (1H, d, J = 16.3 Hz), 7.41-7.45 (3H, m), 7.61 (2H, d, J = 8.6 Hz), 7.82 (1H, dd, J = 8.8 Hz, 2.4 Hz), 8.18 (1H, d, J = 2.4 Hz), 8.39 (1H, t, J = 5.4 Hz).

[0903] ESI (LC/MS positive mode) m/z 332, 334 (M+H^+); retention time 3.25 min (Condition 1 for high-performance liquid chromatography).

[0904] [Example 2-2-36]

Production of N-(2-hydroxyethyl-1-methyl-ethyl)-4-methoxy-3-[(E)-2-(4-chlorophenyl)-vinyl]benzamide (compound 2-2-36)

[0905] [Formula 190]



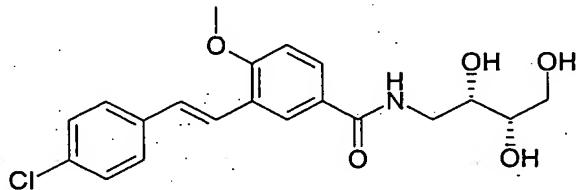
[0906] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-chlorophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-7 and (\pm)-2-amino-1-propanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0907] ESI (LC/MS positive mode) m/z 346, 348 ($M+H^+$); retention time 3.36 min (Condition 1 for high-performance liquid chromatography).

[0908] [Example 2-2-37]

Production of 3-[(E)-2-(4-chlorophenyl)-vinyl]-4-methoxy-N-((2S,3S)-2,3,4-trihydroxy-butyl)benzamide (compound 2-2-37)

[0909] [Formula 191]



[0910] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-chlorophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-7 and (2S,3S)-4-amino-1,2,3-butanetriol (CAS registry number: 168113-19-7) in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0911] 1H -NMR (270 MHz, DMSO- d_6) δ 3.24-3.29 (1H, m), 3.38-3.47 (4H, m), 3.67-3.71 (1H, m), 3.90 (3H, s), 4.41-4.46 (2H, m), 4.53 (1H, d, J = 5.4 Hz), 7.11 (1H, d, J = 8.8 Hz), 7.28 (1H, d, J = 16.6 Hz), 7.40-7.45 (3H, m), 7.61

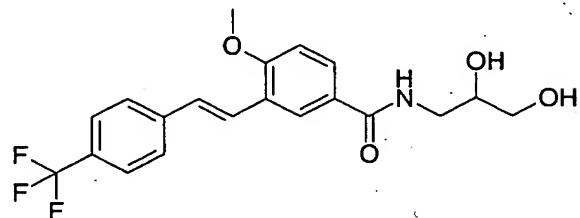
(2H, d, J = 8.8 Hz), 7.81 (1H, dd, J = 8.8 Hz, 2.0 Hz), 8.18 (1H, d, J = 2.0 Hz), 8.37 (1H, t, J = 5.6 Hz).

[0912] ESI (LC/MS positive mode) m/z 392, 394 (M+H⁺); retention time 2.11 min (Condition 2 for high-performance liquid chromatography).

[0913] [Example 2-2-38]

Production of N-(2,3-dihydroxy-propyl)-4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzamide (compound 2-2-38)

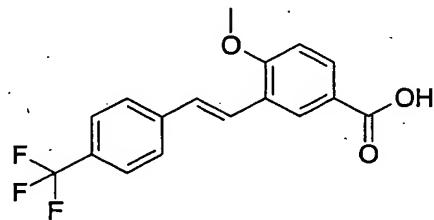
[0914] [Formula 192]



[0915] Step A

Preparation of 4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzoic acid

[0916] [Formula 193]



[0917] The captioned compound was synthesized from ethyl 4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzoate, which had been synthesized from diethyl (4-trifluoromethylbenzyl)phosphonate and ethyl 3-formyl-4-

methoxybenzoate obtained in step C of Example 1-2-1, in accordance with the same procedure as in the methods described in step B of Example 2-2-1.

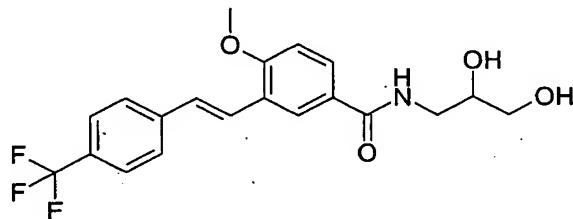
[0918] $^1\text{H-NMR}$ (270 MHz, CD_3OD) δ 3.99 (3H, s), 7.10 (1H, d, J = 8.6 Hz), 7.28 (1H, d, J = 16.5 Hz), 7.60 (1H, d, J = 16.5 Hz), 7.64 (2H, d, J = 8.6 Hz), 7.73 (2H, d, J = 8.8 Hz), 7.98 (1H, dd, J = 2.3 Hz, 8.6 Hz), 8.30 (1H, d, J = 2.3 Hz).

[0919] EI-MS (positive mode) m/z 322 (M^+).

Step B

Preparation of N-(2,3-dihydroxy-propyl)-4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzamide

[0920] [Formula 194]



[0921] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzoic acid obtained in step A of Example 2-2-38 and 3-amino-1,2-propanediol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0922] $^1\text{H-NMR}$ (270 MHz, CD_3OD) δ 3.43 (1H, dd, J = 6.9 Hz, 13.9 Hz), 3.51-3.63 (3H, m), 3.80-3.89 (1H, m), 3.97 (3H, s), 7.10 (1H, d, J = 8.9 Hz), 7.33 (1H, d, J = 16.5 Hz), 7.62 (1H, d, J = 16.5 Hz), 7.64 (2H, d, J = 8.6 Hz), 7.73 (2H, d, J = 8.6 Hz), 7.82 (1H, dd, J = 2.0 Hz, 8.9 Hz),

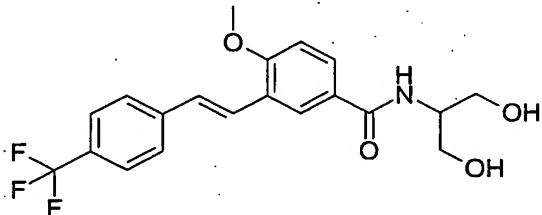
8.19 (1H, d, J = 2.0 Hz).

[0923] ESI (LC/MS positive mode) m/z 396 (M+H⁺);
retention time 2.87 min (Condition 3 for high-performance
liquid chromatography).

[0924] [Example 2-2-39]

Production of N-(2-hydroxy-1-hydroxymethyl-ethyl)-4-
methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzamide
(compound 2-2-39)

[0925] [Formula 195]



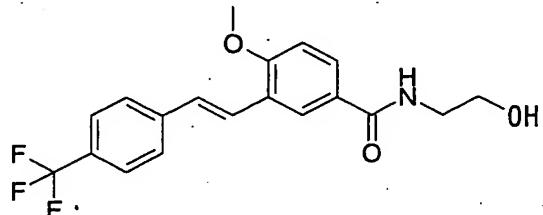
[0926] The captioned compound was synthesized from
4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzoic
acid obtained in step A of Example 2-2-38 and 2-amino-1,3-
propanediol in accordance with the same procedure as in the
methods described in step C of Example 1-2-3.

[0927] ¹H-NMR (270 MHz, CD₃OD) δ 3.75 (4H, d, J = 5.6
Hz), 3.93 (3H, s), 4.19 (1H, quint., J = 5.6 Hz), 7.09 (1H,
d, J = 8.6 Hz), 7.34 (1H, d, J = 16.5 Hz), 7.57-7.66 (3H,
m), 7.72 (2H, d, J = 8.6 Hz), 7.84 (1H, dd, J = 2.3 Hz, 8.6
Hz), 8.21 (1H, d, J = 2.3 Hz).

[0928] ESI (LC/MS positive mode) m/z 396 (M+H⁺);
retention time 2.84 min (Condition 3 for high-performance
liquid chromatography).

[0929] [Example 2-2-40]

Production of N-(2-hydroxyethyl)-4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)-vinyl]benzamide (compound 2-2-40)
[0930] [Formula 196]



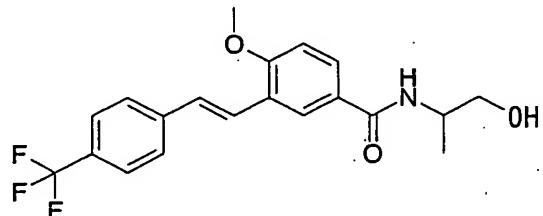
[0931] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-38 and 2-aminoethanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0932] ESI (LC/MS positive mode) m/z 366 (M+H⁺); retention time 2.58 min (Condition 2 for high-performance liquid chromatography).

[0933] [Example 2-2-41]

Production of N-(2-hydroxy-1-methylethyl)-4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)-vinyl]benzamide (compound 2-2-41)

[0934] [Formula 197]



[0935] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzoic

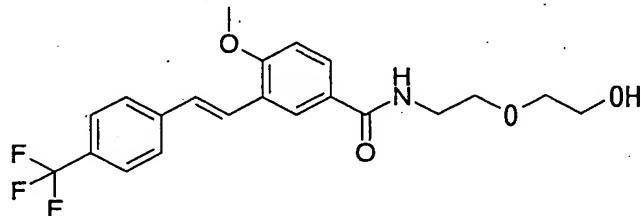
acid obtained in step B of Example 2-2-38 and (\pm)-2-amino-1-propanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0936] ESI (LC/MS positive mode) m/z 380 ($M+H^+$);
retention time 2.73 min (Condition 2 for high-performance liquid chromatography).

[0937] [Example 2-2-42]

Production of N-[2-(2-hydroxyethoxy)-ethyl]-4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)-vinyl]benzamide (compound 2-2-42)

[0938] [Formula 198]



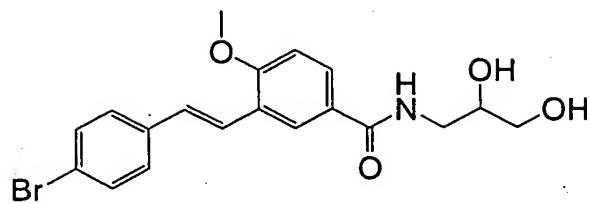
[0939] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-38 and 2-(2-aminoethoxy)ethanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0940] ESI (LC/MS positive mode) m/z 410 ($M+H^+$);
retention time 2.59 min (Condition 2 for high-performance liquid chromatography).

[0941] [Example 2-2-43]

Production of N-(2,3-dihydroxypropyl)-4-methoxy-3-[(E)-2-(4-bromophenyl)vinyl]-4-benzamide (compound 2-2-43)

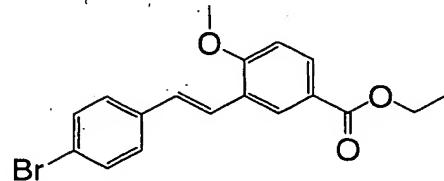
[0942] [Formula 199]



[0943] Step A

Preparation of ethyl 3-(E)-2-(4-bromophenyl)vinyl]-4-methoxybenzoate

[0944] [Formula 200]



[0945] The captioned compound was synthesized from diethyl (4-bromobenzyl)phosphonate and ethyl 3-formyl-4-methoxybenzoate obtained in step C of Example 1-2-1 in accordance with the same procedure as in the methods described in step A of Example 2-2-1.

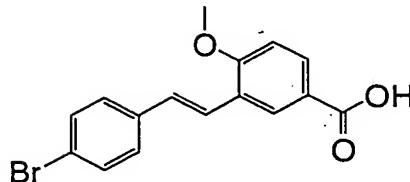
[0946] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 1.41 (3H, t, $J = 7.3$ Hz), 3.95 (3H, s), 4.38 (2H, q, $J = 7.3$ Hz), 6.92 (1H, d, $J = 8.6$ Hz), 7.13 (1H, d, $J = 16.6$ Hz), 7.41 (2H, d, $J = 8.5$ Hz), 7.42 (1H, d, $J = 16.6$ Hz), 7.48 (2H, d, $J = 8.5$ Hz), 7.96 (1H, dd, $J = 8.6$ Hz, 2.1 Hz), 8.26 (1H, d, $J = 2.1$ Hz).

[0947] ESI (LC/MS positive mode) 361, 363 ($\text{M}+\text{H}^+$); retention time 4.12 min (Condition 2 for high-performance liquid chromatography).

[0948] Step B

Preparation of 3-[(E)-2-(4-bromophenyl)vinyl]-4-methoxybenzoic acid

[0949] [Formula 201]



[0950] The captioned compound was synthesized from ethyl 3-[(E)-2-(4-bromophenyl)vinyl]-4-methoxybenzoate obtained in step A in accordance with the same procedure as in the methods described in step B of Example 2-2-1.

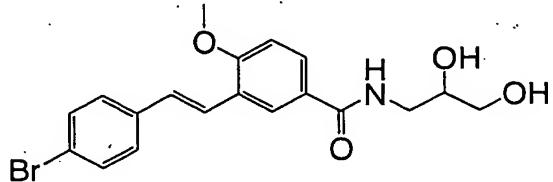
[0951] $^1\text{H-NMR}$ (400 MHz, DMSO-d_6) δ 3.94 (3H, s), 7.15 (1H, d, J = 8.6 Hz), 7.29 (1H, d, J = 16.6 Hz), 7.44 (1H, d, J = 16.6 Hz), 7.56 (2H, d, J = 9.8 Hz), 7.58 (2H, d, J = 9.8 Hz), 7.88 (1H, dd, J = 8.6 Hz, 2.0 Hz), 8.21 (1H, d, J = 2.1 Hz), 12.75 (1H, bs).

[0952] ESI (LC/MS positive mode) 333, 335 (M+H^+); retention time 3.15 min (Condition 1 for high-performance liquid chromatography).

[0953] Step C

Preparation of N-(2,3-dihydroxypropyl)-4-methoxy-3-[(E)-2-(4-bromophenyl)vinyl]-4-benzamide

[0954] [Formula 202]



[0955] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-bromophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-43 and 3-amino-1,2-propanediol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

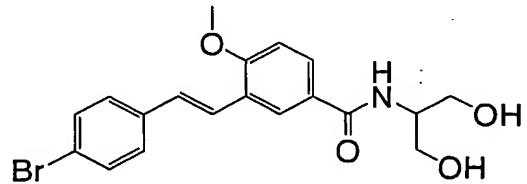
¹H-NMR (400 MHz, DMSO-d₆) δ 3.17-3.24 (1H, m), 3.35 (2H, t, J = 5.9 Hz), 3.38-3.44 (1H, m), 3.61-3.68 (1H, m), 3.92 (3H, s), 4.57 (1H, t, J = 5.9 Hz), 4.82 (1H, d, J = 4.9 Hz), 7.12 (1H, d, J = 8.8 Hz), 7.28 (1H, d, J = 16.4 Hz), 7.45 (1H, d, J = 16.4 Hz), 7.55 (2H, d, J = 8.8 Hz), 7.58 (2H, d, J = 8.8 Hz), 7.82 (1H, dd, J = 8.8 Hz, 2.0 Hz), 8.19 (1H, d, J = 2.0 Hz), 8.38 (1H, t, J = 5.9 Hz).

[0956] ESI (LC/MS positive mode) 406, 408 (M+H⁺); retention time 3.17 min (Condition 1 for high-performance liquid chromatography).

[0957] [Example 2-2-44]

Production of 3-[(E)-2-(4-bromophenyl)vinyl]-N-(2-hydroxy-1-hydroxymethylethyl)-4-methoxybenzamide (compound 2-2-44)

[0958] [Formula 203]



[0959] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-bromophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-43 and 2-amino-1,3-propanediol in

accordance with the same procedure as in the methods described in step C of Example 1-2-3.

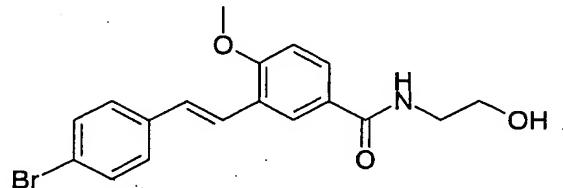
[0960] $^1\text{H-NMR}$ (400 MHz, DMSO- d_6) δ 3.54 (4H, t, J = 5.9 Hz), 3.92 (3H, s), 3.94-4.02 (1H, m), 4.66 (2H, t, J = 5.9 Hz), 7.12 (1H, d, J = 8.8 Hz), 7.28 (1H, d, J = 16.1 Hz), 7.45 (1H, d, J = 16.1 Hz), 7.55 (2H, d, J = 9.5 Hz), 7.58 (2H, d, J = 9.5 Hz), 7.83 (1H, dd, J = 8.8 Hz, 2.1 Hz), 7.92 (1H, d, J = 7.8 Hz), 8.18 (1H, d, J = 2.1 Hz).

[0961] ESI (LC/MS positive mode) 406, 408 ($\text{M}+\text{H}^+$); retention time 3.14 min (Condition 1 for high-performance liquid chromatography).

[0962] [Example 2-2-45]

Production of 3-[(E)-2-(4-bromophenyl)-vinyl]-N-(2-hydroxyethyl)-4-methoxybenzamide (compound 2-2-45)

[0963] [Formula 204]



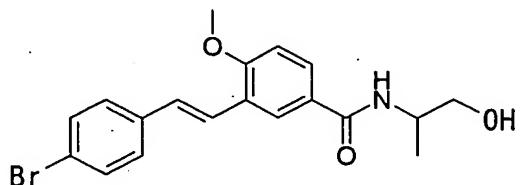
[0964] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-bromophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-43 and 2-aminoethanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0965] ESI (LC/MS positive mode) m/z 376, 378 ($\text{M}+\text{H}^+$); retention time 2.52 min (Condition 2 for high-performance liquid chromatography).

[0966] [Example 2-2-46]

Production of 3-[(E)-2-(4-bromophenyl)-vinyl]-N-(2-hydroxy-1-methylethyl)-4-methoxybenzamide (compound 2-2-46)

[0967] [Formula 205]



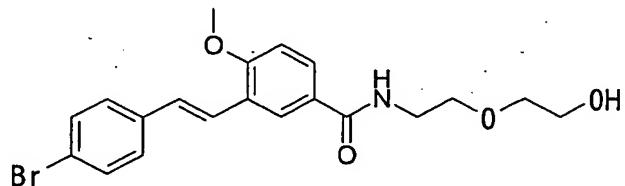
[0968] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-bromophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-38 and (\pm)-2-amino-1-propanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0969] ESI (LC/MS positive mode) m/z 390, 392 ($M+H^+$); retention time 2.70 min (Condition 2 for high-performance liquid chromatography).

[0970] [Example 2-2-47]

Production of 3-[(E)-2-(4-bromophenyl)-vinyl]-N-[2-(2-hydroxyethoxy)-ethyl]-4-methoxybenzamide (compound 2-2-47)

[0971] [Formula 206]



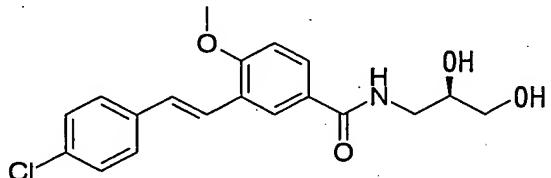
[0972] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-bromophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-38 and 2-(2-aminoethoxy)ethanol in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0973] ESI (LC/MS positive mode) m/z 420, 422 (M+H⁺); retention time 2.53 min (Condition 2 for high-performance liquid chromatography).

[0974] [Example 2-2-48]

Production of N-[(R)-2,3-dihydroxy-propyl]-4-methoxy-3-[(E)-2-(4-chlorophenyl)-vinyl]benzamide (compound 2-2-48)

[0975] [Formula 207]



[0976] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-chlorophenyl)vinyl]benzoic acid obtained in step B of Example 2-2-7 and (R)-(+)-3-amino-1,2-propanediol (produced by Wako Pure Chemical Industries) in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0977] ¹H-NMR (270 MHz, DMSO-d₆) δ 3.18-3.24 (1H, m), 3.30-3.44 (3H, m), 3.62-3.67 (1H, m), 3.91 (3H, s), 4.58 (1H, t, J = 5.9 Hz), 4.83 (1H, d, J = 4.9 Hz), 7.11 (1H, d, J = 8.8 Hz), 7.29 (1H, d, J = 16.6 Hz), 7.41-7.45 (3H, m), 7.61 (2H, d, J = 8.8 Hz), 7.82 (1H, dd, J = 8.8 Hz, 2.0 Hz),

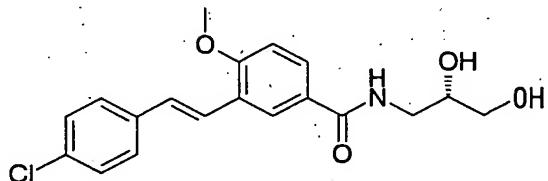
8.19 (1H, d, J = 2.0 Hz), 8.38 (1H, t, J = 5.6 Hz).

[0978] ESI (LC/MS positive mode) m/z 362, 364 (M+H⁺);
retention time 3.10 min (Condition 1 for high-performance
liquid chromatography).

[0979] [Example 2-2-49]

Production of N-[(S)-2,3-dihydroxy-propyl]-4-methoxy-
3-[(E)-2-(4-chlorophenyl)-vinyl]benzamide (compound 2-2-49)

[0980] [Formula 208]



[0981] The captioned compound was synthesized from
4-methoxy-3-[(E)-2-(4-chlorophenyl)vinyl]benzoic acid
obtained in step B of Example 2-2-7 and (S)-(-)-3-amino-
1,2-propanediol (produced by Wako Pure Chemical Industries)
in accordance with the same procedure as in the methods
described in step C of Example 1-2-3.

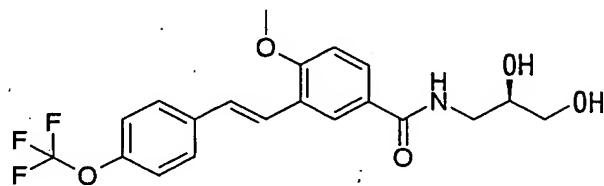
[0982] ¹H-NMR (270 MHz, DMSO-d₆) δ 3.18-3.24 (1H, m),
3.30-3.44 (3H, m), 3.62-3.67 (1H, m), 3.91 (3H, s), 4.58
(1H, t, J = 5.9 Hz), 4.83 (1H, d, J = 4.9 Hz), 7.11 (1H, d,
J = 8.8 Hz), 7.29 (1H, d, J = 16.6 Hz), 7.41-7.45 (3H, m),
7.61 (2H, d, J = 8.8 Hz), 7.82 (1H, dd, J = 8.8 Hz, 2.0 Hz),
8.19 (1H, d, J = 2.0 Hz), 8.38 (1H, t, J = 5.6 Hz).

[0983] ESI (LC/MS positive mode) m/z 362, 364 (M+H⁺);
retention time 3.10 min (Condition 1 for high-performance
liquid chromatography).

[0984] [Example 2-2-50]

Production of (R)-N-(2,3-dihydroxy-propyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide (compound 2-2-50)

[0985] [Formula 209]



[0986] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]-benzoic acid obtained in step B of Example 2-2-1 and (R)-3-amino-1,2-propanediol (produced by Wako Pure Chemical Industries) in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

¹H-NMR (270 MHz, DMSO-d₆) δ 3.20–3.30 (1H, m), 3.30–3.50 (3H, m), 3.60–3.75 (1H, m), 3.92 (3H, s), 4.61 (1H, t, J = 5.6 Hz), 4.85 (1H, d, J = 4.6 Hz), 7.13 (1H, d, J = 8.5 Hz), 7.30–7.50 (4H, m), 7.72 (2H, d, J = 8.9 Hz), 7.82 (1H, dd, J = 8.5 Hz, 2.0 Hz), 8.21 (1H, d, J = 2.0 Hz), 8.41 (1H, bs).

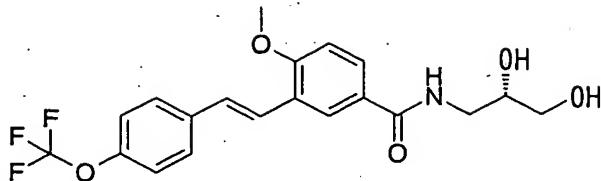
[0987] ESI (LC/MS positive mode) m/z 412 (M+H⁺); retention time 3.33 min (Condition 1 for high-performance liquid chromatography).

[0988] [Example 2-2-51]

Production of (S)-N-(2,3-dihydroxy-propyl)-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)-vinyl]-benzamide

(compound 2-2-51)

[0989] [Formula 210]



[0990] The captioned compound was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]-benzoic acid obtained in step B of Example 2-2-1 and (S)-3-amino-1,2-propanediol (produced by Wako Pure Chemical Industries) in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

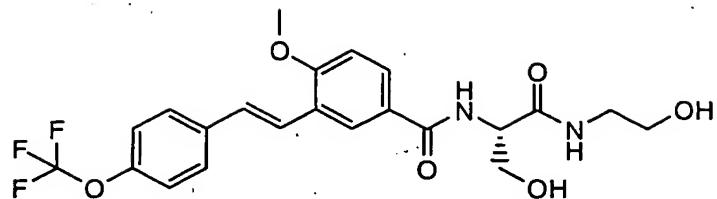
[0991] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 3.20–3.30 (1H, m), 3.30–3.50 (3H, m), 3.60–3.75 (1H, m), 3.92 (3H, s), 4.61 (1H, t, J = 5.6 Hz), 4.85 (1H, d, J = 4.6 Hz), 7.13 (1H, d, J = 8.5 Hz), 7.30–7.50 (4H, m), 7.72 (2H, d, J = 8.9 Hz), 7.82 (1H, dd, J = 8.5 Hz, 2.0 Hz), 8.21 (1H, d, J = 2.0 Hz), 8.41 (1H, bs).

[0992] ESI (LC/MS positive mode) m/z 412 ($\text{M}+\text{H}^+$); retention time 3.33 min (Condition 1 for high-performance liquid chromatography).

[0993] [Example 2-2-52]

Production of N-[(S)-2-hydroxy-1-(2-hydroxyethylcarbamoyl)ethyl]-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzamide (compound 2-2-52)

[0994] [Formula 211]



[0995] The (S)-3-t-butoxy-2-{4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoylamino}propionic acid was synthesized from 4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoic acid obtained in step B of Example 2-2-1 and O-t-butyl-L-serine in accordance with the same procedure as in the methods described in step C of Example 1-2-3.

[0996] (S)-3-t-butoxy-2-{4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzoylamino}propionic acid (25 mg), 2-hydroxyethylamine (9 μ L), benzotriazol-1-ol monohydrate (19 mg), and (3-dimethylaminopropyl)-ethylcarbodiimide hydrochloride (25mg) were dissolved in 2 mL of N,N-dimethylformamide, and then, N,N-diisopropylethyl-amine (53 μ L) was added to the solution. The solution was stirred overnight at room temperature. Then, 2-hydroxyethylamine (9 μ L), benzotriazol-1-ol monohydrate (19 mg), and (3-dimethylaminopropyl)-ethylcarbodiimide hydrochloride (25 mg) were added again to the solution, and the solution was further stirred overnight. After removal of the solvent under reduced pressure, to the obtained residue was added water, and the mixture was extracted three times with dichloromethane. The respective organic layers were combined, whereafter the

combined organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and washed with dichloromethane. The filtrate and the washings were combined, and dichloromethane was distilled off under reduced pressure. The obtained residue was purified by silica gel column chromatography to obtain 44 mg (76%) of N-[(S)-2-t-butoxy-1-(2-hydroxyethylcarbamoyl)ethyl]-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]-benzamide.

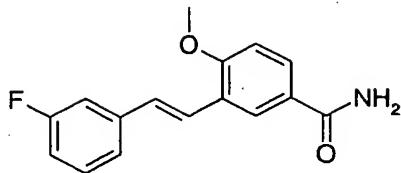
[0997] Trifluoroacetic acid (1 mL) was added to 20 mg of N-[(S)-2-t-butoxy-1-(2-hydroxyethylcarbamoyl)ethyl]-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]-benzamide and the mixture was stirred for 20 minutes at room temperature. After removal of the solvent, the resulting residue was purified using a micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters. The resulting solid was dried under reduced pressure to obtain 9 mg (57%) of N-[(S)-2-hydroxy-1-(2-hydroxyethylcarbamoyl)ethyl]-4-methoxy-3-[(E)-2-(4-trifluoromethoxyphenyl)vinyl]benzamide.

[0998] ESI (LC/MS positive mode) m/z 469 (M+H⁺); retention time 3.13 min (Condition 1 for high-performance liquid chromatography).

[0999] [Example 2-3-1]

Production of 3-[(E)-2-(3-fluorophenyl)-vinyl]-4-methoxybenzamide (compound 2-3-1)

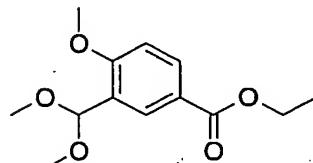
[1000] [Formula 212]



[1001] Step A

Preparation of ethyl 3-dimethoxymethyl-4-methoxybenzoate

[1002] [Formula 213]



[1003] Ethyl 3-formyl-4-methoxybenzoate (500 mg) obtained in step C of Example 1-2-1 was dissolved in 10 mL of methanol. Trimethyl orthoformate (263 μ L) and 41 mg of p-toluenesulfonic acid monohydrate were added to the solution, and then the mixture was heated for 2 hours under reflux. After the reaction solution was cooled, 5 mL of a saturated aqueous solution of sodium bicarbonate was added, and the resulting mixture was concentrated under reduced pressure. The residue was diluted with ethyl acetate, washed with purified water and then with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, whereafter the filtrate was concentrated under reduced pressure. The residue was dried

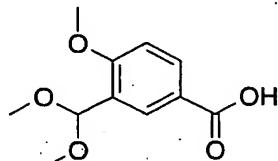
under reduced pressure to obtain 596 mg (97%) of ethyl 3-dimethoxymethyl-4-methoxybenzoate.

[1004] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 1.38 (3H, t, J = 7.3 Hz), 3.37 (6H, s), 3.91 (3H, s), 4.36 (2H, q, J = 7.3 Hz), 5.67 (1H, s), 6.93 (1H, d, J = 8.6 Hz), 8.04 (1H, dd, J = 8.6 Hz, 2.3 Hz), 8.21 (1H, d, J = 2.3 Hz).

[1005] Step B

Preparation of 3-dimethoxymethyl-4-methoxybenzoic acid

[1006] [Formula 214]



[1007] Ethyl 3-dimethoxymethyl-4-methoxybenzoate (3.67 g) obtained in step A was dissolved in 20 mL of methanol, 12 mL of a 20% aqueous solution of potassium hydroxide was added to the solution, and the mixture was stirred for 3 hours at 50°C. The reaction mixture was cooled to 0°C, and 1M hydrochloric acid was added little by little until the mixture became nearly pH 7, whereafter the mixture was concentrated under reduced pressure. The residue was diluted with ethyl acetate, washed with purified water and then with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was dried under reduced pressure to obtain 1.82 g.

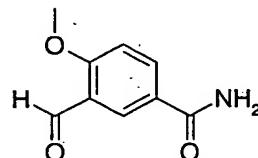
(55%) of 3-dimethoxymethyl-4-methoxybenzoic acid.

[1008] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 3.36 (6H, s), 3.94 (3H, s), 5.68 (1H, s), 6.96 (1H, d, J = 8.6 Hz), 8.10 (1H, dd, J = 8.6 Hz, 2.0 Hz), 8.29 (1H, d, J = 2.0 Hz).

[1009] Step C

Preparation of 3-formyl-4-methoxybenzamide

[1010] [Formula 215]



[1011] 3-Dimethoxymethyl-4-methoxybenzoic acid (1.81 g) obtained in step B, 0.65 g of ammonium chloride, 1.48 g of benzotriazol-1-ol monohydrate, and 1.85 g of (3-dimethylaminopropyl)ethylcarbodiimide hydrochloride were dissolved in 50 mL of N,N-dimethylformamide, and 4.20 mL of N,N-diisopropylethylamine was added to the solution. The resulting solution was stirred for 13 hours at room temperature, and then 1M hydrochloric acid was added little by little until the mixture reached nearly pH 2. This mixture was extracted with ethyl acetate twice, whereafter the organic layer combined was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The residue was washed with ethanol, and then dried under reduced pressure to obtain 1.03 g (71%) of 3-formyl-4-methoxybenzamide.

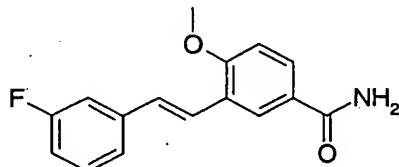
[1012] $^1\text{H-NMR}$ (270 MHz, CDCl_3) δ 4.02 (3H, s), 7.11 (1H,

d, $J = 8.6$ Hz), 8.18-8.24 (2H, m), 10.48 (1H, s).

[1013] Step D

Preparation of 3-[(E)-2-(3-fluorophenyl)-vinyl]-4-methoxybenzamide

[1014] [Formula 216]



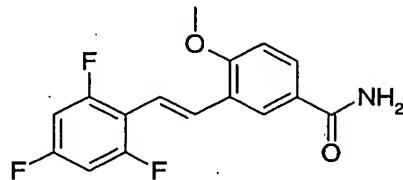
[1015] N,N-Dimethylformamide (5 mL) was added to 1.0 g of polymer-supported triphenylphosphine (produced by Fluka, CAS registry number 39319-11-4) and 1.1 g of 3-fluorobenzyl bromide, and the mixture was stirred for 10 hours at 80°C. The reaction mixture was filtered, and then washed with N,N-dimethylformamide, dichloromethane, and methanol. The residue was dried under reduced pressure to prepare polymer-supported (3-fluorobenzyl)triphenylphosphonium bromide. This product (111 mg) was added to a methanol solution (2 mL) of 20 mg of 3-formyl-4-methoxybenzamide obtained in step B. After 62 μ L of 28% sodium methoxide was added, the reactor was sealed, and the mixture was stirred for 4 hours at 70°C. The reaction mixture was purified by thin-layer chromatography to obtain 4 mg (13%) of 3-[(E)-2-(3-fluorophenyl)-vinyl]-4-methoxybenzamide.

[1016] ESI (LC/MS positive mode) m/z 272 ($M+H^+$); retention time 3.29 min (Condition 1 for high-performance liquid chromatography).

[1017] [Example 2-3-2]

Production of 4-methoxy-3-[(E)-2-(2,4,6-trifluorophenyl)-vinyl]benzamide (compound 2-3-2)

[1018] [Formula 217]



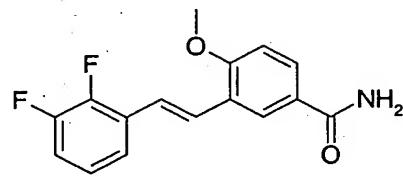
[1019] The captioned compound was synthesized from 2,4,6-trifluorobenzyl bromide by the same procedure as in step D of Example 2-3-1.

[1020] ESI (LC/MS positive mode) m/z 308 (M+H⁺); retention time 3.33 min (Condition 1 for high-performance liquid chromatography).

[1021] [Example 2-3-3]

Production of 3-[(E)-2-(2,3-difluorophenyl)-vinyl]-4-methoxybenzamide (compound 2-3-3)

[1022] [Formula 218]



[1023] The captioned compound was synthesized from 2,3-difluorobenzyl bromide by the same procedure as in step D of Example 2-3-1.

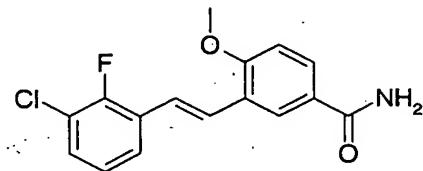
[1024] ESI (LC/MS positive mode) m/z 290 (M+H⁺);

retention time 3.28 min (Condition 1 for high-performance liquid chromatography).

[1025] [Example 2-3-4]

Production of 3-[(E)-2-(3-chloro-2-fluorophenyl)-vinyl]-4-methoxybenzamide (compound 2-3-4)

[1026] [Formula 219]



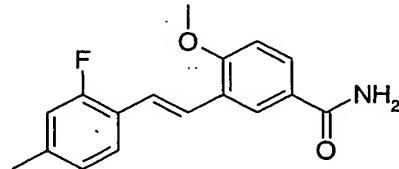
[1027] The captioned compound was synthesized from 3-chloro-2-fluorobenzyl bromide by the same procedure as in step D of Example 2-3-1.

[1028] ESI (LC/MS positive mode) m/z 306, 308 (M+H⁺); retention time 3.46 min (Condition 1 for high-performance liquid chromatography).

[1029] [Example 2-3-5]

Production of 3-[(E)-2-(2-fluoro-4-methylphenyl)-vinyl]-4-methoxybenzamide (compound 2-3-5)

[1030] [Formula 220]



[1031] The captioned compound was synthesized from 2-fluoro-4-methylbenzyl bromide by the same procedure as in

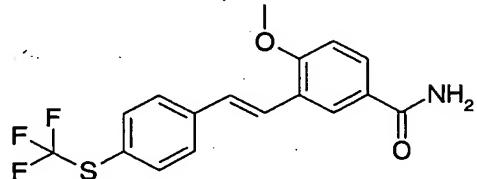
step D of Example 2-3-1.

[1032] ESI (LC/MS positive mode) m/z 286 ($M+H^+$);
retention time 3.41 min (Condition 1 for high-performance
liquid chromatography).

[1033] [Example 2-3-6]

Production of 4-methoxy-3-[(E)-2-(4-trifluoromethylsulfanil-phenyl)-vinyl]-benzamide (compound 2-3-6)

[1034] [Formula 221]



[1035] A mixture of 4-(trifluoromethylthio)benzyl bromide (50.4 mg) and triethyl phosphite (32 μ L) was stirred for 16 hours at 160°C. After the reaction mixture was cooled to room temperature, 20 mg of 3-formyl-4-methoxybenzamide, 26 mg of 1,3,4,6,7,8-hexahydro-2H-pyrimido[1,2-a]pyrimidine, and 1 mL of tetrahydrofuran were added, and the mixture was stirred for 24 hours at room temperature and for 6 hours at 70°C. 3-Formyl-4-methoxybenzamide (20 mg) was further added, and the mixture was stirred for 24 hours at 70°C. This mixture was cooled to room temperature, then diluted with methanol, and passed through an SCX solid phase extraction column (1 g, produced by Varian). The eluate was concentrated to obtain 93 mg of a crude product. This product (46 mg) was purified using a

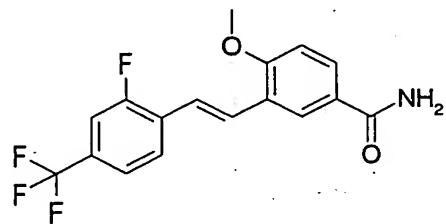
micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters. The resulting solid was dried under reduced pressure to obtain 3.5 mg (6%) of 4-methoxy-3-[(E)-2-(4-trifluoromethylsulfanil-phenyl)-vinyl]-benzamide.

[1036] ESI (LC/MS positive mode) m/z 354 ($M+H^+$); retention time 3.77 min (Condition 1 for high-performance liquid chromatography).

[1037] [Example 2-3-7]

Production of 3-[(E)-2-(2-fluoro-4-trifluoromethyl-phenyl)-vinyl]-benzamide (compound 2-3-7)

[1038] [Formula 222]



[1039] The captioned compound was synthesized from 2-fluoro-4-trifluoromethylbenzyl bromide and 3-formyl-4-methoxybenzamide by the same procedure as in the manufacturing method described in Example 2-3-6.

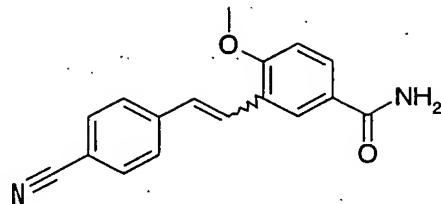
[1040] ESI (LC/MS positive mode) m/z 340 ($M+H^+$); retention time 3.25 min (Condition 3 for high-performance liquid chromatography).

[1041] [Example 2-3-8]

Production of 3-[2-(4-cyano-phenyl)-vinyl]-4-methoxy-

benzamide (compound 2-3-8)

[1042] [Formula 223]



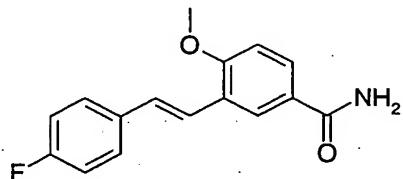
[1043] The captioned compound was synthesized from 4-cyanobenzyl bromide and 3-formyl-4-methoxybenzamide by the same procedure as in the manufacturing method described in Example 2-3-6.

[1044] ESI (LC/MS positive mode) m/z 279 ($M+H^+$); retention time 2.86 min for Z-form, 2.98 min for E-form (Condition 1 for high-performance liquid chromatography).

[1045] [Example 2-4-1]

Production of 3-[(E) -2-(4-fluorophenyl)-vinyl]-4-methoxybenzamide (compound 2-4-1)

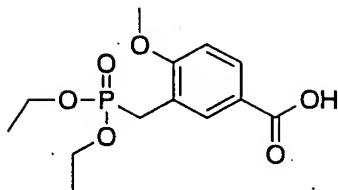
[1046] [Formula 224]



[1047] Step A

Preparation of 3-(diethoxyphosphonylmethyl)-4-methoxybenzoic acid

[1048] [Formula 225]



[1049] Ethyl 3-chloromethyl-4-methoxy-benzoate (10.00 g) obtained in step A of Example 1-2-1 was dissolved in 8.25 mL of triethyl phosphite, and the solution was stirred for 24 hours at 160°C. After cooling, the reaction mixture was dissolved in 200 mL of methanol, 36 mL of a 20% aqueous solution of potassium hydroxide was added to the solution, and the mixture was stirred for 1 hour at 60°C. The reaction mixture was concentrated under reduced pressure, and the residue was diluted with purified water, and washed with diethyl ether. With the addition of 1M hydrochloric acid, the aqueous layer was brought to nearly pH 2, and then extracted with ethyl acetate. The organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over anhydrous sodium sulfate. The anhydrous sodium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was dried under reduced pressure to obtain 12.78 g (98%) of 3-(diethoxyphosphonylmethyl)-4-methoxy-benzoic acid.

[1050] $^1\text{H-NMR}$ (270 MHz, DMSO-d_6) δ 1.16 (6H, t, $J = 7.3$ Hz), 3.22 (2H, d, $J = 21.4$ Hz), 3.87 (3H, s), 3.94 (4H, quintet, $J = 7.3$ Hz), 7.09 (1H, d, $J = 8.3$ Hz), 7.82-7.87 (2H, m), 12.62 (1H, bs).

[1051] Step B

Preparation of polymer-supported 3-
(diethoxyphosphonylmethyl)-4-methoxy-benzamide

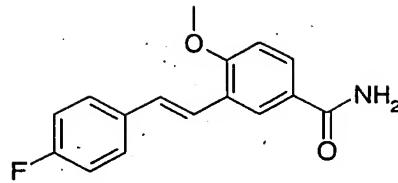
A solvent mixture (1:4) (50 mL) of piperidine and N,N-dimethylformamide was added to 8.06 g of Rink resin (produced by Advanced Chemtech, 0.8 mmol/g), and the mixture was vigorously agitated for 3 hours at room temperature. After the reaction mixture was filtered, the remaining resin was washed with dichloromethane and methanol, and dried under reduced pressure (results of Kaiser test: positive). To this resin, there were added 50 mL of N-methyl-2-pyrrolidinone, 5.85 g of 3-(diethoxyphosphonylmethyl)-4-methoxy-benzoic acid obtained in step A, 4.94 g of benzotriazol-1-ol monohydrate, and 4.99 mL of N,N-diisopropylcarbodiimide hydrochloride, and the mixture was stirred for 15 hours at room temperature. The reaction mixture was filtered, and washed with dichloromethane and methanol. The residue was dried under reduced pressure to prepare polymer-supported 3-(diethoxyphosphonylmethyl)-4-methoxy-benzamide.

[1052] Results of Kaiser test: Negative.

[1053] Step C

Preparation of 3-[(E)-2-(4-fluorophenyl)-vinyl]-4-methoxybenzamide

[1054] [Formula 226]



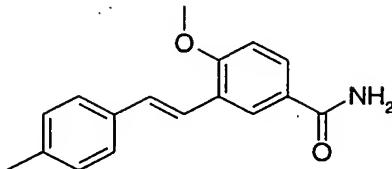
[1055] The resin (100 mg) obtained in step B was transferred into a reactor, where 54 μ L of 4-fluorobenzaldehyde, 70 mg of 1,3,4,6,7,8-hexahydro-2H-pyrimido[1,2-a]pyrimidine, and 1.5 mL of N,N-dimethylformamide were added, and the mixture was stirred for 13 hours at 80°C. The reaction mixture was filtered, and then washed with methanol and dichloromethane. To the remaining resin, 2 mL of a 20% dichloromethane solution of trifluoroacetic acid was added, and the mixture was vigorously agitated for 30 seconds. The reaction mixture was filtered, and then washed with dichloromethane, followed by concentrating the filtrate under reduced pressure. The residue was purified using a micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters. The resulting solid was dried under reduced pressure to obtain 6 mg of 3-[(E)-2-(4-fluorophenyl)-vinyl]-4-methoxybenzamide.

[1056] ESI (LC/MS positive mode) m/z 272 ($M+H^+$); retention time 2.39 min (Condition 2 for high-performance liquid chromatography).

[1057] [Example 2-4-2]

Production of 4-methoxy-3-((E)-2-p-tolyl-vinyl)-benzamide
(compound 2-4-2)

[1058] [Formula 227]



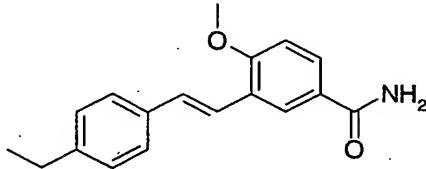
[1059] The captioned compound was synthesized from 4-methylbenzaldehyde by the same procedure as in step C of Example 2-4-1.

[1060] ESI (LC/MS positive mode) m/z 268 (M+H⁺); retention time 2.59 min (Condition 2 for high-performance liquid chromatography).

[1061] [Example 2-4-3]

Production of 3-[(E)-2-(4-ethylphenyl)-vinyl]-4-methoxybenzamide (compound 2-4-3)

[1062] [Formula 228]



[1063] The captioned compound was synthesized from 4-ethylbenzaldehyde by the same procedure as in step C of Example 2-4-1.

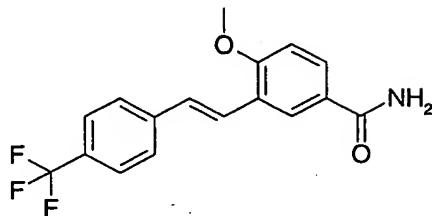
[1064] ESI (LC/MS positive mode) m/z 282 (M+H⁺); retention time 2.88 min (Condition 2 for high-performance

liquid chromatography).

[1065] [Example 2-4-4]

Production of 4-methoxy-3-[(E)-2-(4-trifluoromethylphenyl)-vinyl]-benzamide (compound 2-4-4)

[1066] [Formula 229]



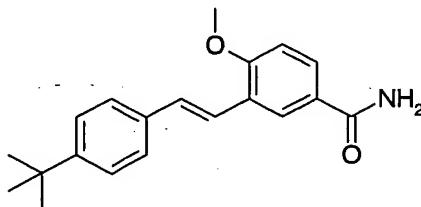
[1067] The captioned compound was synthesized from 4-trifluoromethylbenzaldehyde by the same procedure as in step C of Example 2-4-1.

[1068] ESI (LC/MS positive mode) m/z 322 (M+H⁺); retention time 2.86 min (Condition 2 for high-performance liquid chromatography).

[1069] [Example 2-4-5]

Production of 3-[(E)-2-(4-tert-butylphenyl)-vinyl]-4-methoxybenzamide (compound 2-4-5)

[1070] [Formula 230]



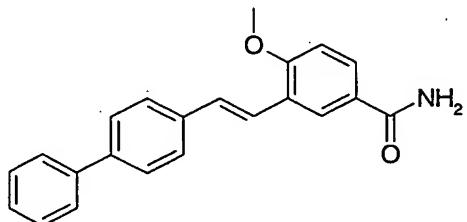
[1071] The captioned compound was synthesized from 4-(tert-butyl)benzaldehyde by the same procedure as in step C of Example 2-4-1.

[1072] ESI (LC/MS positive mode) m/z 310 ($M+H^+$);
retention time 3.26 min (Condition 2 for high-performance
liquid chromatography).

[1073] [Example 2-4-6]

Production of 3-((E)-2-biphenyl-4-yl-vinyl)-4-methoxybenzamide (compound 2-4-6)

[1074] [Formula 231]



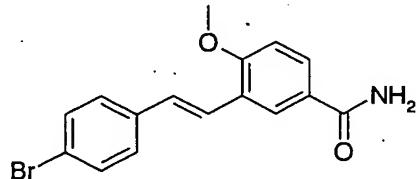
[1075] The captioned compound was synthesized from biphenyl-4-carbaldehyde by the same procedure as in step C of Example 2-4-1.

[1076] ESI (LC/MS positive mode) m/z 330 ($M+H^+$);
retention time 3.13 min (Condition 2 for high-performance
liquid chromatography).

[1077] [Example 2-4-7]

Production of 3-[(E)-2-(4-bromophenyl)-vinyl]-4-methoxybenzamide (compound 2-4-7)

[1078] [Formula 232]



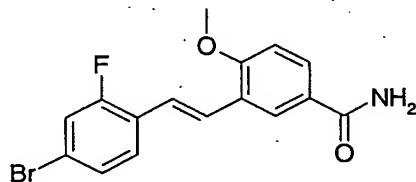
[1079] The captioned compound was synthesized from 4-bromobenzaldehyde by the same procedure as in step C of Example 2-4-1.

[1080] ESI (LC/MS positive mode) m/z 332, 334 ($M+H^+$); retention time 2.79 min (Condition 2 for high-performance liquid chromatography).

[1081] [Example 2-4-8]

Production of 3-[(E)-2-(4-bromo-2-fluorophenyl)-vinyl]-4-methoxybenzamide (compound 2-4-8)

[1082] [Formula 233]



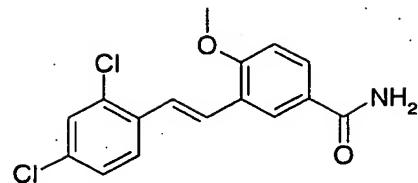
[1083] The captioned compound was synthesized from 4-bromo-2-fluorobenzaldehyde by the same procedure as in step C of Example 2-4-1.

[1084] ESI (LC/MS positive mode) m/z 350, 352 ($M+H^+$); retention time 3.56 min (Condition 1 for high-performance liquid chromatography).

[1085] [Example 2-4-9]

Production of 3-[(E)-2-(2,4-dichlorophenyl)-vinyl]-4-methoxybenzamide (compound 2-4-9)

[1086] [Formula 234]



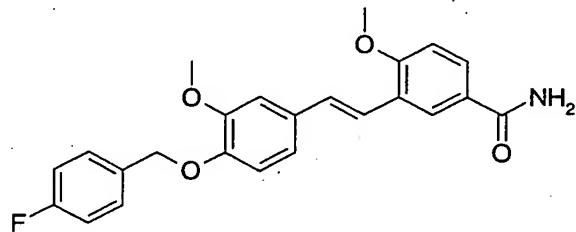
[1087] The captioned compound was synthesized from 2,4-dichlorobenzaldehyde by the same procedure as in step C of Example 2-4-1.

[1088] ESI (LC/MS positive mode) m/z 322, 324 ($M+H^+$); retention time 3.59 min (Condition 1 for high-performance liquid chromatography).

[1089] [Example 2-4-10]

Production of 3-((E)-2-[4-(4-fluorobenzyl)-3-methoxyphenyl]-vinyl)-4-methoxybenzamide (compound 2-4-10)

[1090] [Formula 235]



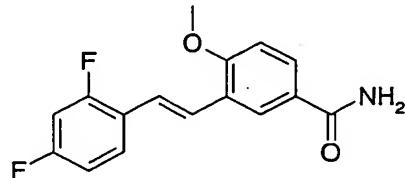
[1091] The captioned compound was synthesized from 4-(4-fluorobenzyl)-3-methoxybenzaldehyde by the same procedure as in step C of Example 2-4-1.

[1092] ESI (LC/MS positive mode) m/z 408 ($M+H^+$); retention time 3.54 min (Condition 1 for high-performance liquid chromatography).

[1093] [Example 2-4-11]

Production of 3-[(E)-2-(2,4-fluorophenyl)-vinyl]-4-methoxybenzamide (compound 2-4-11)

[1094] [Formula 236]



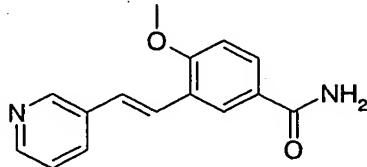
[1095] The captioned compound was synthesized from 2,4-difluorobenzaldehyde by the same procedure as in step C of Example 2-4-1.

[1096] ESI (LC/MS positive mode) m/z 290 (M+H⁺); retention time 3.27 min (Condition 1 for high-performance liquid chromatography).

[1097] [Example 2-4-12]

Production of 4-methoxy-3-((E)-2-pyridin-3-yl-vinyl)benzamide (compound 2-4-12)

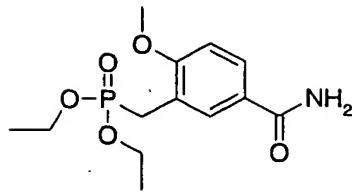
[1098] [Formula 237]



[1099] Step A

Preparation of 3-(diethoxyphosphonylmethyl)-4-methoxybenzamide

[1100] [Formula 238]



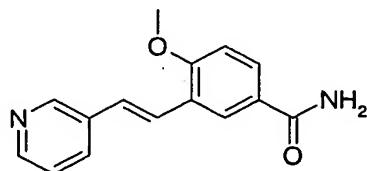
[1101] 3-(Diethoxyphosphonylmethyl)-4-methoxy-benzoic acid (3.00 g) obtained in step A of Example 2-4-1, 1.06 g of ammonium chloride, 2.28 g of benzotriazol-1-ol monohydrate, and 2.85 g of (3-dimethylaminopropyl)ethylcarbodiimide hydrochloride were dissolved in 90 mL of N,N-dimethylformamide, and 5.18 mL of N,N-diisopropylethylamine was added. This solution was stirred for 12 hours at room temperature, and then concentrated under reduced pressure. The residue was purified by silica gel chromatography to obtain 2.78 g (92%) of 3-(diethoxyphosphonylmethyl)-4-methoxy-benzamide.

[1102] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 1.16 (6H, t, J = 6.9 Hz), 3.18 (2H, d, J = 21.5 Hz), 3.85 (3H, s), 3.93 (4H, quintet, J = 6.9 Hz), 7.03 (1H, d, J = 9.2 Hz), 7.19 (1H, bs), 7.78-7.85 (3H, m).

[1103] Step B

Preparation of 4-methoxy-3-((E)-2-pyridin-3-yl-vinyl)benzamide

[1104] [Formula 239]



[1105] 3-(Diethoxyphosphonylmethyl)-4-methoxy-benzamide (30 mg) obtained in step A, 28 μ L of pyridine-3-carbaldehyde, 40 mg of 1,3,4,6,7,8-hexahydro-2H-pyrimido[1,2-a]pyrimidine, and 1.0 mL of N,N-dimethylformamide were added, and the mixture was stirred for 12 hours at 80°C. The reaction mixture was filtered, and then the filtrate was purified using a micromass spectrometer (ZMD produced by Micromass) equipped with a gradient high-performance liquid chromatograph 996-600E produced by Waters. The resulting solid was dried under reduced pressure to obtain 6 mg (24%) of 4-methoxy-3-((E)-2-pyridin-3-yl-vinyl)benzamide.

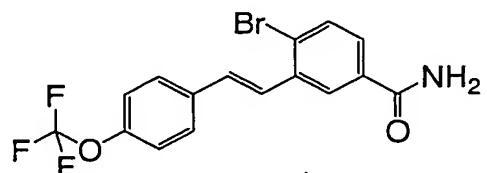
[1106] $^1\text{H-NMR}$ (270 MHz, DMSO- d_6) δ 3.93 (3H, s), 7.12 (1H, d, J = 8.8 Hz), 7.28 (1H, bs), 7.33 (1H, d, J = 17.0 Hz), 7.41 (1H, dd, J = 8.4 Hz, 4.4 Hz), 7.52 (1H, d, J = 17.0 Hz), 7.85 (1H, dd, J = 8.8 Hz, 2.4 Hz), 7.94 (1H, bs), 8.03-8.06 (1H, m), 8.23 (1H, d, J = 2.4 Hz), 8.47 (1H, dd, 4.4 Hz, 1.6 Hz), 8.75 (1H, d, J = 2.4 Hz).

[1107] ESI (LC/MS positive mode) m/z 255 ($M+\text{H}^+$); retention time 1.78 min (Condition 1 for high-performance liquid chromatography).

[1108] [Example 2-5-1]

Production of 4-bromo-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide (compound 2-5-1)

[1109] [Formula 240]



[1110] Diethyl (4-trifluoromethoxybenzyl)phosphonate (7.8 g) was dissolved in 100 mL of DMF, 5.0 g of 4-bromo-3-formyl-benzonitrile was added, and the mixture was cooled to -25°C. Potassium tert-butoxide (6.4 g) was added, and the mixture was stirred for 2 hours at -25°C. To the reaction mixture, 100 mL of a saturated aqueous solution of ammonium chloride and 100 mL of water were added, and the mixture was extracted 3 times with ethyl acetate (100 mL). The respective organic layers were combined, whereafter the combined organic layer was washed with water and a saturated aqueous solution of sodium chloride, and dried over magnesium sulfate. The magnesium sulfate was separated by filtration, and the filtrate was concentrated under reduced pressure. The residue was subjected to 100 g silica gel column chromatography to obtain 3.9 g of 4-bromo-3-[2-(4-trifluoromethoxy-phenyl)-vinyl]-benzonitrile as a crude product with the use of an eluant (ethyl acetate and n-hexane, 1:10).

[1111] The crude product was dissolved in 100 mL of carbon tetrachloride, 0.4 g of iodine was added, and the mixture was stirred for 15.5 hours at room temperature under irradiation with a 500 W halogen lamp. A solution of 2.7 g of sodium dithionite dissolved in 157 mL of water was added to the reaction mixture for washing, and the organic layer was washed with a saturated aqueous solution of sodium chloride, and dried over magnesium sulfate. The magnesium sulfate was separated by filtration, and then the filtrate was concentrated under reduced pressure to obtain

3.8 g of yellow crystals.

[1112] The crystals were dissolved in 35 mL of dimethyl sulfoxide, and a solution of 2.8 g of potassium carbonate dissolved in 5.2 mL of a 30% aqueous solution of hydrogen peroxide was slowly added at 0°C, followed by stirring the mixture for 1.5 hours at room temperature. Water was added to the reaction suspension, and the resulting precipitate was filtered, washed with water, and dried under reduced pressure to obtain crude crystals of 4-bromo-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide. The resulting crude crystals were recrystallized from methanol to obtain 1.1 g of 4-bromo-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide.

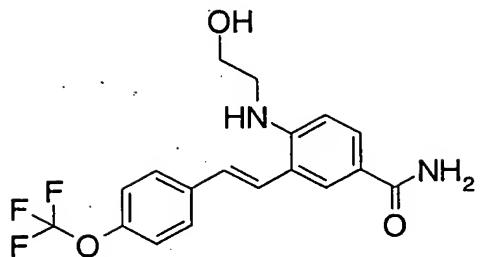
[1113] $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 8.15 (1H, d, $J = 2.4$ Hz), 7.68 (1H, d, $J = 8.3$ Hz), 7.58 (2H, d, $J = 8.3$ Hz), 7.50 (1H, dd, $J = 8.3$ Hz, 2.4 Hz), 7.48 (1H, d, $J = 16.1$ Hz), 7.24 (1H, d, $J = 8.3$ Hz), 7.13 (1H, d, $J = 16.1$ Hz).

[1114] ESI (LC/MS positive mode) m/z 386, 388 ($\text{M}+\text{H}^+$); retention time 3.20 min (Condition 2 for high-performance liquid chromatography).

[Example 2-5-2]

Production of 4-(2-hydroxy-ethylamino)-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide (compound 2-5-2)

[1115] [Formula 241]



[1116] The interior of a container containing 4-bromo-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide (50.2 mg) obtained in Example 2-5-1, 2.8 mg of tris(dibenzylideneacetone) dipalladium(0), 10 μ L of ethanolamine, and 2.6 mg of 2-(dicyclohexylphosphino)biphenyl was purged with argon. A 1.0M tetrahydrofuran solution (1 mL) of lithium bis(trimethylsilyl)amide was added into the container, and the mixture was stirred for 3.5 hours at 65°C. Then, 2.0 mg of tris(dibenzylideneacetone) dipalladium(0), and 10 μ L of ethanolamine were further added, the interior of the container was purged with argon, and the mixture was stirred for 13.5 hours at 65°C. The reaction mixture was cooled to room temperature, and 2 mL of 1N hydrochloric acid was added for neutralization, followed by extracting the aqueous layer with ethyl acetate 4 times. After the respective organic layers were combined, the combined organic layer was filtered through Presep Dehydration Column (produced by Wako Pure Chemical Industries), and the filtrate was concentrated under reduced pressure. The resulting residue was subjected to 11 g silica gel column chromatography to obtain 5.6 mg of 4-(2-hydroxy-

ethylamino)-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide with the use of an eluant (dichloromethane and methanol, 15:1).

[1117] $^1\text{H-NMR}$ (400 MHz, CD_3OD) δ 7.91 (1H, d, J = 2.4 Hz), 7.63 (1H, dd, J = 8.8 Hz, 2.4 Hz), 7.60 (1H, d, J = 8.8 Hz), 7.27 (1H, d, J = 16.1 Hz), 7.16 (1H, d, J = 8.8 Hz), 7.02 (1H, d, J = 16.1 Hz), 6.64 (1H, d, J = 8.8 Hz), 3.69 (2H, t, J = 5.9 Hz), 3.30 (2H, t, J = 5.9 Hz).

[1118] ESI (LC/MS positive mode) m/z 367 ($\text{M}+\text{H}^+$); retention time 2.96 min (Condition 1 for high-performance liquid chromatography).

[1119] [Example 2-5-3]

Production of 4-pyrrolidin-1-yl-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide (compound 2-5-3)

[1120] [Formula 242]



[1121] The captioned compound was synthesized from 4-bromo-3-[(E)-2-(4-trifluoromethoxy-phenyl)-vinyl]-benzamide and pyrrolidine by the same procedure as in Example 2-5-2.

[1122] ESI (LC/MS positive mode) m/z 407 ($\text{M}+\text{H}^+$); retention time 3.09 min (Condition 1 for high-performance liquid chromatography).

[1123] [Example B-1]

Cell proliferation assay

The test compound was serially diluted with DMSO, and then diluted 1:50 with a $\text{Ca}^{2+}, \text{Mg}^{2+}$ -free phosphate-buffered physiological saline. The resulting dilution (10 μl) was dispensed into a 96-well plate. Human umbilical vein endothelial cells (HUVEC, purchased from Clonetics) were suspended in PRMI 1640 medium supplemented with 10% bovine fetal serum, 30 $\mu\text{g}/\text{mL}$ vascular endothelial cell growth supplement, and 50 $\mu\text{g}/\text{mL}$ heparin. Human lung carcinoma cell line Calu-6 was suspended in MEM medium supplemented with 10% bovine fetal serum, 0.1 mM nonessential amino acid, and 1 mM sodium pyruvate. Each cell suspension (190 μL) was dispensed into the plate containing the test compound such that the cell count per well was 3,000 cells. The plate was incubated in a CO_2 incubator (37°C, 5% CO_2). After 72 hours, 20 μL WST-1 (produced by Roche Diagnostics) was added to each well and, after 2 hours of incubation, the absorbance at 450 nm (reference wavelength: 650 nm) was measured. The 50% growth inhibition concentration (IC_{50} value) of the test compound was calculated from the inhibition rate obtained when the test compound was added, in comparison with the reference value obtained when the test compound was not added.

[1124] The IC_{50} values, for HUVEC and Calu-6, of representative examples of the compounds of the present invention are shown in Table 1.

[1125] [Table 1]

[1126] [Table 1-2]

Table 1. 50% growth inhibition concentration (IC₅₀ value)/ μ M

Compound	HUVEC	Calu-6
1-1-1	2.27	>100
1-2-1	2.40	>100
1-3-1	0.19	>50
1-3-2	0.15	>50
1-3-5	0.14	>50
1-3-6	0.24	>50
1-3-7	0.28	>50
1-3-8	0.35	>50
1-3-10	0.76	>50
1-3-12	2.54	>50
1-3-16	4.60	>50
1-3-17	1.20	>25
1-3-18	1.25	>50
1-3-21	5.10	>50
1-3-23	2.85	>50
1-3-24	5.19	>50
1-3-39	2.36	>25
1-3-41	0.04	>50
1-3-45	0.05	>50
2-1-1	0.17	>100
2-2-1	3.35	>50
2-2-2	2.27	>50
2-2-9	1.41	>25

[1127] As described in Table 1, the compounds of the present invention have more potent cell growth inhibiting activity against human umbilical vein endothelial cells (HUVEC) than against human lung carcinoma cell line Calu-6.

[Example B-2]

Tube formation assay

An angiogenesis measurement kit (produced by KURABO) was charged with the test compound at final concentration of 20 μ M, and incubated in a CO₂ incubator (37°C, 5%). After 11 days of incubation, capillary-like tubes formed were fixed with 70% ethanol and visualized with a CD31 staining kit (produced by KURABO). Under a microscope, stain images of the wells were photographed, stored as an image file, and measured for the area of capillary-like tube formation by use of angiogenesis quantitative determination software of KURABO. The inhibition rates (%) of the test compound-charged wells were calculated, with the control taken as 100%.

[1128] The capillary-like tube formation inhibiting rates at 20 μ M, against HUVEC, of representative examples of the compounds of the present invention are shown in Table 2.

[1129] [Table 2]

Table 2. Capillary-like tube formation inhibiting activity

Compound	capillary-like tube formation inhibition rates (%)
1-1-1	43
1-2-1	68
1-3-5	91
1-3-6	46
1-3-7	67
1-3-10	46
1-3-12	27
1-3-16	80
1-3-17	80
1-3-18	29
1-3-21	71
1-3-23	27
1-3-24	28
1-3-39	20
1-3-41	82
1-3-45	31
2-1-1	93
2-2-1	60
2-2-2	77
2-2-9	79

[1130] As described above, the compounds concerned with the present invention inhibit the capillary-like tube formation of human-originated vascular endothelial cells.

[1131] [Example B-3]

Antitumor test

A cell suspension of human lung carcinoma cell line Calu-6 was prepared using Hanks' balanced salt solution, and 5.0×10^6 of the cells were implanted subcutaneously in the flank region of female Balb/c nude mice. When the volume of the tumor reached 200 to 250 mm^3 , the test

compound was orally administered once daily for 11 days.

The tumor volume was calculated from the equation $\pi/6 \times$ (long diameter \times short diameter \times thickness). The tumor growth inhibition rate was calculated from changes in the tumor volume in the test compound treatment group relative to changes in the tumor volume in the control group.

[1132] The results of the antitumor test of compound 1-1-1 and compound 2-1-1, as representative examples of the compounds of the present invention, are shown in FIGS. 1-(A) and 1-(B) and 2-(A) and 2-(B). As shown in FIG. 1-(A) and 2-(A), the compounds according to the present invention had antitumor activity, and the tumor growth inhibition rates (TGI) by treatment with 600 mg/kg of compound 1-1-1 and compound 2-1-1 were 82% and 75%, respectively. As shown in FIG. 1-B and FIG. 2-B, moreover, no decreases in the body weights of the mice were observed, and no findings of toxicity observed, following treatment with the test compounds.

[1133] [Example B-4]

Measurement of the number of blood vessels in the tumor

5.0×10^6 Cells of human lung carcinoma cell line Calu-6 were implanted subcutaneously in the flank region of female Balb/c nude mice. When the volume of tumor reached 200 to 250 mm^3 , the test compound was orally administered once daily for 11 days. Twenty-four hours after the final administration, xenograft tissue was removed from the mice, and a middle portion of the long diameter of the tumor was embedded, as a block 2 to 3 mm thick, in O.C.T. Compound,

and preserved as a frozen tissue specimen. Frozen sections were prepared, and blood vessels in the tumor tissue were stained by an immunohistological method using anti-mouse CD31 antibody. The stained tissue was photographed under a microscope, and the images were stored as an image file. The number of the stained blood vessels was measured by Image Pro (Promega). The decrease rate of blood vessel density was calculated as a decrease rate relative to the blood vessel density in the control group.

[1134] The decrease rates of the blood vessel density in the tumor tissue following treatment with 600 mg/kg of compound 1-1-1 and compound 2-1-1, as representative examples of the compounds of the present invention, are shown in Table 3.

[1135] [Table 3]

Table 3. Decrease rate of blood vessel density in tumor tissue

Compound	Decrease (%) in intratumor blood vessel density
1-1-1	44
2-1-1	37

[1136] As described above, the compounds according to the present invention have in vivo anti-angiogenic activity.